

AD-A237 446



PRESENTATION PAGE

Form Approved
OMB No. 0704-0188

limited to average 1 hour per response, including the time for reviewing instructions, searching existing data sources, gathering the collection of information, sending comments regarding this burden estimate or any other aspect of this burden, to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Avenue, Office of Management and Budget, Paperwork Reduction Project (0704-0188), Washington, DC 20503

2. REPORT DATE 15 Dec 89		3. REPORT TYPE AND DATES COVERED Aug 88 - Dec 89	
4. TITLE AND SUBTITLE Technology Insertion (TI)/Industrial Process Improvement (IPI) Task Order No. 1 (Misc Mgf) Data Base Documentation Book for 00-ALC/MANPWW Book 5 of 5		5. FUNDING NUMBERS Contract	
6. AUTHOR(S) McDonnell Douglas Missile Systems Company		8. PERFORMING ORGANIZATION REPORT NUMBER F33600-88-D-0567	
7. PERFORMING ORGANIZATION NAME(S) AND ADDRESS(ES) McDonnell Douglas Missile Systems Company St. Louis, Missouri 63166		10. SPONSORING/MONITORING AGENCY REPORT NUMBER F33600-88-D-0567	
9. SPONSORING/MONITORING AGENCY NAME(S) AND ADDRESS(ES) HQ AFLC/LGME WPAFB OH 45433		11. SUPPLEMENTARY NOTES Prepared in cooperation with 00-ALC & HQ AFLC	
12a. DISTRIBUTION/AVAILABILITY STATEMENT Distribution Statement A		12b. DISTRIBUTION CODE	
13. ABSTRACT (Maximum 200 words) Technology Insertion (TI)/Industrial Process Improvement (IPI) Data Base Documentation Book Volume, for 00-ALC/MANPWW (Misc Mgf) Book 5 of 5 This document contains detailed information about layouts equipment and processes for this RCC.			
14. SUBJECT TERMS MAINTENANCE, DATABASE, TECHNOLOGY INSERTION, AFLC, AF, EQUIPMENT, MANUFACTURING		15. NUMBER OF PAGES 291	
17. SECURITY CLASSIFICATION OF REPORT Unclassified		18. SECURITY CLASSIFICATION OF THIS PAGE Unclassified	
19. SECURITY CLASSIFICATION OF ABSTRACT Unclassified		20. LIMITATION OF ABSTRACT Unclassified	

**TECHNOLOGY INSERTION-ENGINEERING SERVICES
PROCESS CHARACTERIZATION
TASK ORDER NO. 1**

BOOK 5 OF 5

DATABASE DOCUMENTATION BOOK

OO-ALC

MANPWW

(MAIN LANDING GEAR - PROFILES)

**CONTRACT SUMMARY REPORT
15 DECEMBER 1989**

**CONTRACT NO. F33600-88-D-0567
CDRL SEQUENCE NO. B008**

MCDONNELL DOUGLAS

*McDonnell Douglas Missile Systems Company
St. Louis, Missouri 63166-0516 (314) 232-0232*

Distribution Statement A. Approved for public release:
distribution is unlimited.

91-02807



OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 3 OF 3

PCN		NSN		P/N		WCD 36012A		WCD 36012A		WCD DATE 89091		EQUIPMENT		DATA SOURCE COMMENTS						
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED						
					%	HRS.		QTY.	%	HRS.	%			HRS.						
180	MAN PNA	MAG	.10	TRANSIT			OVHD	1		.05		FL 0002	1		.05	FMPT STA 8A BLOG SOS				
				PROCESS																
				PROCESS																
190	MAN PNA	FPI	.10	TRANSIT				1		.05						STA 26A BLOG SOS				
				PROCESS																
				PROCESS																
220	MAN PNA	MAG	.10	TRANSIT			OVHD	1		.05		FL 0002	1		.05	FMPT STA 8A BLOG SOS				
				PROCESS																
				PROCESS																
				TRANSIT																
				SETUP																
				PROCESS																
				TRANSIT																
				SETUP																
				PROCESS																

B-52 M26

OPERATIONAL PROFILE

NAME Turner ALC 00 DATE 6-13-89 RCC MANPARS SHEET 1 OF 1PCH
NSN
P/N

17142A

WCD 16001NWCD DATE 89046

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	%	HRS.	
525	MAN PARS	None	1.00	TRANSIT			JA 10	1		.02			505
				SETUP			JA 10	1		.99		.99	
				PROCESS			JA 10	1		3.02		3.02	
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

B-30 ALG

OPERATION PROFILE

NAME <u>Turner</u>		ALC <u>40</u>	DATE <u>Jan 12-83</u>	RCC <u>MALLIN</u>	SHEET <u>11</u> OF <u>11</u>									
PCN <u>171421</u>		WCD <u>16001N</u>	WCD DATE <u>88046</u>											
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED %	TIME REQUIRED HRS.	DATA SOURCE COMMENTS	
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.				EQUIPMENT CODE
60	MAN	Repe	.05	TRANSIT			7A 11	1						
	SETUP					7A 11	1					1.04	1.04	
	PROCESS					7A 11	1					1.06	1.06	
65	MAN	Repe	.05	TRANSIT			7A 11	1						
	SETUP					7A 11	1					1.04	1.04	
	PROCESS					7A 11	1					1.06	1.06	
70	MAN	Repe	.05	TRANSIT			7A 11	1						
	SETUP					7A 11	1					1.04	1.04	
	PROCESS					7A 11	1					1.06	1.06	
80	MAN	Repe	.05	TRANSIT			7A 11	1						
	SETUP					7A 11	1					1.04	1.04	
	PROCESS					7A 11	1					1.06	1.06	
90	MAN	Repe	.15	TRANSIT			7A 11	1						
	SETUP					7A 11	1					1.04	1.04	
	PROCESS					7A 11	1					1.06	1.06	
100	MAN	Repe	.02	TRANSIT			7A 11	1						
	SETUP					7A 11	1					1.04	1.04	
	PROCESS					7A 11	1					1.06	1.06	

OPERATIC ROFILE

NAME ALC DATE WCD RCC 2 OF 11

PCN NSN PIN			WCD		WCD DATE		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS			
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED			
					%	HRS.			%	HRS.			%	HRS.		
110	MAN	Repe	.05	TRANSIT			JA 11	1		.02						
	SETUP					JA 11	1		1.04		PM 7218	1		1.08		
	PROCESS					JA 11	1		1.91		PM 7218	1		1.91		
126	MAN	Repe	.05	TRANSIT			JA 09	1		.02						Bench
	SETUP					JA 09	1		1.04							
	PROCESS					JA 09	1		1.07							
130	MAN	Repe	.05	TRANSIT			JA 09	1		.02						Bench
	SETUP					JA 09	1		1.04							
	PROCESS					JA 09	1		1.06							
240	MAN	Repe	.22	TRANSIT			JA 09	1		.02						
	SETUP					JA 11	1		1.04		PM 7218	1		1.08		
	PROCESS					JA 11	1		1.91		PM 7218	1		1.91		
260	MAN	Repe	.50	TRANSIT			JA 11	1		.02						
	SETUP					JA 11	1		1.04		PM 7218	1		1.08		
	PROCESS					JA 11	1		1.91		PM 7218	1		1.91		

B

OPERATIC ROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET 3 OF 11					
PCN		NSN		P/N		WCD		WCD DATE _____					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT			DATA SOURCE COMMENTS	
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE		QTY.
280	MAN	Reps	30	TRANSIT			JA 11	1					
	SETUP												
	PROCESS												
300	MAN	Reps	43	TRANSIT			JA 11	1					
	SETUP												
	PROCESS												
320	MAN	Reps	15	TRANSIT			JA 11	1					
	SETUP												
	PROCESS												
340	MAN	Reps	22	TRANSIT			JA 11	1					
	SETUP												
	PROCESS												
360	MAN	Reps	05	TRANSIT			JA 11	1					
	SETUP												
	PROCESS												

OPERATIC ROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 11 OF 11

PCN NSN P/N			WCD		WCD DATE		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS			
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED			
					%	HRS.			%	HRS.			%	HRS.		
380	MAN	Repa	.05	TRANSIT			JA 11	1		.02						
	PAH			SETUP			JA 11	1		.04		8m 7218	1		.04	
				PROCESS			JA 11	1		.12		8m 7218	1		.12	
400	MAN	Repa	.05	TRANSIT			JA 11	1		.02						
	PAH			SETUP			JA 11	1		.04		8m 7218	1		.04	
				PROCESS			JA 11	1		.13		8m 7218	1		.13	
420	MAN	Repa	.05	TRANSIT			JA 11	1		.02						
	PAH			SETUP			JA 11	1		.04		8m 7218	1		.04	
				PROCESS			JA 11	1		.15		8m 7218	1		.15	
425	MAN	Repa	.08	TRANSIT			JA 10	1		.02						Bench
	PAH			SETUP			JA 10	1		.28						
				PROCESS			JA 10	1		.12						
430	MAN	Repa	.05	TRANSIT			JA 12	1		.02						Bench
	PAH			SETUP			JA 12	1		.28						
				PROCESS			JA 12	1		.12						

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 5 OF 11

PCN			NSN			WCD			WCD DATE			WCD			PCN		
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.		QTY.	%	HRS.	%			HRS.			
					%	HRS.		%	HRS.	%	HRS.						
440	MAN	Rep2	.05	TRANSIT			TA 09	1			.02					Bench	
	RAA			SETUP			TA 09	1			.28						
				PROCESS			TA 09	1			.52						
443	MAN	Rep2	.05	TRANSIT			TA 09	1			.02					Bench	
	RAA			SETUP			TA 09	1			.28						
				PROCESS			TA 09	1			.17						
446	MAN	Rep2	.05	TRANSIT			TA 09	1			.02					Bench	
	RAA			SETUP			TA 09	1			.28						
				PROCESS			TA 09	1			.17						
460	MAN	Rep2	.05	TRANSIT			TA 09	1			.02					Bench	
	RAA			SETUP			TA 09	1			.28						
				PROCESS			TA 09	1			.23						
470	MAN	Prep2	.05	TRANSIT			TA 09	1			.02					Bench	
	RAA			SETUP			TA 09	1			.28						
				PROCESS			TA 09	1			.16						

OPERATIC ROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 6 OF 11

PCN NSN PIN			WCD			WCD DATE											
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	SKILL CODE/ LEVEL	QTY.	MANPOWER		TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
									%	HRS.	%	HRS.			%	HRS.	
480	MAN			TRANSIT			JA 09	1				12					Bench
	PRA	Rezm	.05	SETUP			JA 09	1			28						
				PROCESS			JA 09	1			23						
490	MAN			TRANSIT			JA 09	1				12					Bench
	PRA	Repe	.05	SETUP			JA 09	1			28						
				PROCESS			JA 09	1			23						
500	MAN			TRANSIT			JA 09	1				12					Bench
	PRA	Rezm	.05	SETUP			JA 09	1			28						
				PROCESS			JA 09	1			24						
502	MAN			TRANSIT			JA 09	1				12					Bench
	PRA	Rezm	.05	SETUP			JA 09	1			28						
				PROCESS			JA 09	1			54						
504	MAN			TRANSIT			JA 10	1				10					
	PRA	Max	.15	SETUP			JA 10	1			104	1m 5288	1		104		
				PROCESS			JA 10	1			199	1m 5288	1		199		

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 7 OF 11

WCD										WCD DATE				DATA SOURCE COMMENTS	
PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED			
						%	HRS.	QTY.	SKILL CODE/ LEVEL	EQUIPMENT CODE	QTY.	%	HRS.		
506	MAN		Mach	.15	TRANSIT			1	JA 10						
	PRA				SETUP			1	JA 10	pm 5288	1				
					PROCESS			1	JA 10	pm 5288	1				
508	MAN		Wck	.79	TRANSIT			1	JA 09					Bench	
	PRA				SETUP			1	JA 09						
					PROCESS			1	JA 09						
521	MAN		Pol	.79	TRANSIT			1	JA 09					Bench	
	PRA				SETUP			1	JA 09						
					PROCESS			1	JA 09						
610	MAN		Mach	.66	TRANSIT			1	JA 10						
	PRA				SETUP			1	JA 10	pm 5288	1		1.04		
					PROCESS			1	JA 10	pm 5288	1		3.13		
615	MAN		Mach	.05	TRANSIT			1	JA 10						
	PRA				SETUP			1	JA 10	pm 5288	1		1.04		
					PROCESS			1	JA 10	pm 5288	1		3.13		

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 8 OF 11

PCN			NSN			PIN			WCD			WCD DATE			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS								
					%	HRS.			%	HRS.			%	HRS.									
650	MAN	Inst.	.65	TRANSIT			JA 10	1		.02													
	SETUP					JA 10	1		.28		PM 5288	1		.28									
	PROCESS					JA 10	1		.05		PM 5288	1		.05									
675	MAN	Mech	.65	TRANSIT			JA 10	1		.02													
	SETUP					JA 10	1		.50		PM 5288	1		.50									
	PROCESS					JA 10	1		.45		PM 5288	1		.45									
680	MAN	Inst	.65	TRANSIT			JA 09	1		.02						Bench							
	SETUP					JA 09	1		.19														
	PROCESS					JA 09	1		.51														
690	MAN	Mech	.65	TRANSIT			JA 10	1		.02													
	SETUP					JA 10	1		.50		PM 5288	1		.50									
	PROCESS					JA 10	1		.82		PM 5288	1		.82									
700	MAN	Inst.	.65	TRANSIT			JA 09	1		.02						Bench							
	SETUP					JA 09	1		.19														
	PROCESS					JA 09	1		.73														

OPERATING PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 9 OF 11

PCN NSN PIN			WCD			WCD DATE			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED			
					%	HRS.			%	HRS.			%	HRS.		
710	MAN	Mech	.65	TRANSIT			JA 10	1		.02						
	SETUP					JA 10	1		.50		PM S288	1		.50		
	PROCESS					JA 10	1		1.02		PM S288	1		1.02		
720	MAN	Trust	.65	TRANSIT			JA 10	1		.02						Bench
	SETUP					JA 10	1		.19							
	PROCESS					JA 10	1		.84							
730	MAN	Mech	.65	TRANSIT			JA 07	1		.02						
	SETUP					JA 07	1		.50		PM S288	1		.50		
	PROCESS					JA 07	1		1.85		PM S288	1		1.85		
740	MAN	Test	.93	TRANSIT			JA 07	1		.02						Bench
	SETUP					JA 07	1		.19							
	PROCESS					JA 07	1		.52							
750	MAN	Mech	.93	TRANSIT			JA 10	1		.02						
	SETUP					JA 10	1		.50		PM S288	1		.50		
	PROCESS					JA 10	1		.59		PM S288	1		.59		

OPERATING PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 10 OF 11

PCN NSN PIN			WCD			WCD DATE			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED			
					%	HRS.			%	HRS.			%	HRS.		
760	MAN	Inst.	.93	TRANSIT			JA 10	1		.02					Bench	
	SETUP					JA 10	1		.19							
	PROCESS					JA 10	1		.52							
770	MAN	Mech	.93	TRANSIT			JA 10	1		.02						
	SETUP					JA 10	1		.50	PM 5288	1		.50			
	PROCESS					JA 10	1		.204	PM 5288	1		.204			
780	MAN	Inst	.93	TRANSIT			JA 10	1		.02					Bench	
	SETUP					JA 10	1		.19							
	PROCESS					JA 10	1		.94							
790	MAN	Tap	.10	TRANSIT			JA09	1		.02					Bench	
	SETUP					JA09	1		.28							
	PROCESS					JA09	1		.41							
800	MAN	Inst	.93	TRANSIT			JA 09	1		.02					Bench	
	SETUP					JA 11	1		.31							
	PROCESS					JA09	1		.19							

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 11 OF 11

PCN NSN PIN			WCD			WCD DATE			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED			
					%	HRS.			%	HRS.			%	HRS.		
810	MAN	Mach	.68	TRANSIT			JA 10	1		.02						
	SETUP					JA 10	1		.50	PM 5288	1		.50			
	PROCESS					JA 10	1		2.18	PM 5288	1		2.18			
820	MAN	Inst	.68	TRANSIT			JA 10	1		.02						Bench
	SETUP					JA 10	1		.19							
	PROCESS					JA 10	1		.61							
840	MAN	Mach	.43	TRANSIT			JA 10	1		.02						
	SETUP					JA 10	1		.50	PM 5288	1		.50			
	PROCESS					JA 10	1		1.56	PM 5288	1		1.56			
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												

OPERATION PROFILE

B 52 MAIN OUTER CYLINDER Assy

NAME: WALLACE CRANDFORD ALC 95 DATE 6-14-89 RCC MAN PWS SHEET 1 OF

PCN 17143A
NSN 17143A
PIN 17143A

WCD 160012

WCD DATE 890406

NSN 1714 ZA		P/N		MANPOWER										EQUIPMENT			DATA SOURCE COMMENTS
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED				
					%	HRS.			%	HRS.			%	HRS.			
583	MAN PWS	VAPOR	1	TRANSIT			WF05	2		06	CE04	1		06	CHARLES PHINNEY VAPOR MASK		
				SETUP													
				PROCESS										25			
587	MAN PWS	BLAST	1	TRANSIT			WF05	2		25	CE04	1		25			
				SETUP													
				PROCESS										10			
587A	MAN PWS	HEAT		TRANSIT			WF05	2		06	CE04	1		31	HEAT AND MASK		
				SETUP													
				PROCESS										25			
590	MAN PWS	SPRAY		TRANSIT			MF11	2		08	CE01	2		08	SPRAY COOL		
				SETUP													
				PROCESS										35			
				TRANSIT											DE MASK SEAL REMOVE Accpt.		
				SETUP													
				PROCESS										2.92			

CHARLES PHINNEY

B 50 OUTER CYLINDER 2 main operation

Degrease 1.5 hr

Load to BAST & BAST 1.25 hr

Heat up - 1.5

Set } ~~1.5 hr~~

Mask } 2 HR

Spray 1.5 HR

Cool Down 2 hrs

Demask ~~40~~ 40 min

~~2.5 hr~~

Soak 4 hr

Remove from system set 1 hr.

BP 3
✓ 223

16 hrs
Total

2. JOB ORDER NO.		3. QUANTITY		4. PRODUCTION SEC/RCC		5. DATE SCHED.		6. DATE COMPLETED	
7. PART NUMBER				8. TECH DATA				9. ITEM SERIAL NO.	
10. MODEL-DESIGN-SERIES B 02 MAIN				11. STOCK NUMBER				12. OPTIONAL 17142A	
13. SERIAL NUMBER				14. NOUN OUTER CYLINDER ASSEMBLY					
15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED				18. MECHANIC	19. "P"	20. "Q"	
25	527	DECREASE *C/P MOVE					001 MNRK		
							002 03		
							003 BG01		
26	530	SHOT PEEN I.D. OF OUTBOARD TRUNNION COUNTER BORE TO REMOVE CORROSION AS PER I.D. PARA 2-30 *C/P MOVE					001 MNRK		
							002 01		
							003 SP01		
26	540	SHOT PEEN EXTERNAL SURFACES COMPLETE NOTE: 100% COMPLIANCE IS MANDATORY. *C/P MOVE					001 MNRK		
							002 01		
							003 SP01		
26	550	SHOT PEEN ID IF PITS ARE LESS THAN .006 IN DEPTH .020/.025 SIZE CDW-28 COVERAGE OF 150% TO 400% *C/P MOVE					001 MNRK		
							002 01		
							003 SP01		
26	560	SHOT PEEN ALL REMORKED AREAS ONLY *C/P MOVE					001 MNRK		
							002 01		
							003 SP01		
26	565	POLISH ID AFTER SHOT PEEN TO REMOVE 80% TO 95% OF SHOT PEEN DEPRESSION *C/P MOVE					001 MNRK		
							002 03		
							003 BE01		
26	570	POLISH SHOT PEENED BEARING LANDS LARGE TRUNNION LANDS 4.658/4.660 SMALL TRUNNION LANDS 4.558/4.560 *C/P MOVE					001 MNRK		
							002 03		
							003 BE01		
26	580	POLISH SHOT PEENED BEARING LANDS STEERING BEARING 10.875/10.878 *C/P MOVE					001 MNRK		
							002 03		
							003 BE01		
		[REDACTED] *C/P MOVE					001 MNRK		
							002 03		
							003 BG12		
		[REDACTED] GRIT *C/P MOVE					001 MNRK		
							002 03		
							003 BL01		
21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE				23. DOCUMENT/SN			
DISPATCH	FUNCTIONAL CODE	A		C		16001N			
		B		D					

16001N WORK CONTROL DOCUMENT (MEDS)

DATE 39046

PAGE 11 OF 11 PAGES

2. JOB ORDER NO.		3. QUANTITY		4. PRODUCTION SEC RCC		5. DATE SCHED.		6. DATE COMPLETED	
7. PART NUMBER				8. TECH DATA				9. ITEM SERIAL NO.	
10. MODEL-DESIGN-SERIES			11. STOCK NUMBER			12. OPTIONAL			
13. SERIAL NUMBER			14. NOUN OUTER CYLINDER ASSY						
15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED				18. MECHANIC	19. "P"	20. "Q"	
		<p>TURNING USING MILCO ALUMINUM TO ALLOW FINAL MACH TO 10.875/10.878 OD 1.810/1.813 WIDTH .09/.12 RADIUS IN SHOULDERS *C/P MOVE</p>					001 MNRW 002 08 003 F804 005 X8729475		
		<p>LOWER JOURNAL USING MILCO ALUMINUM TO ALLOW FINAL MACH TO 10.875/10.878 OD 1.810/1.813 WIDTH .09/.12 RADIUS IN SHOULDERS *C/P MOVE</p>					001 MNRW 002 08 003 F804 005 X8729475		
69	610	<p>MACHINE UPPER STEERING JOURNAL TO 10.875/10.878 OD 1.810/1.812 WIDTH .09/.12 RADIUS IN SHOULDERS *C/P MOVE</p>					001 MNRW 002 08 003 LE12 005 X8729475		
69	615	<p>MACHINE LOWER STEERING JOURNAL TO 10.875/10.878 OD 1.810/1.813 WIDTH .09/.12 RADIUS IN SHOULDERS *C/P MOVE</p>					001 MNRW 002 08 003 LE13 005 X8729475		
26	620	<p>AMBUZE CYLINDER COMPLETE TYPE II *C/P MOVE</p>					001 MNRW 002 08 003 AS03 005 X7927164		
26	640	<p>ALUMINE REMARKED AREAS ONLY *C/P MOVE</p>					001 MNRW 002 08 003 TAD1		
69	650	<p>FLANGED BUSHINGS INSTALLATION SHALL HAVE A MIN OF 10% FLANGE CONTACT MAX .020 ALLOWABLE GAP. SEAL GAP WITH MIL-S-8802 3-2 11349 REF 451-57-3</p>					001 MNRW 002 08 003 LE02		
69	675	<p>MACHINE INBOARD TRIPOD LUG BUSHING O.D. TO FIT HOLE P/N 35-24491-21 (CONTINUED)</p>					001 MNRW 002 08 003 LE02		
21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE				23. DOCUMENT/SN			
DISPATCH	FUNCTIONAL CODE	A				C			
		B				D			
						16001N			

OPERATION PROFILE

B-52 MGS - OUTER CYLINDER

(AL)

NAME D. DIVERBESS ALC 00 DATE 17 JUN 89 RCC MTANRHW SHEET 1 OF 3

WCD 160001N WCD DATE 89046

PCN 13143
NSN
PIN

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					SKILL CODE/LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.	
5	MAN RHW	DIS	1.00	TRANSIT							DISSASSEMBLE
				SETUP							
				PROCESS	HROS	1	100.25	U180503	1	100.25	
5A	MAN RHW	LOAD	1.00	TRANSIT							INTO BASKET #1 ON CONV.
				SETUP							
				PROCESS	HROS	1	100.08	000004	1	100.08	
5B	MAN RHW	TRAN	1.00	TRANSIT							TO UNLOAD SITE
				SETUP							
				PROCESS				000004	1	100.08	
5C	MAN RHW	LOAD	1.00	TRANSIT							O.H. CONV.
				SETUP							
				PROCESS	KIOS	1	100.08	Pm0901	1	100.08	
7	MAN RHW	CLN	1.00	TRANSIT							ALL CLEAN
				SETUP	KIOS	1	100.08	Pm0901	1	100.347	
				PROCESS				Pm0616	1	100.347	

OPERATION PROFILE

13-52 MUG - OUTSIDE CYL ASSY - A

NAME D. DIVELEISS ALC 00 DATE 17 JUN 89 RCC MTANPGW SHEET 2 OF 3

WCD 160001N WCD DATE 89046

P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
						%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%	HRS.
7A	MTAN PGW	LNLD	1.00	TRANSIT										O/H. Conv To Roller Conv.		
				SETUP												
				PROCESS												
7B	MTAN PGW	LOAD	1.00	TRANSIT										BLAST TABLE		
				SETUP												
				PROCESS												
9	MAN PGW	CLN	1.00	TRANSIT										BLAST		
				SETUP												
				PROCESS												
9A	MAN PGW	LNLD	1.00	TRANSIT										From BLAST To Roller Conv.		
				SETUP												
				PROCESS												
9B	MAN PGW	LOAD	1.00	TRANSIT										TO O.H. Conv.		
				SETUP												
				PROCESS												

OPERATION PROFILE

B-52 MGS - OUTREACH ASSY (AU)

02

NAME D. DIVELEISS ALC 05 DATE 17 Jul 88 RCC MANAGED SHEET 3 OF 3

WCD 160001N WCD DATE 89046

17143A

PCN

NSN P/N	14143A	WCU	1000
------------	--------	-----	--

LIND
O.H. Conv.

E&I
50

O.H. Conv.

Strip
ANNOUZE

OPERATIONAL PROFILE

13-52 mg. lower Triassic (ST)

NAME D. Divalbiss ALC 00 DATE 17 Jul 89 RCC MANPGW SHEET 1 OF 3

WCD 16005N		WCD DATE 09046	
WCD 17173A		WCD 16005N	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
WCD 17173A	WCD 16005N	WCD DATE 09046	
W			

OPERATIONAL PROFILE

13-52 m-s cover strip covered

NAME D. DIVELESS ALC 00 DATE 17 JUL 89 RCC MANPGW SHEET 2 OF 3

ICN
NSN
PIN

17143A

WCD 16005N

WCD DATE 89046

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	EQUIPMENT CODE	QTY.	
7A	MAN PGW	UNLO	1.000	TRANSIT								ONTO Pallets ON CARTS From O.H. Conv.
				SETUP						PM0903	1	
				PROCESS								
7B	MAN PGW	LOAD	1.000	TRANSIT								BLAST BOOTH
				SETUP								
				PROCESS								
9	MAN PGW	CLW	1.000	TRANSIT								BLAST
				SETUP								
				PROCESS								
9A	MAN PGW	UNLO	1.000	TRANSIT								UNLOAD BLAST BOOT TO FLOOR (pallet) ON CART
				SETUP								
				PROCESS								
9B	MAN PGW	LOAD	1.000	TRANSIT								O.H. Conv.
				SETUP								
				PROCESS								

12

١٥٠٠

[illegible]

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 1 OF 1

WCD 1600SN WCD DATE 89046

ECN 17143A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
						SKILL CODE/LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.	
13	MAN PNA	LOAD	1.0	TRANSIT								FMPI STA 34M OVERHEAD
				PROCESS		KI07	1	.05	PM 0901	1	.05	
				TRANSIT					PM 0901	1	.03	
13A	MAN PNA	MAG	1.0	TRANSIT					PM 0901	1	.21	
				PROCESS		DB09	1	.21	PM 0901	1	.21	
				TRANSIT					PM 0901	1	.02	
13B	MAN PNA	UNLD	1.0	TRANSIT					PM 0901	1	.05	TEST FOR HARNESS
				PROCESS		KI07	1	.05	FL 0002	1	.05	
				TRANSIT		OVHD	1	.05				
SZ	MAN PNA	HARD	1.0	TRANSIT		DN10	1	.20				FMPI STA 8A BLOG SOS
				PROCESS					FL 0002	1	.05	
				TRANSIT		OVHD	1	.05	CE 10	1	.21	
Z10	MAN PNA	MAG	1.0	TRANSIT					PM 6671	1	.21	
				PROCESS		DB09	1	.21				
				TRANSIT								

OPERATIONAL PROFILE

NAME Turner ALC 00 DATE 6-17-89 RCC MANPRA SHEET 1 OF 4

PCN 17142A WCD 16006N WCD DATE 89046

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%	HRS.
80	MAN PRA	Remo	.15	TRANSIT			JA 09	1					Bench		
				SETUP			JA 09	1							
				PROCESS			JA 09	1							
100	MAN PRA	Rep2	.15	TRANSIT			JA 09	1					Bench		
				SETUP			JA 09	1							
				PROCESS			JA 09	1							
120	MAN PRA	Rep2	.59	TRANSIT			JA 09	1					Bench		
				SETUP			JA 09	1							
				PROCESS			JA 09	1							
140	MAN PRA	Rep2	.42	TRANSIT			JA 09	1					Bench		
				SETUP			JA 09	1							
				PROCESS			JA 09	1							
160	MAN PRA	Rep2	.59	TRANSIT			JA 09	1					Bench		
				SETUP			JA 09	1							
				PROCESS			JA 09	1							

OPERATING PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 3 OF 4

PCN _____ NSN _____ P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.			%	HRS.			%	HRS.	
259	MAN	Mach	.92	TRANSIT			JA 10	1		.02					
	PRA			SETUP			JA 10	1		.50	pm 3478	1		.50	
				PROCESS			JA 10	1		1.07	pm 3478	1		1.07	
260	MAN	Inst.	.92	TRANSIT			JA 09	1		.02					Bench
	PRA			SETUP			JA 09	1		.19					
				PROCESS			JA 09	1		.08					
265	MAN	Home	.92	TRANSIT			JA 09	1		.02					Bench
	PRA			SETUP			JA 09	1		.56					
				PROCESS			JA 09	1		.30					
275	MAN	Mach	.92	TRANSIT			JA 10	1		.02					
	PRA			SETUP			JA 10	1		.50	pm 3478	1		.50	
				PROCESS			JA 10	1		1.22	pm 3478	1		1.22	
280	MAN	Inst.	.92	TRANSIT			JA 09	1		.02					Bench
	PRA			SETUP			JA 09	1		.19					
				PROCESS			JA 09	1		.08					

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 3 OF 4

PCN
NSN
PIN

WCD

WCD DATE

OPERATION
NUMBER

RCC

OPERATION
DESCRIPTION

MANDATORY
OCCURRENCE
FACTOR

OPERATION
TYPE

MANDATORY
FLOW HOURS
%

SKILL
CODE/
LEVEL

MANPOWER

QTY.

TIME REQUIRED
%

HRS.

EQUIPMENT

QTY.

EQUIPMENT
CODE

TIME REQUIRED
%

HRS.

DATA SOURCE
COMMENTS

285

MAN
PRA

Hone

.92

TRANSIT

JA09

1

02

02

1

02

02

Bench

295

MAN
PRA

March

.84

TRANSIT

JA11

1

50

50

1

50

50

Bench

300

MAN
PRA

Inst.

.84

TRANSIT

JA09

1

02

02

1

02

02

Bench

305

MAN
PRA

Hone

.84

TRANSIT

JA09

1

56

56

1

56

56

Bench

310

MAN
PRA

March

1.00

TRANSIT

JA11

1

02

02

1

02

02

Bench

OPERATIONAL PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 1 OF 1

WCD 16001N WCD DATE 890946

PCN 17143A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					%	HRS.	LEVEL	QTY.	%	HRS.	QTY.	%	HRS.	
1S	MAN PGW	LOAD	1.0	TRANSIT										
				PROCESS										
				PROCESS			KI07	1		.05	PM 0901	1	.05	
1SA	MAN PNA	FPI	.75	TRANSIT							PM 0901	1	.07	
				PROCESS							PM 0901	1	1.05	
				PROCESS				DB09	2	.10	PM 0679E	1	1.05	
1SB	MAN PNA	FPI	.25	TRANSIT							PM 0901	1	.02	
				PROCESS							PM 0901	1	1.10	
				PROCESS				DB09	1	.05	PM 0679E	1	1.10	
1SC	MAN PGW	UNLD	1.0	TRANSIT							PM 0901	1	.09	
				PROCESS										
				PROCESS				KI07	1	.05	PM 0901	1	.05	
523	MAN PNA	FPI	1.0	TRANSIT							FL 0002	1	.05	STA 26A
				PROCESS							CE15	1	1.09	BLOG 505
				PROCESS				DB09	1	.20	PM S819P	1	1.09	

OPERATIC PROFILE

042

NAME Turner ALC 02 DATE 6-12-89 RCC MANPRA SHEET 1 OF 4

PCN 17142A WCD 1602N WCD DATE 8906

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	EQUIPMENT CODE	QTY.	%	HRS.	
100	MAN PRA	Prep	.50	TRANSIT			JA 09	1						
				SETUP			JA 09	1		pm 7215	1		104	
				PROCESS			JA 09	1		pm 7205	1		105	
120	MAN PRA	Prep	.05	TRANSIT			JA 09	1						
				SETUP			JA 09	1		pm 2577	1		104	
				PROCESS			JA 09	1		pm 2577	1		146	
140	MAN PRA	Rework	.05	TRANSIT			JA 06	1						Bench
				SETUP			JA 06	1						
				PROCESS			JA 06	1						
150	MAN PRA	Mod 1	.05	TRANSIT			JA 09	1						
				SETUP			JA 09	1		pm 2577	1		56	
				PROCESS			JA 09	1		pm 2577	1		45	
160	MAN PRA	Prep	.47	TRANSIT			JA 09	1						
				SETUP			JA 09	1		pm 2577	1		56	
				PROCESS			JA 09	1		pm 2577	1		45	

OPERATING PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 4

PCN		NSN		P/N		WCD		WCD DATE		WCD		MANDATORY OCCURRENCE FACTOR		OPERATION DESCRIPTION		RCC		OPERATION NUMBER	
														</					

OPERATION PROFILE

CB

NAME _____		ALC _____		DATE _____		RCC _____		SHEET 3 OF 4					
PCN NSN PIN		WCD		WCD DATE		MANPOWER		EQUIPMENT		DAT. SOURCE COMMENTS			
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED	
								%	HRS.			%	HRS.
272	MAN PAA	Mech	1.05	TRANSIT		JA 10	1						
				SETUP		JA 10	1						
				PROCESS		JA 10	1						
940	MAN PAA	Inse	1.00	TRANSIT		JA 10	1						
				SETUP		JA 10	1						
				PROCESS		JA 10	1						
945	MAN PAA	Just	1.00	TRANSIT		JA 09	1						Bench
				SETUP		JA 09	1						
				PROCESS		JA 09	1						
949	MAN PAA	Mech	1.00	TRANSIT		JA 10	1						
				SETUP		JA 10	1						
				PROCESS		JA 10	1						
950	MAN PAA	Just	1.00	TRANSIT		JA 09	1						Bench
				SETUP		JA 09	1						
				PROCESS		JA 09	1						

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 4 of 4

PCN NSN PIN			WCD			WCD DATE			WCD					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.		QTY.	%	HRS.	EQUIPMENT CODE		QTY.	%
959	MAN PRA	Mech	1.00	TRANSIT			JA09	1						
				SETUP			JA09	1		pm 0085	1		.50	
				PROCESS			JA09	1		pm 0085	1		.29	
960	MAN PRA	Inst	1.00	TRANSIT			JA09	1				Bench		
				SETUP			JA09	1						.19
				PROCESS			JA09	1						.28
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-13-87 RCC MANPRB SHEET 1 OF 3

PCN NSN PN		7142A		WCD 16002N		WCD DATE 89016							
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	HRS.	QTY.		EQUIPMENT CODE	TIME REQUIRED %
375	MAN PRB	Grin	.37	TRANSIT		JA 11	1		.02			505	
				SETUP		JA 11	1		1.06	1			1.06
				PROCESS		JA 11	1		8.66	1			8.66
390	MAN PRB	Grin	.28	TRANSIT		JA 11	1		.02			505	
				SETUP		JA 11	1		1.06	1			1.06
				PROCESS		JA 11	1		1.30	1			1.30
405	MAN PRB	Grin	.37	TRANSIT		JA 11	1		.02			505	
				SETUP		JA 11	1		1.06	1			1.06
				PROCESS		JA 11	1		1.30	1			1.30
420	MAN PRB	Grin	.37	TRANSIT		JA 11	1		.02			505	
				SETUP		JA 11	1		1.06	1			1.06
				PROCESS		JA 11	1		1.43	1			1.43
435	MAN PRB	Grin	.46	TRANSIT		JA 11	1		.02			505	
				SETUP		JA 11	1		1.06	1			1.06
				PROCESS		JA 11	1		1.43	1			1.43

OPERATIC PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET 2 OF 3						
PCN NSN P/N		WCD _____		WCD DATE _____		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS				
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		
								%	HRS.			%	HRS.	
450	MAN PRB	Rawo	.91	TRANSIT		JA 10	1		.02					
				SETUP		JA 10	1		.28					
				PROCESS		JA 10	1		1.97					
465	MAN PRB	Grin	.28	TRANSIT		JA 10	1		.02					
				SETUP		JA 10	1		.82				.82	
				PROCESS		JA 10	1		1.32				1.32	
495	MAN PRB	Grin	.10	TRANSIT		JA 10	1		.02					
				SETUP		JA 10	1		.82				.82	
				PROCESS		JA 10	1		8.51				8.51	
790	MAN PRB	Grin	.37	TRANSIT		JA 11	1		.02				SOS	
				SETUP		JA 11	1		1.06				1.06	
				PROCESS		JA 11	1		12.73				12.73	
800	MAN PRB	Grin	.28	TRANSIT		JA 11	1		.02				SOS	
				SETUP		JA 11	1		1.06				1.06	
				PROCESS		JA 11	1		1.59				1.59	
480	MAN PRB	Hone	.10			JA 09	1		.02				Bench	
						JA 09	1		.50				1.50	
						JA 09	1		1.45				1.45	

OPERATING PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 3 OF 3								
PCN NSN PIN								
WCD _____ WCD DATE _____								
MANPOWER								
EQUIPMENT								
MANDATORY OCCURRENCE FACTOR								
OPERATION DESCRIPTION								
RCC								
OPERATION NUMBER								
MANDATORY FLOW HOURS								
OPERATION TYPE								
SKILL CODE/LEVEL								
QTY.								
TIME REQUIRED								
TIME REQUIRED								
TIME REQUIRED								
DATA SOURCE COMMENTS								
810	MAN PRB	Grin .37	TRANSIT SETUP PROCESS	JA 11 JA 11 JA 11	1 1 1	02 1.06 1.59	106 1.06 1.59	SOS
820	MAN PRB	Grin .37	TRANSIT SETUP PROCESS	JA 11 JA 11 JA 11	1 1 1	02 1.06 2.09	106 1.06 2.09	SOS
830	MAN PRB	Grin .46	TRANSIT SETUP PROCESS	JA 11 JA 11 JA 11	1 1 1	02 1.06 2.09	106 1.06 2.09	SOS
840	MAN PRB	Grin .28	TRANSIT SETUP PROCESS	JA 10 JA 10 JA 10	1 1 1	02 1.82 2.45	1.82 1.82 2.45	
			TRANSIT SETUP PROCESS					

12-

OPERA: PROFILE (P1512W)
B-52 mcs - CYC ASSIST (ST)

NAME <u>D. Divilbiss</u> ALC <u>00</u> DATE <u>17 JUN 89</u> RCC <u>MAN PGW</u> SHEET <u>1</u> OF <u>2</u>													
WCD <u>150022N</u> WCD DATE <u>89076</u>													
17143A													
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED			
					%	HRS.		%	HRS.		%	HRS.	
5	MAN PGW	LOAD	1.00	TRANSIT									
				SETUP									
				PROCESS									
5A	MAN PGW	DIS	1.00	TRANSIT									
				SETUP									
				PROCESS									
5B	MAN PGW	LOAD	1.00	TRANSIT									
				SETUP									
				PROCESS									
5C	MAN PGW	LOAD	1.00	TRANSIT									
				SETUP									
				PROCESS									
7	MAN PGW	CLN	1.00	TRANSIT									
				SETUP									
				PROCESS									

15C-200000

OPERAT PROFILE

BR

1352 mg - CYCLODEX 1544 (S)

NAME D. Dineen ALC 00 DATE 17 Jun 89 RCC MANPSW SHEET 3 OF 3

WCD 1600Z WCD DATE 89046

NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
						%	HRS.	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED			
										%	HRS.			%		HRS.	
9C		MAN PSW	TRAN	1.00	TRANSIT							P70903	1	100	03	Trans from 0903 to OVER CON SECTION	
					SETUP												
					PROCESS												
11		MAN PSW	Proc	1.00	TRANSIT							P70903	1	100	4.00	HEAT 4HRS	
					SETUP												
					PROCESS	100	4.00					P70903	1	100	4.00		
50 20		MAN PSW	UNLD	1.00	TRANSIT							P70903	1	100	08	O.H. conv. to Roller Conv.	
					SETUP												
					PROCESS												
50A 20A		MAN PSW	INSP	1.00	TRANSIT											E&I 9	
					SETUP												
					PROCESS												
50B 20B		MAN PSW	LOAD	1.00	TRANSIT											LOAD CONU. O.H. TO MACH SHOP	
					SETUP												
					PROCESS												

OPERATION PROFILE

NAME KEESHAN ALC _____ DATE _____ RCC _____ SHEET 1 OF _____

WCD 17143A WCD DATE 890416 WCD 16003N

15411

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			TIME REQUIRED HRS.	DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%		
910	MAN REP	MATCH	1.0	TRANSIT										MATCH-UP
				SETUP										
				PROCESS										
500		CHK	1.0	TRANSIT									Paperwork Check	
				SETUP										
				PROCESS										
501		IMP	1.0	TRANSIT									pre clean Inspection	
				SETUP										
				PROCESS										
502		PM	1.0	TRANSIT									Assemble Integral parts	
				SETUP										
				PROCESS										
502A		PM		TRANSIT									Assemble Assemble & spec	
				SETUP										
				PROCESS										

B-52 MLG Assy

OPERATION PROFILE

NAME KERBRAND ALC DATE 16003N RCC Shubs SHEET 2 OF 2

WCD 17143A WCD DATE 89046

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.	
504	MAN R&P	Assy	1.0	TRANSIT									Assembly inner to Order
				SETUP									
				PROCESS	HBO93	1		.03	W10001	1		.03	
504A		Assy	1.0	TRANSIT									Complete Assembly & Paperwork
				SETUP									
				PROCESS	HBO93	1		.75	W10001	1		.75	
505		Insp	1.0	TRANSIT									Cam Alignment
				SETUP									
				PROCESS	HBO93	1		.05	W10001	1		.05	
506		Insp	1.0	TRANSIT									Stroke Check
				SETUP									
				PROCESS	HBO93	1		.05	W10001	1		.05	
507		Test	1.0	TRANSIT									Test Stand
				SETUP									
				PROCESS	HBO93	1		.03					
					HBO93	1		3	R10450	1		3	

B-52 ML9 Assy

OPERATION PROFILE

NAME <u>KERSHAW</u>		ALC		DATE		RCC		SHEET <u>3</u> OF <u> </u>					
PCN <u>17143A</u>		WCD <u>16003N</u>		WCD DATE <u>891046</u>									
PIN <u>17143A</u>		WCD <u>16003N</u>		WCD DATE <u>891046</u>									
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	QTY.		TIME REQUIRED %	HRS.
509	MAN PGP	Test	.03	TRANSIT SETUP PROCESS									Test Traction parts (3%)
					HB09\$	1			2		1	2	
511	MIC	MTCH	1.0	TRANSIT SETUP PROCESS									Overbuild manhup
					OVHD	1			5				
514	MAN PGP	Assy	1.0	TRANSIT SETUP PROCESS					.03				Overbuild Assemble.
					HB09\$	1			3.5		1	3.5	
					HB09\$	1			3.5		1	3.5	
				TRANSIT SETUP PROCESS									
				TRANSIT SETUP PROCESS									
				TRANSIT SETUP PROCESS									

B-52 MLG Assy

OPERATION PROFILE

NAME <u>KERSHAW</u>		ALC <u>DD</u>		DATE		RCC <u>MANAGER - Struts</u>		SHEET <u>1</u> OF <u>3</u>				
NSN <u>17143A</u>		WCD <u>16003N</u>		WCD DATE <u>890416</u>								
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			TIME REQUIRED	DATA SOURCE COMMENTS
					SKILL CODE/LEVEL	QTY.	%	TIME REQUIRED	EQUIPMENT CODE	QTY.		
515	MAN RGP	PROP	1.0	TRANSIT	3809	1	02					JANUARY paperwork for completion and accuracy
				SETUP								
				PROCESS								
515A	RGP	PROP	1.0	TRANSIT	3809	1	.07	PM0924	1		.07	LOAD ON Paint Line
				SETUP								
				PROCESS								
515B	RGP	WASH	1.0	TRANSIT	3809	1	.12	PM0924	1		.12	Trichloroethylene wash
				SETUP								
				PROCESS								
				TRANSIT				PM0444	1		.12	
				SETUP								
				PROCESS								
515C	RGP	WASH	1.0	TRANSIT	3809	1	min .12	PM0924	1		min .12	MARK
				SETUP								
				PROCESS								

B-52 Strut Paint (Final)

CB

OPERATION PROFILE

NAME <u>KERSHAW</u> ALC <u>00</u> DATE <u>16003N</u> RCC <u>MANAGER STUWS</u> SHEET <u>2</u> OF <u>3</u>															
PCN <u>17143A</u> WCD <u>16003N</u> WCD DATE <u>8904</u>															
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS				
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED					
					%	HRS.		%	HRS.		%	HRS.			
515D	MAN PGP	Rim	1.0	TRANSIT									PRIME		
				SETUP											
				PROCESS											
515E	PGP	Rim	1.0	TRANSIT									Paint white		
				SETUP											
				PROCESS											
515F	PGP	Rim	1.0	TRANSIT									Strip marking		
				SETUP											
				PROCESS											

B-52 strut paint (Knel)

NAME <u>KERSHAW</u>		ALC		DATE		RCC MANIPG P- Hnd		SHEET <u>3</u> OF <u>3</u>					
PCN		NSN		WCD		WCD		WCD					
PIN		17143A		16003N		67046		67046					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED	DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	EQUIPMENT CODE			QTY.
520	MAN PGP	Decal #25	1.0	TRANSIT								Apply decals	
				SETUP									
				PROCESS									
535	PGR	PGR	1.0	TRANSIT								Complete paperwork and final Insp	
				SETUP									
				PROCESS									
535A	PGR	UNLD	1.0	TRANSIT								UNLOAD	
				SETUP									
				PROCESS									
666	PGR	SELL	1.0	TRANSIT								SELL	
				SETUP									
				PROCESS									

B-52 MLG Paint

OPERATION PROFILE

B-52 main landing gear (MIG) AFT

NAME D. Divelbiss ALC 00 DATE 17 JUN 89 RCC MANAGW SHEET 1 OF 1

RCN		WCD		WCD		WCD DATE		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	
5	MAN PGW	IND.	1.00	TRANSIT									INDUCT	
				SETUP										
				PROCESS										
7	MAN PGW	Split.	1.00	TRANSIT		HBOS	1	100	.16	Pmo178	1	100	1.00	SEPERATE INTO SUB-ASSYS
				SETUP										
				PROCESS										
				TRANSIT		HBOS	1	20	4.50	WB0501	1	100	8.00	
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

213

OPERATION PROFILE

NAME <u>Turner</u>		ALC <u>00</u>		DATE <u>6-12-83</u>		RCG <u>MANIPRA</u>		SHEET <u>1</u> OF <u>1</u>						
PCN <u>17142A</u>		WCD <u>16004N</u>		WCD DATE <u>87089</u>										
OPERATION NUMBER	RCG	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	DATA SOURCE COMMENTS
20	MAN PMA	Rep2	1.00	TRANSIT		JA 10	1							
				SETUP		JA 10	1							
				PROCESS		JA 10	1							
80	MAN PMA	Redi	.66	TRANSIT		JA 09	1							Bench
				SETUP		JA 09	1							
				PROCESS		JA 09	1							
160	MAN PMA	Inst.	1.00	TRANSIT		JA 10	1							Bench
				SETUP		JA 10	1							
				PROCESS		JA 10	1							
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

OPERATION PROFILE

B-52MUG STEERING BEARING(S)

NAME D. D. DUBELISS ALC 00 DATE 17 Jun 89 RCC MAN16W SHEET 1 OF 2

WCD 16004N WCD DATE 89089

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					SKILL CODE/LEVEL	QTY.	%	TIME REQUIRED	EQUIPMENT CODE	QTY.	%	HRS.	
5	MAN PGW	Dis	1.00	TRANSIT									
				SETUP									
				PROCESS									
5A	MAN PGW	Load	1.00	TRANSIT	H305	1	100	100.75	W13053	1	100	125	To Bussers To Conv.
				SETUP									
				PROCESS									
6	MAN PGW	Proc	1.00	TRANSIT	H305	1	100	100.06	G0004	1	100	106	DEGLASSE
				SETUP									
				PROCESS									
6A	MAN PGW	UNLO	1.00	TRANSIT									
				SETUP									
				PROCESS									
6B	MAN PGW	LOAD	1.00	TRANSIT	H305	1	100	100.08	P100421	1	100	108	BLAST BOOTH
				SETUP									
				PROCESS									

OPERATION PROFILE

B-52 DUG SCHEDULING BEARING MESSY-ST

NAME D. DIVEENBESS ALC 00 DATE 17 Jun 89 RCC MANIPGW SHEET 20F

WCD 16004N WCD DATE 09089

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
					%	HRS.		QTY.	%	HRS.		EQUIPMENT CODE	QTY.		%
9	MAN PGW	CLN	1.00	TRANSIT										BEST CUSHN	
				SETUP											
				PROCESS											
9A	MAN PGW	STACK BEAR	1.00	TRANSIT										TO Pallet	
				SETUP											
				PROCESS											
9B	MAN PGW	MOVE	1.00	TRANSIT										TO E&I	
				SETUP											
				PROCESS											
10	MAN PGW	INSP	1.00	TRANSIT										E&I 1	
				SETUP											
				PROCESS											
10A	MAN PGW	STACK	1.00	TRANSIT										on Pallet	
				SETUP											
				PROCESS											

OPERATIONAL PROFILE

NAME Turner ALC 00 DATE 6-16-89 RCC MANPRA SHEET 1 OF 2

PCN 17142A WCD 1605N

WCD DATE 89646

OPERATION NUMBER		RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
						%	HRS.	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	
70	MAN	PRA	Bend	.05	TRANSIT			1						Bench
	SETUP						1							
	PROCESS						1							
100	MAN	PRA	Mach	.60	TRANSIT			1						
	SETUP						1			PM 4562	1		.80	
	PROCESS						1			PM 4562	1		1.48	
120	MAN	PRA	Mach	.60	TRANSIT			1						
	SETUP						1			PM 4562	1		.50	
	PROCESS						1			PM 4562	1		1.61	
219	MAN	PRA	Mach	.82	TRANSIT			1						
	SETUP						1			PM 2570	1		.50	
	PROCESS						1			PM 2570	1		1.67	
220	MAN	PRA	Inst	.82	TRANSIT			1						Bench
	SETUP						1							
	PROCESS						1							

OPERATIONAL PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET 2 OF 2				
PCN		NSN		PIN		WCD		WCD DATE				
OPERATION NUMBER	NCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE		QTY.
225		Rezm	.82	TRANSIT			1					Bench
		SETUP					1					
		PROCESS					1					
235		Mach	1.00	TRANSIT			1					
		SETUP					1					
		PROCESS					1					
240		Just	1.00	TRANSIT			1					Bench
		SETUP					1					
		PROCESS					1					
245		Rezm	1.00	TRANSIT			1					Bench
		SETUP					1					
		PROCESS					1					
				TRANSIT								
				SETUP								
				PROCESS								

OPERATION PROFILE

LOWER TRIPOD LINE 850 MAIN

NAME CHARLES CRAWFORD ALC 00 DATE 6-14-89 RCC MANPWJW SHEET OF

CHECK

NSN 1714 ZA

WCD 16005 U

WCD DATE 89045

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.		QTY.	%	QTY.	%		HRS.
52	MAN PWJW	52	1	TRANSIT								RICH SANDHILL	
				SETUP			WLDX	1	1	1	1		
				PROCESS			WLDX	1	1	1	1		
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

16005N WORK CONTROL DOCUMENT (MEDS)

1 DATE 89046

3
PAGE OF PAGES

2. JOB ORDER NO.		3. QUANTITY		4. PRODUCTION SEC/RCC		5. DATE SCHED		6. DATE COMPLETED	
7. PART NUMBER				8. TECH DATA				9. ITEM SERIAL NO	
10. MODEL-DESIGN-SERIES 850 MAIN			11. STOCK NUMBER			12. OPTIONAL 17142A			
13. SERIAL NUMBER			14. NOUN LOWER TRIPOD LINK						
15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED				18. MECHANIC	19. "P"	20. "Q"	
34M	013	FMPPIA *C/P MOVE				M	001 MNPNA		
	REQD						002 05		
							003 MS03		
34E	050	E & I INSPECTION					001 MNPBW		
	REQD	LUG (G) I.D. 1.625/1.626 WEAR 1.627					002 04		
		LUG (H) I.D. 1.625/1.626 WEAR 1.627					003 EID1		
		***** N O T E *****							
		* A MINIMUM OF AT LEAST TWO FMPI'S *							
		* IS REQUIRED. *							

		*C/P MOVE							
35M	052	ANY LINK UNDER					001 MNPWW		
	REQD	200 KSI/ROCKWELL C-43 WILL BE					002 03		
		CONDEMNED					003 TR15		
		RECORD HARDNESS							
		*C/P MOVE							
69	070	REMOVE BUSHINGS STA 34 CAN NOT REMOVE					001 MNPRA		
		*C/P MOVE					002 03		
							003 BE01		
69	100	MACHINE LUG (G) OVERSIZE TO CLEANUP					001 MNPRA		
		MAX I.D. 1.685/1.725					002 03		
		*C/P MOVE					003 MH06		
69	120	MACHINE LUG (H) OVERSIZE TO CLEANUP					001 MNPRA		
		MAX I.D. 1.685/1.725					002 03		
		*C/P MOVE					003 MH06		
26	120	VAPOR DECREASE					001 MNPRC		
		*C/P MOVE					002 03		
							003 DG01		
21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE				23. DOCUMENT/SN			
DISPATCH	FUNCTIONAL CODE	A				C			
		B				D			
						16005N			

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 4 OF 4

PCN
NSN
P/N

WCD

WCD DATE

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	MANPOWER			EQUIPMENT CODE	QTY.	TIME REQUIRED		DA A SOURCE COMMENTS
							QTY.	%	HRS.			%	HRS.	
320	MAN PRA	Inst.	1.00	TRANSIT		JA09	1		.02					Bench
				SETUP		JA09	1		.19					
				PROCESS		JA09	1		.08					
325	MAN PRA	None	1.00	TRANSIT		JA09	1		.02					Bench
				SETUP		JA09	1		.56					
				PROCESS		JA09	1		.82					
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

OPERAT. PROFILE

B-52 MFG - LINK, DRIVE STREET (ST)

NAME <u>D. Divilbiss</u> ALC <u>00</u> DATE <u>17 JUN 89</u> RCC <u>MANPGW</u> SHEET <u>1</u> OF <u>3</u>		WCD <u>180060</u> WCD DATE <u>89046</u>										
PCN NSN PN	17143A											
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	MANPOWER SKILL CODE/ LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.	DATA SOURCE COMMENTS
5	MAN PGW	LOAD	1.00	TRANSIT					PM0184	1	100 1.73	Work Bench
				SETUP								
				PROCESS		H305	1	100 1.08	WB0503	1	100 1.08	
5A	MAN PGW	DIS	1.00	TRANSIT								
				SETUP								
				PROCESS		H305	1	100 1.75	WB0503	1	100 1.75	Roller Conv.
5B	MAN PGW	LOAD	1.00	TRANSIT								
				SETUP								
				PROCESS		H305	1	100 1.08	WB0504	1	100 1.08	
5C	MAN PGW	LOAD	1.00	TRANSIT								
				SETUP								
				PROCESS		K105	1	100 1.08	PM0503	1	100 1.08	
7	MAN PGW	CLW	1.00	TRANSIT								CHEM CLW,
				SETUP		K105	1	100 1.03	PM0503	1	100 2.39	
				PROCESS	100				PM0503	1	100 2.39	

OPERATION PROFILE

B-52 MGS - LINCOLN, DRAG START ST

NAME D. DWELBESS ALC 00 DATE 17 JUN 89 RCC MANPGW SHEET 2 OF 3

WCD 160000N WCD DATE 890404

PCN 17143A

1 F143A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS			
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%	HRS.	
7A	MAN PGW	UNLO	1.00	TRANSIT										ONTO Pallets ON CARTS From O.H. Con.		
				SETUP												
				PROCESS												
7B	MAN PGW	LOAD	1.00	TRANSIT										BLAST Booth		
				SETUP												
				PROCESS												
9	MAN PGW	CLW	1.00	TRANSIT										BLAST		
				SETUP												
				PROCESS												
9A	MAN PGW	UNLO	1.00	TRANSIT										UNLOAD BLAST BOOT TO Floor (pallet) ON CART		
				SETUP												
				PROCESS												
9B	MAN PGW	LOAD	1.00	TRANSIT										O.H. Conv.		
				SETUP												
				PROCESS												

ONTO PALLERS
ON CARTS
FROM O.H. CONV.

BLAST BOOTH

BLAST

UNLOAD
BLAST BOOTH
TO
FLOOR (pallet)
ON CART

O.H. CONV.

OPERATIONAL PROFILE

B-52 MUG - LINDS DUES STREET

NAME D. DINEEN ALC 00 DATE 17 Jun 89 RCC MANPWR SHEET 3 OF 3

WCD 16006N WCD DATE 89046

17143A

PCN
NSN
PIN

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
						SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	EQUIPMENT CODE	QTY.	TIME REQUIRED %	
9C	MAN P&W	TRAN	1.000	TRANSIT								Trans from 0903 to OVER CON SECTION
				SETUP								
				PROCESS								
11	MAN P&W	Proc	1.000	TRANSIT								HEAT 4HRS
				SETUP								
				PROCESS	100							
50 70	MAN P&W	UNLO	1.000	TRANSIT								OH. CONV. TO Roller CONV.
				SETUP								
				PROCESS								
50A 20A	MAN P&W	INSP	1.000	TRANSIT								E&I A
				SETUP								
				PROCESS								
50B 20B	MAN P&W	LOAD	1.000	TRANSIT								LOAD CONV. OH. TO MACH SHOP
				SETUP								
				PROCESS								

OPERATIONAL PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 1 OF 1

WCD 16006A WCD DATE 89046

17143A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED	
					%		%			%	
13	MAN PNA	LOAD	1.0	████							FMPI STA 34M OVERHEAD
				████							
				PROCESS		1	.05	PM 0901	1	.05	
13A	MAN PNA	MAG	1.0	TRANSIT							
				████							
				PROCESS		1	.21	PM 0901	1	.21	
13B	MAN PNA	UNLD	1.0	TRANSIT							
				████							
				PROCESS		1	.05	PM 0901	1	.05	
				TRANSIT							
				SETUP							
				PROCESS							
250	MAN PNA	MAG	1.0	TRANSIT		1	.05	FL 0002	1	.05	FMPI STA 8A BLOC 505
				████							
				PROCESS		1	.21	CE 10	1	.21	
				TRANSIT							
				████							
				PROCESS		1	.21	PM 6671	1	.21	

OPERATION PROFILE

CR

NAME <u>Turner</u> ALC <u>00</u> DATE <u>6-17-89</u> RCC <u>MANPRA</u> SHEET <u>1</u> OF <u>2</u>													
PCN <u>17142A</u> WCD <u>1607N</u> WCD DATE <u>89046</u>													
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED %	TIME REQUIRED HRS.	DATA SOURCE COMMENTS
							QTY.	HRS.	EQUIPMENT CODE	QTY.			
70	MAN PRA	Aemo	.05	TRANSIT		JA09	1	.02					Bench
				SETUP		JA09	1	.28					
				PROCESS		JA09	1	.42					
100	MAN PRA	Mech	.34	TRANSIT		JA09	1	.02					Bench
				SETUP		JA09	1	.80					
				PROCESS		JA09	1	1.14					
120	MAN PRA	Mech	.29	TRANSIT		JA09	1	.02					Bench
				SETUP		JA09	1	.80					
				PROCESS		JA09	1	.94					
218	MAN PRA	Mech	.96	TRANSIT		JA11	1	.02					
				SETUP		JA11	1	.50		PM 4127	1	.50	
				PROCESS		JA11	1	.77		PM 4127	1	.77	
219	MAN PRA	Inst	.96	TRANSIT		JA09	1	.02					Bench
				SETUP		JA09	1	.19					
				PROCESS		JA09	1	.13					

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN NSN PIN			WCD			WCD DATE			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED			
					%	HRS.			%	HRS.			%	HRS.		
220	MAN	Recon	.96	TRANSIT			JA 09	1							Bench	
	SETUP					JA 09	1									
	PROCESS					JA 09	1									
225	MAN	Recon	1.00	TRANSIT			JA 10	1		.02						
	SETUP					JA 10	1				.50	pm 4127	1	.50		
	PROCESS					JA 10	1				.77	pm 4127	1	.77		
229	MAN	Inspection	1.00	TRANSIT			JA 09	1		.02					Bench	
	SETUP					JA 09	1				.19					
	PROCESS					JA 09	1				.13					
240	MAN	Recon	1.00	TRANSIT			JA 10	1		.02					Bench	
	SETUP					JA 10	1				.22					
	PROCESS					JA 10	1				.18					
				TRANSIT												
				SETUP												
				PROCESS												

OPERATIONAL PROFILE

1812
(ST)
INBOARD
OUTBOARD

13-52 MIG - LINK - OUTBOARD

NAME D. Diverliss ALC 00 DATE 17 JUL 83 RCC MANPGW SHEET 1 OF 3

PCH
NSN
PIN

17143A

WCD 160030

WCD DATE 89046

ASN PIN	7143A	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
							%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%	HRS.																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																		
5	MAN PGW	5	LOAD	1.000	TRANSIT	---	---	---	---	---	---	P70181	1	100	.08	WORK BENCH																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
																	SETUP	---	---	---	---	---	---	---	---	---	---	---																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																							
																	PROCESS	---	---	---	---	---	---	---	---	---	---	---																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																							
5A	MAN PGW	5A	DIS	1.000	TRANSIT	---	---	---	---	---	---	H305	1	100	.08	WB0503	1	100	.08																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																
																				SETUP	---	---	---	---	---	---	---	---	---	---	---																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
																				PROCESS	---	---	---	---	---	---	---	---	---	---	---																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
5B	MAN PGW	5B	LOAD	1.000	TRANSIT	---	---	---	---	---	---	H305	1	100	.25	WB0503	1	100	.25	Roller Conv.																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																															
																					SETUP	---	---	---	---	---	---	---	---	---	---	---																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
																					PROCESS	---	---	---	---	---	---	---	---	---	---	---																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
5C	MAN PGW	5C	LOAD	1.000	TRANSIT	---	---	---	---	---	---	H305	1	100	.08	C00004	1	100	.08																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																
																				SETUP	---	---	---	---	---	---	---	---	---	---	---																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
																				PROCESS	---	---	---	---	---	---	---	---	---	---	---																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
7	MAN PGW	7	CLN	1.000	TRANSIT	---	---	---	---	---	---	K105	1	100	.08	P700903	1	100	.08	CHEM CLN.																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																															
																					SETUP	---	---	---	---	---	---	---	---	---	---	---																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
																					PROCESS	---	---	---	---	---	---	---	---	---	---	---																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			

212

OPERATIONAL PROFILE B-52 MUG-LINK 103010

NAME D. DINEBASS ALC 00 DATE 17 JUN 89 RCC MANPGW SHEET 2 OF 3

WCD 12007N WCD DATE 89086

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS			
					%	HRS.			%	HRS.			%	HRS.				
7A	MAN PGW	UNLO	1.00	TRANSIT											onto Pallets on carts From O.H. Conv.			
				SETUP														
				PROCESS														
7B	MAN PGW	LOAD	1.00	TRANSIT			KIOS	1							BLAST BOOTH			
				SETUP														
				PROCESS				KIOS	1	100.00	PM0412	1	100.00	05				
9	MAN PGW	CLW	1.00	TRANSIT											BLAST			
				SETUP														
				PROCESS														
9A	MAN PGW	UNLO	1.00	TRANSIT											UNLOAD BLAST BOOT TO FLOOR (pallet) on cart			
				SETUP														
				PROCESS														
9B	MAN PGW	LOAD	1.00	TRANSIT											O.H. Conv.			
				SETUP														
				PROCESS														

1.50-20012X

OPERATION PROFILE

B 52m4 - LINK IN/IS/2410

BR

NAME D. DINEWISS ALC 00 DATE 17 Jun 89 RCC MANP6W SHEET 3 OF 3

WCD 16087 WCD DATE 89046

PCN 17143A

NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS			
						%	HRS.		QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%		HRS.		
9C		MAN P6W	TRAN	1.000	TRANSIT										Trans from 0903 to OVER CON SECTION			
					SETUP													
					PROCESS													
11		MAN P6W	Proc	1.000	TRANSIT										HEAT 4HRS			
					SETUP													
					PROCESS													
50 20		MAN P6W	UNLO	1.000	TRANSIT										OH. CONV. To Roller CONV.			
					SETUP													
					PROCESS													
50A 20A		MAN P6W	INSP	1.00	TRANSIT										E&I Z			
					SETUP													
					PROCESS													
50B 20B		MAN P6W	LOAD	1.00	TRANSIT										LOAD CONV. OH. TO MACH SHOP			
					SETUP													
					PROCESS													

Trans from
0903 TO
0904 CONV
SECTION

HEAT 4HRS

04. CONV.
TO
Roller
Conv.

E&I

2

LOAD CONV.
04. TO
MACH SHOP

1.50-200020

OPERATIONAL PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUN 89 RCC --- SHEET 1 OF 1

WCD 16007N WCD DATE 89046

PCN 17143A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MA-POWER		TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	%	CITY.	%	HRS.			%	HRS.	
13	MAN PNA	LOAD	1.0	TRANSIT											FMPI STA 34M OVERHEAD
				PROCESS				KIO7		.05	PM 0901	1		.05	
				TRANSIT							PM 0901	1		.03	
				PROCESS							PM 0901	1		.10	
13A	MAN PNA	MAG	1.0	TRANSIT				DB09		.10	PM 0901	1		.10	
				PROCESS							PM 0901	1		.10	
				TRANSIT							PM 0901	1		.02	
				PROCESS				KIO7		.05	PM 0901	1		.05	
13B	MAN PNA	UNLD	1.0	TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
210	MAN PNA	MAG	1.0	TRANSIT				OVHD		.05	FL 0002	1		.05	FMPI STA 8A Bldg 505
				PROCESS							CE 10	1		.10	
				TRANSIT				DB09		.10	PM 0901	1		.10	
				PROCESS											

OPERATING PROFILE

NAME Turner ALC 00 DATE 6-17-89 RCC MAN PRA SHEET 1 OF 2

PCN
NSN
PIN 17142A

WCD 16008N

WCD DATE 89046

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					%	HRS.	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.		TIME REQUIRED	
									%	HRS.				%	HRS.
120	MAN	Drill	.14	TRANSIT			JA 10	1							
	SETUP					JA 10	1			Pm 1779	1			.80	
	PROCESS					JA 10	1			Pm 1779	1			1.21	
140	MAN	Repe	.27	TRANSIT			JA 10	1							
	SETUP					JA 10	1			Pm 1779	1			.56	
	PROCESS					JA 10	1			Pm 1779	1			1.06	
160	MAN	Repe	.27	TRANSIT			JA 07	1							Bench
	SETUP					JA 09	1				1			.56	
	PROCESS					JA 09	1				1			.76	
180	MAN	Nick	.20	TRANSIT			JA 07	1							Bench
	SETUP					JA 07	1							.28	
	PROCESS					JA 07	1							.46	
398	MAN	Max h	.25	TRANSIT			JA 10	1							
	SETUP					JA 10	1			Pm 4150	1			.50	
	PROCESS					JA 10	1			Pm 4150	1			.89	

OPERATIC. ROFILE

18

NAME _____		ALC _____		DATE _____		RCC _____		SHEET <u>2</u> OF <u>2</u>						
PCN NSN P/N		WCD		WCD DATE _____		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS				
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		QTY.	TIME REQUIRED		
					%	HRS.			%	HRS.		%	HRS.	
400	MAN P/A	Inst	1.00	TRANSIT			JA 09	1						Bench
				SETUP			JA 09	1						
				PROCESS			JA 09	1						
405	MAN P/A	Recm	1.00	TRANSIT			JA 09	1					Bench	
				SETUP			JA 09	1						
				PROCESS			JA 09	1						
418	MAN P/A	Mach	.94	TRANSIT			JA 10	1						
				SETUP			JA 10	1						
				PROCESS			JA 10	1						
420	MAN P/A	Inst	.94	TRANSIT			JA 09	1					Bench	
				SETUP			JA 09	1						
				PROCESS			JA 09	1						
425	MAN P/A	Recm	.94	TRANSIT			JA 09	1					Bench	
				SETUP			JA 09	1						
				PROCESS			JA 09	1						

012

OPERATIONAL PROFILE (3-52 mcs - STEELING PILES (ST))

NAME D. Divalbiss ALC 00 DATE 17 JUN 89 RCC MANPGW SHEET 1 OF 3

WCD 16008N WCD DATE 890426																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																													
QCN NSN PIN	17143A	WCD	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																															
								MANDATORY FLOW HOURS	SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE		QTY.	%	HRS.																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																												
5	MAN PGW	LOAD	1.00	TRANSIT								PM02181	1	100	.08	Work Bench																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																													
																	SETUP																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																												

OPERATIONAL PROFILE

B-52 mg. - STEERING PLANE

NAME D. DIVELESS ALC 00 DATE 17 JUN 89 RCC MANPGW SHEET 2 OF 3

WCD 160000 WCD DATE 890406

17143A

PCN
NSN
PIN

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED	
					%		%			%	
7A	MAN PGW	LIND	1.000	TRANSIT							ONTO Pallets ON CARTS From O.H. Conv.
				SETUP				PM0903	1	100.00	
				PROCESS							
7B	MAN PGW	LOND	1.000	TRANSIT				KIOS	1	100.00	BLAST BOOTH
				SETUP							
				PROCESS							
9	MAN PGW	CLW	1.000	TRANSIT				KIOS	1	100.00	BLAST
				SETUP							
				PROCESS							
9A	MAN PGW	LIND	1.000	TRANSIT				KIOS	1	100.75	UNLOAD BLAST BOOT TO FLOOR (pallet) ON CART
				SETUP							
				PROCESS							
9B	MAN PGW	LOND	1.000	TRANSIT				KIOS	1	100.00	O.H. Conv.
				SETUP							
				PROCESS							

BR

OPERATION PROFILE

B-52 MCG-STEERING PLATES

NAME D. DINEBISS ALC 00 DATE 17 Jun 89 RCC MANPWS SHEET 3 OF 3

WCD 16008N WCD DATE 89046

PIN	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS				
						%	HRS.		QTY.	%	HRS.	QTY.		%	HRS.		
F145A	9C	MAN PGW	TRAN	1.000	TRANSIT								Trans from 0903 TO OVER CONV SECTION				
					SETUP												
					PROCESS												
	11	MAN PGW	Proc	1.000	TRANSIT								HEAT 4HRS				
					SETUP												
					PROCESS	100	4.000										
	50 70	MAN PGW	UNLO	1.000	TRANSIT								04. CONV. To Roller Conv.				
					SETUP												
					PROCESS												
	50A 20A	MAN PGW	INSP	1.000	TRANSIT								E&I 6				
					SETUP												
					PROCESS												
	50B 30B	MAN PGW	LOAD	1.000	TRANSIT								LOAD CONV. O.H. TO MACH SHOP				
					SETUP												
					PROCESS												

15C-2000120

OPERATIONAL PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 3 OF 3

WCD 16009N WCD DATE 89046

PCN 17143A

MSN P/N	17143A	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS				
							%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%	HRS.		
300	MAN PNA	MAG				TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505		
						PROCESS													
						PROCESS				DB 09	1		.24	PM 6671	1			.24	
						TRANSIT													
						SETUP													
						PROCESS													
						TRANSIT													
						SETUP													
						PROCESS													
						TRANSIT													
						SETUP													
						PROCESS													
						TRANSIT													
						SETUP													
						PROCESS													

OPERATION PROFILE

NAME Turner ALC 80 DATE 6-17-89 RCC MANPRA SHEET 1 OF 1

PCN 17142A WCD 1609N WCD DATE 89046

1142A

P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
						%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%
178	MAN PRA	Mech	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.45	pm 3478	1		.50	
				PROCESS			JA 10	1		.64	pm 3478	1		.64	
180	MAN PRA	Inst.	1.00	TRANSIT			JA 10	1		.02				Bench	
				SETUP			JA 10	1		.28					
				PROCESS			JA 10	1		.47					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

ER

OPERAT. PROFILE

B-52 mls - CNUK Ass'y Person (57)

NAME D. Divebiss ALC 00 DATE 17 Jul 89 RCC MAN PGW SHEET 1 OF 2

WCD 16009N WCD DATE 89046

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.	
5	MAN PGW	LOAD	1.00	TRANSIT										Work Bench
				SETUP										
				PROCESS										
5A	MAN PGW	DIS	1.00	TRANSIT										
				SETUP										
				PROCESS										
5B	MAN PGW	LOAD	1.00	TRANSIT										Roller Conv.
				SETUP										
				PROCESS										
5C	MAN PGW	LOAD	1.00	TRANSIT										
				SETUP										
				PROCESS										
7	MAN PGW	CLN	1.00	TRANSIT										CHEM CLN.
				SETUP										
				PROCESS										

OPERATIONAL PROFILE

13-52 mcs - LINK ASSY TENSION (ST)

NAME D. DIVELESS ALC 00 DATE 17 JUN 89 RCC MANPGW SHEET 2 OF 3

WCD 160092		WCD DATE 89046															
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS						
					MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED			EQUIPMENT CODE	QTY.	TIME REQUIRED			
					%	HRS.			%	HRS.				%	HRS.		
7A	MAN PGW	UNLO	1.00	TRANSIT										ONTO Pallets ON CARTS From City Com			
				SETUP													
				PROCESS													
7B	MAN PGW	LOAD	1.00	TRANSIT										BLAST BOOTH			
				SETUP													
				PROCESS													
9	MAN PGW	CLW	1.00	TRANSIT										BLAST			
				SETUP													
				PROCESS													
9A	MAN PGW	UNLO	1.00	TRANSIT										UNLOAD BLAST BOOTH TO FLOOR (pallet) ON CART			
				SETUP													
				PROCESS													
9B	MAN PGW	LOAD	1.00	TRANSIT										O.H. Conv.			
				SETUP													
				PROCESS													

OPERATION PROFILE 03-52mg - LINK ASSY DISSEM (57)

NAME D. DIVELESS ALC 00 DATE 17 Jun 89 RCC MANPFW SHEET 3 OF 3

WCD 16009N WCD DATE 890426

17143A

PCN
NSN
PIN

ASN P/N	17193A	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT		DATA SOURCE COMMENTS			
							%	HRS.			%	HRS.	EQUIPMENT CODE	QTY.		TIME REQUIRED %	HRS.	
9C		MAN PFW	TRAN	1.00	TRANSIT										Trans from 0903 to over conv SECTION			
					SETUP													
					PROCESS													
11		MAN PFW	Proc	1.00	TRANSIT										HEAT 4HRS			
					SETUP													
					PROCESS													
80A 20A		MAN PFW	UNLO	1.00	TRANSIT										O.A. conv. To Roller Conv.			
					SETUP													
					PROCESS													
80A 20A		MAN PFW	INSP	1.00	TRANSIT										E&I 2			
					SETUP													
					PROCESS													
80B 20B		MAN PFW	LOAD	1.00	TRANSIT										LOAD CONV. O.H. TO MACH SHOP			
					SETUP													
					PROCESS													

OPERATIONAL PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 1 OF 1

WCD 16009N WCD DATE 89046

PCN 17143A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED %	EQUIPMENT CODE	QTY.	TIME REQUIRED %	
13	MAN PNA	LOAD	1.0	████							FMPI STA 34M OVERHEAD
				████							
				PROCESS		1	.05	PM 0901	1	.05	
13A	MAN PNA	MAG	1.0	TRANSIT				PM 0901	1	.03	
				████				PM 0901	1	.21	
				PROCESS		1	.21	PM 6369	1	.21	
13B	MAN PNA	UNLD	1.0	TRANSIT				PM 0901	1	.02	
				████							
				PROCESS		1	.05	PM 0901	1	.05	
150	MAN PNA	MAG	1.0	TRANSIT							FMPI STA 8A BLOC 505
				████				FL 0002	1	.05	
				PROCESS				CE 10	1	.21	
				PROCESS				PM 6671	1	.21	
				TRANSIT							
				SETUP							

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-12-83 RCC MANRA SHEET 1 OF 1

PCN NSN PIN	17142A			WCD 16060N			WCD DATE 89046								
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.			%	HRS.			%	HRS.	
100	MAN	Rep	96	TRANSIT			JA09	1		12					
	RA			SETUP			JA09	1		60	5199	1		60	
				PROCESS			JA09	1		33	5199	1		33	
105	MAN	Rep	10	TRANSIT			JA09	1		62					
	RA			SETUP			JA09	1		60	5199	1		60	
				PROCESS			JA09	1		33	5199	1		33	
110	MAN	Etch	1.00	TRANSIT			JA09	1		62					Bench
	RA			SETUP											
				PROCESS			JA09	1		08					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME <u>MEL ANDERSON</u> ALC <u>00</u> DATE <u>23 JUNE 89</u> RCC <u>---</u> SHEET <u>1</u> OF <u>1</u>												
WCD <u>16010N</u> WCD DATE <u>89046</u>												
WCD <u>17143A</u>												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	SKILL CODE/LEVEL	MANPOWER QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	PROCESS		KI07	1	.05	PM 0901	1	.05	FMPI STA 34M OVERHEAD
13A	MAN PNA	MAG	1.0	TRANSIT					PM 0901	1	.03	
				PROCESS					PM 0901	1	.10	
				PROCESS		DB09	1	.10	PM 6369	1	.10	
13B	MAN PNA	UNLD	1.0	TRANSIT					PM 0901	1	.02	
				PROCESS					PM 0901	1	.05	
				TRANSIT		KI07	1	.05	PM 0901	1	.05	
130	MAN PNA	MAG	1.0	TRANSIT		OVHD	1	.05	FL 0002	1	.05	FMPI STA 8A BLOC SDS
				PROCESS					CE 10	1	.10	
				PROCESS		DB09	1	.10	PM 6671	1	.10	
				TRANSIT								
				SETUP								
				PROCESS								

OPERATIONAL PROFILE

DR.

(ST)

NAME D. Divebiss ALC 00 DATE 17 JUN 89 RCC MANPGW SHEET 1 OF 3

WCD 160100N WCD DATE 890406

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	EQUIPMENT CODE	QTY.	%	HRS.	
5	MAN PGW	LOAD	1.00	TRANSIT										WORK BENCH
				SETUP										
				PROCESS										
5A	MAN PGW	DIS	1.00	TRANSIT										
				SETUP										
				PROCESS										
5B	MAN PGW	LOAD	1.00	TRANSIT										Roller Conv.
				SETUP										
				PROCESS										
5C	MAN PGW	LOAD	1.00	TRANSIT										
				SETUP										
				PROCESS										
7	MAN PGW	CLN	1.00	TRANSIT										CHEM CLN.
				SETUP										
				PROCESS										

1.5C-20002C

OPERAT. PROFILE

NAME D. DIVELEBISS ALC 00 DATE 17 JUN 89 RCC 17ANPGW SHEET 2 OF 3

SHEET 2 OF 3

RCC 17A1P6W

DATE 17 JUL 89

ALC 00

NAME D. DIVEY-BISS

WCD 19661021 WCD DATE 890846

89846

WCD DATE _____

22

WCD

①

PCM PCM

P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER				EQUIPMENT				DATA SOURCE COMMENTS					
						%	HRS.	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED							
										%	HRS.			%	HRS.						
7A		MAN PGW	UNLO	1.000	TRANSIT											ONTO Pallets ON CARTS From O.H. Conv.					
					SETUP															PM10903 / 100 / .08	
					PROCESS																
7B		MAN PGW	LOAD	1.000	TRANSIT											BLAST Booth					
					SETUP																
					PROCESS																KIOS / 100 / .05 PM10412 / 100 / .05
9		MAN PGW	CLW	1.000	TRANSIT											BLAST					
					SETUP																
					PROCESS																
9A		MAN PGW	UNLO	1.000	TRANSIT											UNLOD BLAST BOOT TO FLOOR (pallet) ON CART					
					SETUP																
					PROCESS																
9B		MAN PGW	LOAD	1.000	TRANSIT											O.H. Conv.					
					SETUP																
					PROCESS																

٥٠٧

OPERAT. PROFILE

NAME D. DIVEGESS ALC 00 DATE 17 Jun 89 RCC MANPOWER SHEET 3 OF 3

PCN NSN P/N		WCD 160000		WCD DATE 82046		EQUIPMENT									
OPERATION NUMBER		RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
						%	HRS.			%	HRS.		%	HRS.	
9C	MAN PGW	TRAN	1.000	TRANSIT	SETUP	PROCESS	100	4.000	PM0903	1	100	4.000	Trans from 0903 TO OVER CON SECTION		
11	MAN PGW	Proc	1.000	TRANSIT	SETUP	PROCESS	100	4.000	PM0903	1	100	4.000	HEAT 4HRS		
60 20	MAN PGW	UNLO	1.000	TRANSIT	SETUP	PROCESS	100	4.000	PM0903	1	100	4.000	04. CONU. TO Roller CONV.		
60A 20A	MAN PGW	INSP	1.000	TRANSIT	SETUP	PROCESS	100	4.000	D107	1	100	4.000	E&I 2		
60B 20B	MAN PGW	LOAD	1.000	TRANSIT	SETUP	PROCESS	100	4.000	D107	1	100	4.000	LOAD CONU. 04. TO MACH SHOP		

OPERAT. PROFILE

B-52m6 CAP ASSY TRADITION (S75)

NAME D. Dive1biss ALC 00 DATE 17 Jun 89 RCC MAN PGW SHEET 1 OF 2

WCD 16013N WCD DATE 89046

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.	%	HRS.	
5	MAN PGW	LOAD	1.00	TRANSIT									Work Bench
				SETUP									
				PROCESS									
5A	MAN PGW	DIS	1.00	TRANSIT									
				SETUP									
				PROCESS									
5B	MAN PGW	LOAD	1.00	TRANSIT									Roller Conv.
				SETUP									
				PROCESS									
5C	MAN PGW	LOAD	1.00	TRANSIT									
				SETUP									
				PROCESS									
7	MAN PGW	CLN	1.00	TRANSIT									CHEM CLN
				SETUP									
				PROCESS									

DR-

OPERATIONAL PROFILE

B 52 MIG CAPASST TUNING - (ST)

NAME D. DINEWISS ALC 00 DATE 17 JUN 89 RCC MANPGW SHEET 2 OF 3

PCN		NSN		P/N		WCD 17143A		WCD 16663		WCD DATE 89046											
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS						
					%	HRS.	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED								
									%	HRS.			%	HRS.							
7A	MAN PGW	UNLD	1.00	TRANSIT												onto Pallets on carts From O.H. Conv.					
				SETUP																	
				PROCESS																	
7B	MAN PGW	LOND	1.00	TRANSIT												BLAST Booth					
				SETUP																	
				PROCESS																	
9	MAN PGW	CLW	1.00	TRANSIT												BLAST					
				SETUP																	
				PROCESS																	
9A	MAN PGW	UNLD	1.00	TRANSIT												Unload BLAST Boot TO Floor (pallet) on cart					
				SETUP																	
				PROCESS																	
9B	MAN PGW	LOND	1.00	TRANSIT												O.H. Conv.					
				SETUP																	
				PROCESS																	

DR

OPERAT PROFILE

B-52m6 CAP ASSY TILTING

NAME D. D. DUBOIS ALC 00 DATE 17 Jun 89 RCC MANPSW SHEET 3 OF 3

WCD 1713A WCD DATE 89046

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS				
					%	HRS.			%	HRS.			%	HRS.					
9C	MAN PGW	TRAN	1.000	TRANSIT							PM0903	1			Trans from 0903 to OVER CONV SECTION				
				SETUP												100	08		
				PROCESS															
11	MAN PGW	Proc	1.000	TRANSIT							PM0903	1			HEAT 4HRS				
				SETUP													100	4.00	
				PROCESS														100	4.00
20	MAN PGW	UNLO	1.000	TRANSIT							PM0903	1			04, CONV. To Roller CONV.				
				SETUP														100	08
				PROCESS															
20A	MAN PGW	INSP	1.000	TRANSIT							PM0903	1			E&I y				
				SETUP															
				PROCESS															
20B	MAN PGW	LOAD	1.000	TRANSIT							DIO7	1			LOAD CONV. ALL TO MACH SHOP				
				SETUP															
				PROCESS															

Trans from 0903 TO OVER CONV SECTION

HEAT 4HRS

04. conv. To Roller Conv.

E&I

4

LOAD CONV. Q11, TO MACH SHOP

OPERATION PROFILE

NAME <u>MEL ANDERSON</u> ALC <u>00</u> DATE <u>23 JUNE 89</u> RCC <u>---</u> SHEET <u>1</u> OF <u>1</u>		WCD <u>16013N</u> WCD DATE <u>890906</u>										
P/N <u>17143A</u>		MANPOWER										
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	TIME REQUIRED		EQUIPMENT		DA'S SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	QTY.	
13	MAN PNA	LOAD	1.0	PROCESS			KI07	1	.05	PM 0901	1	FMPI STA 34M OVERHEAD
				TRANSIT					PM 0901	1	.03	
				PROCESS					PM 0901	1	.10	
13A	MAN PNA	MAG	1.0	TRANSIT			DB09	1	.10	PM 6369	1	
				PROCESS					PM 0901	1	.02	
				TRANSIT					PM 0901	1	.05	
13B	MAN PNA	UNLD	1.0	TRANSIT								
				PROCESS					PM 0901	1	.05	
				TRANSIT					FL 0002	1	.05	
46	MAN PNA	MAG	1.0	TRANSIT			OVHD	1	.05	CE 10	1	FMPI STA 8A BLCC 505
				PROCESS					PM 6671	1	.10	
				TRANSIT							.10	
				TRANSIT								
				SETUP								
				PROCESS								

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-12-83 RCC MANPAA SHEET 1 OF 1

PCN 17142A WCD 16014N WCD DATE 89046

NSN	P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
							%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.	
223	MAN PAA	M20V	SD	TRANSIT				JA 10	1		02						
				SETUP				JA 10	1		50	PM 5267	1		50		
				PROCESS				JA 10	1		19	PM 5267	1		19		
				TRANSIT													
				SETUP													
				PROCESS													
				TRANSIT													
				SETUP													
				PROCESS													
				TRANSIT													
				SETUP													
				PROCESS													
				TRANSIT													
				SETUP													
				PROCESS													
				TRANSIT													
				SETUP													
				PROCESS													

OPERATION PROFILE

NAME <u>MEL ANDERSON</u> ALC <u>00</u> DATE <u>23 JUNE 89</u> RCC <u>---</u> SHEET <u>1</u> OF <u>2</u>		WCD <u>16014N</u> WCD DATE <u>89046</u>										
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	QTY.	%	
13	MAN PNA	LOAD	1.0	PROCESS			KI07	1		PM 0901	1	FMPI STA 34M OVERHEAD
13A	MAN PNA	MAG	1.0	TRANSIT						PM 0901	1	
13B	MAN PNA	UNLD	1.0	PROCESS			DB09	1		PM 0901	1	
28	MAN PNA	MAG	1.0	TRANSIT			OVHD	1		FL 0002	1	FMPI STA 8A BLOC 505
50	MAN PNA	MAG	1.0	TRANSIT			OVHD	1		FL 0002	1	FMPI STA 8A BLOC 505

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 3 OF 2

PCN
NSN
P/N

17143A

WCD 16014N

WCD DATE 89046

DATE 23 JUNE 89 RCC ---

SHEET 2 OF 2

[illegible]

WCD 160014A													WCD DATE 89046				
PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
						%	HRS.		QTY.	%	HRS.		EQUIPMENT CODE	QTY.		%	HRS.
5	MAN PGW	LOAD	1.00	TRANSIT												Work Bench	
				SETUP													
				PROCESS													
5A	MAN PGW	DIS	1.00	TRANSIT												Roller Conv.	
				SETUP													
				PROCESS													
5B	MAN PGW	LOAD	1.00	TRANSIT													
				SETUP													
				PROCESS													
5C	MAN PGW	LOAD	1.00	TRANSIT													
				SETUP													
				PROCESS													
7	MAN PGW	CLN	1.00	TRANSIT												CHEM CLN	
				SETUP													
				PROCESS													

OPERATIONAL PROFILE

B-52 mfg - Not a new one

NAME D. DINEBASS ALC 00 DATE 17 JUL 89 RCC MANPGW SHEET 2 OF 3

PCN 17143A WCD 16014N WCD DATE 890405

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	EQUIPMENT CODE	QTY.	TIME REQUIRED %	
7A	MAN PGW	LIND	1.000	TRANSIT							onto pallets on carts From O.H. Conv.
				SETUP				PM0903	1	100.00	
				PROCESS	KIOS	1	100.00				
7B	MAN PGW	LOAD	1.000	TRANSIT							BLAST BOOTH
				SETUP							
				PROCESS	KIOS	1	100.00	PM0412	1	100.00	
9	MAN PGW	CLW	1.000	TRANSIT							BLAST
				SETUP							
				PROCESS	KIOS	1	100.00	PM0412	1	100.00	
9A	MAN PGW	LIND	1.000	TRANSIT							UNLOAD BLAST BOOTH TO FLOOR (pallet) ON CART
				SETUP							
				PROCESS	KIOS	1	100.00	PM0901	1	100.00	
9B	MAN PGW	LOAD	1.000	TRANSIT							O.H. Conv.
				SETUP							
				PROCESS	KIOS	1	100.00	PM0903	1	100.00	

OPERATION PROFILE

B-52-MUG - NOT RESOURCES 0/80

SHEET 3 OF 3

NAME D. Dineen ALC 00 DATE 17 Jun 89 RCC MANPSW

WCD 16014N WCD DATE 890806

PCN 17143A

MSN P/N	F143A	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS				
							MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE		QTY.	TIME REQUIRED %	HRS.	
9C			MAN PGW	TRAN	1.000	TRANSIT								Trans from 0903 to 0909 CONV SECTION			
						SETUP											
						PROCESS											
11			MAN PGW	Proc	1.000	TRANSIT								HEAT 4HRS			
						SETUP											
						PROCESS											
20			MAN PGW	UNLO	1.000	TRANSIT								04. conv. To Roller Conv.			
						SETUP											
						PROCESS											
20A			MAN PGW	INSP	1.000	TRANSIT								E&I 2 1			
						SETUP											
						PROCESS											
20B			MAN PGW	LOAD	1.000	TRANSIT								LOAD CONV. 04. TO MACH SHOP			
						SETUP											
						PROCESS											

Trans from
0903 to
OVER CONV
SECTION

HEAT 4HRS

04, CONV.
To
Roller
CONV.

E&I

7

LOAD CONV.
04, TO
MACH SHOP

1.50-200020

OPERATION PROFILE

NAME KERGHAN ALC DATE 16017N RCC SHRUBS SHEET 1 OF 1

PCN 17143A WCD 16017N WCD DATE 870416

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.	
005	MAN RGP	Diss	1.0	TRANSIT	044D	1							Dis Assy
				SETUP									
				PROCESS	HB09\$	1		.33	W1009	1		.33	
006		LN	1.0	TRANSIT									Hand Clean
				SETUP									
				PROCESS	HB09\$	1		.25	W1009	1		.25	
050		Assy	1.0	TRANSIT	HB09\$	1	50	1.0	W1009	1	50	1.0	Assembly
				SETUP			30	2.0			30	2.0	
				PROCESS			20	3.0			20	3.0	
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

B-52 Jackshaft Assy

OPERATION PROFILE

3-52 mcs - JAGSHEAF A-337

NAME D.D. DIVERS ALC OS DATE 18 Jun 89 RCC MINNAPCO SHEET 1 OF 2

WCD 16017N WCD DATE 89046

NSN P/N	171434	WCU	WCU DATE	WCU	MANPOWER				EQUIPMENT				DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.				
A	MAN PGW	CLN	1.00	TRANSIT									BLAST CLEAN		
				SETUP											
				PROCESS											
4A	MAN PGW	STAN	1.00	TRANSIT									on Pallet		
				SETUP											
				PROCESS											
5	MAN PGW	DIS	1.00	TRANSIT									DISASSEMBLY		
				SETUP											
				PROCESS											
5A	MAN PGW	STAN	1.00	TRANSIT									on Pallet		
				SETUP											
				PROCESS											
5B	MAN PGW	MOVE	1.00	TRANSIT									TO 200111052		
				SETUP											
				PROCESS											

BEST
CLEAN

on Pallet

DISASSEMBLE

on Pallet

TO REPAIR

OPERATION PROFILE

B-52MUG - WAGSHART ASSY

SHEET 2 OF 2

NAME D. Divilbiss ALC 00 DATE 18 Jun 89 RCC MAN/PGW

WCD 16007 N WCD DATE 89046

PCN 171431
RSN
PIN

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED	
					%		%			%	
6	MAN PGW	CLN	1.00	TRANSIT							Design
				SETUP							
				PROCESS	100.25	1	100.08		1	100.25	
6A	MAN PGW	STKX	1.00	TRANSIT							on pallet
				SETUP							
				PROCESS							
6B	MAN PGW	MOVE	1.00	TRANSIT							TO F.P.T.
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							

OPERATIONAL PROFILE

F-15 MAIN LANDING GEAR

NAME D. Divilbiss ALC 00 DATE 17 JUN 89 RCC MAN PGW SHEET 1 OF 1

ECN 26338A WCD 36003N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	QTY.	SKILL CODE/ LEVEL	EQUIPMENT CODE	QTY.	%	HRS.	
5	MAN PGW	IND.	1.00	TRANSIT									INDUCT
				SETUP									
				PROCESS			1	H805			100	16	
7	MAN PGW	Spl.	1.00	TRANSIT									SEPERATE INTO SUB- ASSYS
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

OPERATIONAL PROFILE

NAME D. Divalbiss ALC 00 DATE 17 JUN 83 RCC MANPGW SHEET 1 OF 2

QC#		NSN		P/N		WCD 26338A		WCD 36001A		WCD DATE 85041		EQUIPMENT		DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED	
					%	HRS.		QTY.	%	HRS.	%			HRS.	
5	MAN PGW	LOAD	1.00	TRANSIT								PM0181	1	100	0.8
				SETUP											
				PROCESS											
5A	MAN PGW	DIS	1.00	TRANSIT											
				SETUP											
				PROCESS											
5B	MAN PGW	LOAD	1.00	TRANSIT								WB0503	1	100	0.8
				SETUP											
				PROCESS											
5C	MAN PGW	LOAD	1.00	TRANSIT								WB0504	1	100	0.8
				SETUP											
				PROCESS											
7	MAN PGW	CLN	1.00	TRANSIT								PM0903	1	100	0.8
				SETUP											
				PROCESS											
					100	1.98						PM0626	1	100	2.39

OPERATION PROFILE

F-15 ILLS OUTFLY - ST

SHEET 2 OF 3

RCC MANRGW

DATE 17 JUN 89

ALC 00

NAME D. DWELISS

WCD DATE 8 DEC 91

WCD 36 DEC 91

26338A

PCN NSN PIN

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED	
					%		%			%	
7A	MAN RGW	LINO	1.000	TRANSIT							ONTO Pallets OR CARTS From Off. Conv.
				SETUP				PM0903	1	100	
				PROCESS							
7B	MAN RGW	LINO	1.000	TRANSIT							BLAST BOOTH
				SETUP							
				PROCESS							
9	MAN RGW	CLW	1.000	TRANSIT							BLAST
				SETUP							
				PROCESS							
9A	MAN RGW	LINO	1.000	TRANSIT							UNLOADED BLAST BOOTH TO FLIGHT (pallets) OR CARTS
				SETUP							
				PROCESS							
9B	MAN RGW	LINO	1.000	TRANSIT							O.H. Conv.
				SETUP							
				PROCESS							

F.15 mcs - 0010, 01, 02, 03, 04, 05, 06, 07, 08, 09, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100, 101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111, 112, 113, 114, 115, 116, 117, 118, 119, 120, 121, 122, 123, 124, 125, 126, 127, 128, 129, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 142, 143, 144, 145, 146, 147, 148, 149, 150, 151, 152, 153, 154, 155, 156, 157, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 168, 169, 170, 171, 172, 173, 174, 175, 176, 177, 178, 179, 180, 181, 182, 183, 184, 185, 186, 187, 188, 189, 190, 191, 192, 193, 194, 195, 196, 197, 198, 199, 200, 201, 202, 203, 204, 205, 206, 207, 208, 209, 210, 211, 212, 213, 214, 215, 216, 217, 218, 219, 220, 221, 222, 223, 224, 225, 226, 227, 228, 229, 230, 231, 232, 233, 234, 235, 236, 237, 238, 239, 240, 241, 242, 243, 244, 245, 246, 247, 248, 249, 250, 251, 252, 253, 254, 255, 256, 257, 258, 259, 260, 261, 262, 263, 264, 265, 266, 267, 268, 269, 270, 271, 272, 273, 274, 275, 276, 277, 278, 279, 280, 281, 282, 283, 284, 285, 286, 287, 288, 289, 290, 291, 292, 293, 294, 295, 296, 297, 298, 299, 300, 301, 302, 303, 304, 305, 306, 307, 308, 309, 310, 311, 312, 313, 314, 315, 316, 317, 318, 319, 320, 321, 322, 323, 324, 325, 326, 327, 328, 329, 330, 331, 332, 333, 334, 335, 336, 337, 338, 339, 340, 341, 342, 343, 344, 345, 346, 347, 348, 349, 350, 351, 352, 353, 354, 355, 356, 357, 358, 359, 360, 361, 362, 363, 364, 365, 366, 367, 368, 369, 370, 371, 372, 373, 374, 375, 376, 377, 378, 379, 380, 381, 382, 383, 384, 385, 386, 387, 388, 389, 390, 391, 392, 393, 394, 395, 396, 397, 398, 399, 400, 401, 402, 403, 404, 405, 406, 407, 408, 409, 410, 411, 412, 413, 414, 415, 416, 417, 418, 419, 420, 421, 422, 423, 424, 425, 426, 427, 428, 429, 430, 431, 432, 433, 434, 435, 436, 437, 438, 439, 440, 441, 442, 443, 444, 445, 446, 447, 448, 449, 450, 451, 452, 453, 454, 455, 456, 457, 458, 459, 460, 461, 462, 463, 464, 465, 466, 467, 468, 469, 470, 471, 472, 473, 474, 475, 476, 477, 478, 479, 480, 481, 482, 483, 484, 485, 486, 487, 488, 489, 490, 491, 492, 493, 494, 495, 496, 497, 498, 499, 500, 501, 502, 503, 504, 505, 506, 507, 508, 509, 510, 511, 512, 513, 514, 515, 516, 517, 518, 519, 520, 521, 522, 523, 524, 525, 526, 527, 528, 529, 530, 531, 532, 533, 534, 535, 536, 537, 538, 539, 540, 541, 542, 543, 544, 545, 546, 547, 548, 549, 550, 551, 552, 553, 554, 555, 556, 557, 558, 559, 560, 561, 562, 563, 564, 565, 566, 567, 568, 569, 570, 571, 572, 573, 574, 575, 576, 577, 578, 579, 580, 581, 582, 583, 584, 585, 586, 587, 588, 589, 590, 591, 592, 593, 594, 595, 596, 597, 598, 599, 600, 601, 602, 603, 604, 605, 606, 607, 608, 609, 610, 611, 612, 613, 614, 615, 616, 617, 618, 619, 620, 621, 622, 623, 624, 625, 626, 627, 628, 629, 630, 631, 632, 633, 634, 635, 636, 637, 638, 639, 640, 641, 642, 643, 644, 645, 646, 647, 648, 649, 650, 651, 652, 653, 654, 655, 656, 657, 658, 659, 660, 661, 662, 663, 664, 665, 666, 667, 668, 669, 670, 671, 672, 673, 674, 675, 676, 677, 678, 679, 680, 681, 682, 683, 684, 685, 686, 687, 688, 689, 690, 691, 692, 693, 694, 695, 696, 697, 698, 699, 700, 701, 702, 703, 704, 705, 706, 707, 708, 709, 710, 711, 712, 713, 714, 715, 716, 717, 718, 719, 720, 721, 722, 723, 724, 725, 726, 727, 728, 729, 730, 731, 732, 733, 734, 735, 736, 737, 738, 739, 740, 741, 742, 743, 744, 745, 746, 747, 748, 749, 750, 751, 752, 753, 754, 755, 756, 757, 758, 759, 760, 761, 762, 763, 764, 765, 766, 767, 768, 769, 770, 771, 772, 773, 774, 775, 776, 777, 778, 779, 780, 781, 782, 783, 784, 785, 786, 787, 788, 789, 790, 791, 792, 793, 794, 795, 796, 797, 798, 799, 800, 801, 802, 803, 804, 805, 806, 807, 808, 809, 810, 811, 812, 813, 814, 815, 816, 817, 818, 819, 820, 821, 822, 823, 824, 825, 826, 827, 828, 829, 830, 831, 832, 833, 834, 835, 836,

NAME _____

WCD 38301414

26338A

.)5'1

01

OPERATIC PROFILE

F.15 MJS - PISTON (ST)

NAME D. Divalbuss ALC 00 DATE 17 Jun 89 RCC MTANPGW SHEET 1 OF 2

WCD 360020 WCD DATE 89071

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					SKILL CODE/ LEVEL	QTY.	%	TIME REQUIRED	QTY.	EQUIPMENT CODE	%	HRS.	
5	MTAN PGW	LOAD	1.00	TRANSIT									WORK BENCH
				SETUP									
				PROCESS									
5A	MTAN PGW	DIS	1.00	TRANSIT									
				SETUP									
				PROCESS									
5B	MTAN PGW	LOAD	1.00	TRANSIT									
				SETUP									
				PROCESS									
5C	MTAN PGW	LOAD	1.00	TRANSIT									
				SETUP									
				PROCESS									
7	MTAN PGW	CLN	1.00	TRANSIT									CHECK CLN
				SETUP									
				PROCESS									

OPERATIONAL PROFILE

NAME D. DIVELESS ALC 00 DATE 17 JUN 89 RCC MANPGW SHEET 2 OF 3

WCD 360030		WCD DATE 89041												
WCD 360030		WCD DATE 89041												
26338A		26338A												
PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
						%	HRS.	QTY.	%	HRS.	QTY.			
7A	MAN PGW	UNLO	1.00	TRANSIT								ONTO Pallets on cars From Otr. Conv.		
				SETUP										
				PROCESS										
7B	MAN PGW	LOAD	1.00	TRANSIT								Blast Booth		
				SETUP										
				PROCESS										
9	MAN PGW	CLW	1.00	TRANSIT								Blast		
				SETUP										
				PROCESS										
9A	MAN PGW	UNLO	1.00	TRANSIT								UNLOAD Blast Boot To Flow (pallets) on cars		
				SETUP										
				PROCESS										
9B	MAN PGW	LOAD	1.00	TRANSIT								O.H. Conv.		
				SETUP										
				PROCESS										

OPERATIONAL PROFILE

F.15 ALL - PISTON

NAME D. D. ... ALC 000 DATE 17 Jun 89 RCC MARIANA SHEET 3 OF 3

NAME D. D. ... ALC 000 DATE 17 Jun 89 RCC MARIANA SHEET 3 OF 3

PCN 0-2284 WCD 365002N WCD DATE 89041

PCN 0-2284 WCD 365002N WCD DATE 89041

[illegible]

15" x 25" x 25"

OPERATIONAL PROFILE F-15 MUG - OFFICE USE

NAME D. DIVERBESS ALC 00 DATE 17 JUN 89 RCC MANPCGW SHEET 1 OF 23

PCN
NSN
PIN

WCD 36003N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	EQUIPMENT CODE	QTY.	%	HRS.	
5	MAN PGW	DIS	1.00	TRANSIT										
				SETUP						PM0101	1	100	1.00	
				PROCESS			H3005	1	100	PM0503	1	100	1.00	
5A	MAN PGW	LOAD	1.00	TRANSIT										LOAD DEGREASE
				SETUP										
				PROCESS			H3005	1	100	PM0421	1	100	1.00	
6	MAN PGW	PROC	1.00	TRANSIT										DEGREASE
				SETUP										
				PROCESS	100	.25				PM0421	1	100	.25	
6A	MAN PGW	UNLO	1.00	TRANSIT										From DEGR. To Conv.
				SETUP						CG0004	1	100	1.00	
				PROCESS			H3005	1	100	PM0421	1	100	1.00	
6B	MAN PGW	STACK	1.00	TRANSIT										From Conv. To Floor
				SETUP										
				PROCESS			H3005	1	100					

OPERATIONAL PROFILE

F-15 MLG - OFFICE TUSE

NAME DWELBESS ALC 00 DATE 17 JUL 89 RCC MAN/PGW SHEET 2 OF 2WCD 36003N WCD DATE 890Y1

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED %	EQUIPMENT CODE	QTY.	TIME REQUIRED %	
6C	MAN PGW	TRAN	1.00	TRANSIT							TO CAST TO CAST
				SETUP							
				PROCESS							
6D	MAN PGW	INSP	1.00	TRANSIT							E & I
				SETUP							
				PROCESS							
9	MAN PGW	LIND	1.00	TRANSIT							TO Blast THRU
				SETUP							
				PROCESS							
9A	MAN PGW	CLN	1.00	TRANSIT							Blast
				SETUP							
				PROCESS							
9B	MAN PGW	LOAD	1.00	TRANSIT							Conveyor
				SETUP							
				PROCESS							

012

OPERATION PROFILE

1515065 - GRIFFIN TUISE

NAME P. DUNN ALC 00 DATE 18 Jun 88 RCC MARNGW SHEET 3 OF 3

PCN 26338A WCD 36003A WCD DATE 89071

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED	
					% HRS.		% HRS.			% HRS.	
9C	MAN			TRANSIT							OH CONU
	PCN	LOAD	1.00	SETUP							
				PROCESS							
20	MAN	UNLO		TRANSIT							OH CONU.
	PCN	444- 6440	1.00	SETUP				PM0201	1	100.08	
				PROCESS							
20A	MAN	Insp	1.00	TRANSIT							EFT 3
	PCN			SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							

OPERATION PROFILE

F-15 MFG - TORQUE ARM (ST)

NAME D. Divalbiss ALC 00 DATE 17 JUL 89 RCC MANPGW SHEET 1 OF 2

WCD 36004N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					SKILL CODE/LEVEL	QTY.	%	QTY.	EQUIPMENT CODE	QTY.	%	HRS.	
5	MAN PGW	LOAD	1.00	TRANSIT									WORK BENCH
				SETUP									
				PROCESS									
5A	MAN PGW	DIS	1.00	TRANSIT									
				SETUP									
				PROCESS									
5B	MAN PGW	LOAD	1.00	TRANSIT									
				SETUP									
				PROCESS									
5C	MAN PGW	LOAD	1.00	TRANSIT									
				SETUP									
				PROCESS									
7	MAN PGW	CLN	1.00	TRANSIT									CHEM CLN
				SETUP									
				PROCESS									

251

SHEET 2 OF 3

DATE 17 JUN 89

00

A1C

NAME _____

WCD DATE 03/06/91

WCD 3680042

1

[illegible]

151-257-200

OPERATIONAL PROFILE

NAME David D. Jones ALC 000 DATE 11-10-83 ACC manpower SHEET 3 OF 3

PCN		NSN		P/N		WCD '354444		WCD DATE 88041		EQUIPMENT		DATA SOURCE COMMENTS	
OPERATION NUMBER		RCC		OPERATION DESCRIPTION		MANDATORY OCCURRENCE FACTOR		OPERATION TYPE		MANPOWER		TIME REQUIRED	
										SKILL CODE/LEVEL		QTY.	
										TIME REQUIRED		QTY.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	
										%		MRS.	

OPERATION PROFILE

NAME D. D. WELLS ALC 00 DATE 17 Jun 89 RCC MANP6W SHEET 1 OF 1

PCN NSN PIN		WCD <u>26338A</u>		WCD <u>360000N</u>		WCD DATE <u>89041</u>		EQUIPMENT		MANPOWER		TIME REQUIRED		TIME REQUIRED		DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	SKILL CODE/LEVEL	QTY.	%	HRS.	QTY.	%	HRS.	QTY.	%	HRS.		
5	MAN PGW	Dis	1.00	TRANSIT													
				SETUP													
				PROCESS			14005	100	1.00	100	100	1.00	100	100	1.00	100	1.00
5A	MAN PGW	Load	1.00	TRANSIT													TO BARBER'S TO CONV.
				SETUP													
				PROCESS			14305	100	1.00	100	100	1.00	100	100	1.00	100	1.00
6	MAN PGW	Proc	1.00	TRANSIT													DEGRADSE
				SETUP													
				PROCESS	100	1.25							PM0421	100	1.25		
6A	MAN PGW	UNLO	1.00	TRANSIT													
				SETUP													
				PROCESS			14305	100	1.00	100	100	1.00	100	100	1.00	100	1.00
6B	MAN PGW	LOAD	1.00	TRANSIT													BLAST BOOTH
				SETUP													
				PROCESS			14305	100	1.00	100	100	1.00	100	100	1.00	100	1.00

OPERATION PROFILE

FILE NO. - Apex Pm, Slurry Link

SHEET 2 OF 4

NAME D. D. W. E. B. S. S. ALC 00 DATE 17 JUN 83 RCC MTANRGM

WCD 360060 WCD DATE 8/9/81

26338A

NSN
PIN

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER			EQUIPMENT			TIME REQUIRED	DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%		
9	MAN PGW	CW	1.00	TRANSIT											BLAST CLEAN
				SETUP											
				PROCESS			H305	1	100	.08	PM0413	1	100	.08	
9A	MAN PGW	UNLO	1.00	TRANSIT											TO Pallet
				SETUP											
				PROCESS			H305	1	100	.08					
9C	MAN PGW	MOVE	1.00	TRANSIT											TO OPEN Area
				SETUP											
				PROCESS			H305	1	100	.08	FL0003	1	100	.08	
9D	MAN PGW	LOAD	1.00	TRANSIT											OPEN CAMER
				SETUP											
				PROCESS			K105	1	100	.08					
11	MAN PGW	BACK	1.00	TRANSIT											4 Hr Bank
				SETUP											
				PROCESS	100	4.00					1	100	4.00		

ISC-20002

OPERA. JN PROFILE

F.15 MISS - APEx RINDURY JAW

AR

NAME <u>D. QWENBISS</u> ALC <u>00</u> DATE <u>17 Jun 89</u> RCC <u>MANPGW</u> SHEET <u>3</u> OF <u>4</u>		WCD <u>365606N</u> WCD DATE <u>890411</u>		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS				
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED %	HRS.	DATA SOURCE COMMENTS
11B	MAN PGW	UNLD	1.00	TRANSIT										UNLOAD OVER
				SETUP										
				PROCESS										
11C	MAN PGW	LOAD	1.00	TRANSIT										O.H. CONV.
				SETUP										
				PROCESS										
20	MAN PGW	UNLD	1.00	TRANSIT										O.H. CONV.
				SETUP										
				PROCESS										
20A	MAN PGW	INSP	1.00	TRANSIT										E&I
				SETUP										
				PROCESS										
20B	MAN PGW	LOAD	1.00	TRANSIT										O.H. CONV.
				SETUP										
				PROCESS										

OPERATIONAL PROFILE

NAME D DIVERBISS ALC 00 DATE 17 Jun 89 RCC MANAGER SHEET 4 OF 4

PCN NSN PIN		WCD		WCD DATE		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS						
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED			
					%	HRS.			%	HRS.			%	HRS.		
30	MAN PGW	REM		TRANSIT											REM DIV REC IF REQ	
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 4 OF 4

PCN NSN P/N		WCD		MANDATORY OCCURRENCE FACTOR		OPERATION DESCRIPTION		MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		QTY.	EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS		
						%	HRS.				%	HRS.			
		TRANSIT													
		SETUP													
		PROCESS													
		TRANSIT													
		SETUP													
		PROCESS													
		TRANSIT													
		SETUP													
		PROCESS													
		TRANSIT													
		SETUP													
		PROCESS													
		TRANSIT													
		SETUP													
		PROCESS													
		TRANSIT													
		SETUP													
		PROCESS													

OPERATION PROFILE

F-15 MIG - Transition P/N (37)

NAME D. D. DUELL ALC 00 DATE 17 Jun 89 RCC MAN/254 SHEET 1 OF 1

WCD 26338A		WCD 36007N		WCD DATE 89041												
OPERATION NUMBER	ROD	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			TIME REQUIRED %	HRS.	DATA SOURCE COMMENTS			
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE				QTY.	TIME REQUIRED %	HRS.
5	MAN PGW	DIS	1.00	TRANSIT										To Bunkers To Cor.V.		
				SETUP												
				PROCESS												
5A	MAN PGW	LOAD	1.00	TRANSIT										DEGRASE		
				SETUP												
				PROCESS												
6	MAN PGW	PROC	1.00	TRANSIT												
				SETUP												
				PROCESS												
6A	MAN PGW	UNLO	1.00	TRANSIT												
				SETUP												
				PROCESS												
6B	MAN PGW	LOAD	1.00	TRANSIT										BLAST BOOTH		
				SETUP												
				PROCESS												

OPERATIONAL PROFILE

FILE NUMBER 210

NAME 0049461655 ALC 00 DATE 17 JUL 89 RCC TRANS SHEET 2 OF 4

WCD 36003 WCD DATE 89041

26338A

PCN
NSN
PIN

RCC	OPERATION NUMBER	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
					%	HRS.	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED			
								%	HRS.			%	HRS.		
MAN PGW	9	CW	1.00	TRANSIT											BLAST CLEAN
				SETUP											
				PROCESS											
MAN PGW	9A	UNLD	1.00	TRANSIT											TO PALLET
				SETUP											
				PROCESS											
MAN PGW	9C	MOVE	1.00	TRANSIT											TO OVEN Area
				SETUP											
				PROCESS											
MAN PGW	9D	LOAD	1.00	TRANSIT											OVEN Camer
				SETUP											
				PROCESS											
MAN PGW	11	Bake	1.00	TRANSIT											4 Hr Bake
				SETUP											
				PROCESS											
					100	4.00									

OPERAT. J PROFILE

012

NAME D. DUMESTRE ALC 00 DATE 17 Jun 89 RCC VIANGKAY SHEET 3 OF 4

PCN 26338A WCD 36007N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.		EQUIPMENT CODE	QTY.
11B	MAN PGW	UNLD	1.00	TRANSIT							UNLOAD OVER		
				SETUP									
				PROCESS									
11C	MAN PGW	LOAD	1.00	TRANSIT							O.H. CONV.		
				SETUP									
				PROCESS									
20	MAN PGW	UNLD	1.00	TRANSIT							O.H. CONV.		
				SETUP									
				PROCESS									
20A	MAN PGW	INSP	1.00	TRANSIT							E&I 3		
				SETUP									
				PROCESS									
20B	MAN PGW	LOAD	1.00	TRANSIT							O.H. CONV.		
				SETUP									
				PROCESS									

OPERATIONAL PROFILE

NAME D DIVE-BISS ALC 00 DATE 17 Jun 89 RCC MANAGER SHEET 4 OF 4

PCN NSN PIN		WCD		WCD DATE		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS			
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED			
								%	HRS.			%	HRS.		
30	MAN PGW	REM		TRANSIT										REM Riv. SRC IF REQ	
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATIONAL PROFILE

NAME _____

ALC _____

DATE _____

RCC _____

SHEET 4 OF 4

PCN

NSN

P/N

WCD

WCD DATE

NSN	P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT		DATA SOURCE COMMENTS
							%	HRS.			%	HRS.	QTY.	%	
						TRANSIT									
						SETUP									
						PROCESS									
						TRANSIT									
						SETUP									
						PROCESS									
						TRANSIT									
						SETUP									
						PROCESS									
						TRANSIT									
						SETUP									
						PROCESS									
						TRANSIT									
						SETUP									
						PROCESS									
						TRANSIT									
						SETUP									
						PROCESS									

OPERATION PROFILE

F-15 MUG - POWER ORIGIN (ST) - F-15 MUG - POWER ORIGIN (ST)

NAME D. Divalbuss ALC 00 DATE 17 Jul 89 RCC MAN PGW SHEET 1 OF 2

WCD 36008N WCD DATE 89041

PCN 26338A

26338A																
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.		
5	MAN PGW	LOAD	1.00	TRANSIT											Work Bench	
				SETUP												
				PROCESS												
5A	MAN PGW	DIS	1.00	TRANSIT												
				SETUP												
				PROCESS												
5B	MAN PGW	LOAD	1.00	TRANSIT											Rolling Conv.	
				SETUP												
				PROCESS												
5C	MAN PGW	LOAD	1.00	TRANSIT												
				SETUP												
				PROCESS												
7	MAN PGW	CLN	1.00	TRANSIT											CHEN CUN	
				SETUP												
				PROCESS												

OPERATION PROFILE

DR

F-15 MIG - LOWER DRAG BRACKET

NAME D. DINEWISS ALC 00 DATE 17 JUL 89 RCC MANPGW SHEET 2 OF 3

WCD 360000 WCD DATE 89041

WCD 26338A

OPERATION NUMBER	ACC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.			%	HRS.			%	HRS.		
7A	MAN PGW	UNLO	1.000	TRANSIT											ONTO Pallets	
				SETUP										Oil carts		
				PROCESS										From Oil Cart		
7B	MAN PGW	LOAD	1.000	TRANSIT			KIOS	1							SCAFF BOOTH	
				SETUP												
				PROCESS												
9	MAN PGW	CLW	1.000	TRANSIT			KIOS	1	100	.05	PM0412	1	100	.05	Blast	
				SETUP												
				PROCESS												
9A	MAN PGW	UNLO	1.000	TRANSIT			KIOS	1	100	.17	PM0412	1	100	.17	UNLOD PUMP BOOT To FUNK (pallet)	
				SETUP											Oil cart	
				PROCESS												
9B	MAN PGW	LOAD	1.000	TRANSIT			KIOS	1	100	.08	PM0301	1	100	.08	O.H. Conv.	
				SETUP												
				PROCESS												

ONTO PALLETS ON CARS FROM OUT. CONV.

BEAST BOOTH

BEAST

UNLOAD BEAST BOOT TO FUSION (PALLETS) ON CARS

O.H. CONV.

F.15 mg - fuzzy Lark P. N (57)

SHEET 1 OF 1

89041

WCD 35009

26338A

[illegible]

.J2(MK)C-JS1

OPERATION PROFILE

NAME D. DIVERS ALC 00 DATE 17 Jun 89 RCC MANP6W SHEET 2 OF 4

WCD 26338A

WCD 3600N

WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.		
9	MAN P6W	CW	1.00	TRANSIT												BLAST CLEAN
				SETUP												
				PROCESS			H305	1	100	.17	PM0413	1		100	.17	
9A	MAN P6W	UNLD	1.00	TRANSIT												TO PALLET
				SETUP												
				PROCESS			H305	1	100	.08						
9C	MAN P6W	MOVE	1.00	TRANSIT												TO OVEN AREA
				SETUP												
				PROCESS			H305	1	100	.08	F0003	1		100	.08	
9D	MAN P6W	LOAD	1.00	TRANSIT												OVEN CHIMER
				SETUP												
				PROCESS			H305	1	100	.08						
11	MAN P6W	BANKIE	1.00	TRANSIT												4 HR BANK
				SETUP												
				PROCESS							PM0753	1		100	.40	

OPERATIONAL PROFILE

F.15 mlg - Long Liner Pin

NAME D DIVER ALC 00 DATE 17 Jun 89 RCC MANPGW SHEET 3 OF 4

PCH
NSN
PIN

26338A

WCD 36009N WCD DATE 89041

26338A

NSN P/N	OPERATION NUMBER	ICC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
						%	HRS.		SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%
11B	MAN PGW	UNLO	1.00	TRANSIT											UNLOAD OVER	
				SETUP												
				PROCESS			KIOS	1	100.00							
11C	MAN PGW	LOAD	1.00	TRANSIT											O.H. CONV.	
				SETUP												
				PROCESS			KIOS	1	100.00		Pm0902	1	100.00			
20	MAN PGW	UNLO	1.00	TRANSIT											O.H. CONV.	
				SETUP												
				PROCESS			KIOS	1	100.00		Pm0902	1	100.00			
20A	MAN PGW	INSP	1.00	TRANSIT											E&I 2	
				SETUP												
				PROCESS			DIO7	1	100.00							
20B	MAN PGW	LOAD	1.00	TRANSIT											O.H. CONV.	
				SETUP												
				PROCESS			DIO7	1	100.00		Pm0901	1	100.00			

E&I

2

O.H. CONV

OPERATIONAL PROFILE

NAME DD DIVISION ALC 00 DATE 17 JUL 89 RCC MANAGWA SHEET 4 OF 4

WCD

WCD DATE

PCN
NSN
P/N

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	TIME REQUIRED	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	
					%	%	HRS.	%	HRS.		
30	MAN	REM		TRANSIT							Rem R.V.
31	PGW	REM		SETUP							SET
				PROCESS							IF
				TRANSIT							REQ
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 4 of 4

PCN
NSN
P/N

WCD _____

WCD DATE _____

P/N	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT			DATA SOURCE COMMENTS	
					%	HRS.		QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

OPERATION PROFILE

F-15 MIG LOWER JAW LINK AL

NAME D. DIVECROSS ALC 00 DATE 17 JUN 89 RCC MANHGW SHEET 1 OF 3

WCD 360100N WCD DATE 89041

PM	68330A															
	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS			
						%	HRS.		QTY.	%	HRS.	QTY.		%	HRS.	
5	MAN PGW	DIS	1.00	TRANSIT										DISSASSEMBLE		
				SETUP												
				PROCESS												
5A	MAN PGW	LOAD	1.00	TRANSIT				HBDS	1	100	.08	1	100	.08	INTO BASKET £ ON CON.	
				SETUP												
				PROCESS												
5B	MAN PGW	TRAN	1.00	TRANSIT				HBDS	1	100	.08	1	100	.08	TO UNLOAD SITE	
				SETUP												
				PROCESS												
5C	MAN PGW	LOAD	1.00	TRANSIT										O.H. CONU.		
				SETUP												
				PROCESS												
7	MAN PGW	CLN	1.00	TRANSIT				KIDS	1	100	.08	1	100	.08	ALL CLEAN	
				SETUP												
				PROCESS												

OPERATION PROFILE

F-15 MFG - CONVEYOR SYSTEMS (AL)

NAME D. DIVELEISS ALC 00 DATE 17 JUN 89 RCC MTANPGW SHEET 2 OF 3

PCN NSN PIN		WCD 36338A		WCD 36010N		WCD DATE 89041		MANPOWER				EQUIPMENT				DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED				
					%	HRS.			%	HRS.			%	HRS.			
7A	MTAN PGW	UNLD	1.00	TRANSIT							Pm0901	1	100	104	O.H. Conv TO Roller Conv.		
				SETUP													
				PROCESS					KIOS	1	100	104	CC0003	1		100	104
7B	MTAN PGW	LOAD	1.00	TRANSIT							CC0003	1	100	106	BLAST TABLE		
				SETUP													
				PROCESS					KIOS	1	100	106	Pm7201	1		100	106
9	MAN PGW	CUN	1.00	TRANSIT											BLAST		
				SETUP													
				PROCESS					KIOS	1	100	106	Pm7201	1		100	106
9A	MAN PGW	UNLD	1.00	TRANSIT							CC0003	1	100	104	From BLAST TO Roller Conv.		
				SETUP													
				PROCESS					KIOS	1	100	104	Pm7201	1		100	104
9B	MAN PGW	LOAD	1.00	TRANSIT							CC0003	1	100	106	TO O.H. Conv.		
				SETUP													
				PROCESS					KIOS	1	100	106	Pm7201	1		100	106

OPERATION PROFILE

115 MGS - 60000 LBS HAND

SHEET 3 OF 3

NAME D. DIVELESS ALC 00 DATE 17 Jun 88 RCC MANPWR

WCD 380000 WCD DATE 89041

PCN 26338A

NSN 26338A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED	
					%		%			%	
20 36	MAN PGW	LIND	1.00	TRANSIT							LIND O.H. Conv.
				SETUP							
				PROCESS							
20A 30A	MAN PGW	Insp	1.00	TRANSIT							11
				SETUP							
				PROCESS							
20B 30B	MAN PGW	LOAD	1.00	TRANSIT							O.H. Conv.
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							

OPERATION PROFILE

F-15 MIG - UPPER JAW (ST)

BR

NAME D. Divilbiss ALC 00 DATE 17 JUN 89 RCC MANPGW SHEET 1 OF 2

WCD 36011N WCD DATE 89041

26338A

PCW
NSH
P/N

NSN P/N	263384	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS					
							%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%	HRS.			
5	MAN PGW	5	PGW	LOAD	1.00	TRANSIT										Work Bench				
						SETUP														
						PROCESS														
5A	MAN PGW	5A	PGW	DIS	1.00	TRANSIT														
						SETUP														
						PROCESS														
5B	MAN PGW	5B	PGW	LOAD	1.00	TRANSIT										GENERAL CONV.				
						SETUP														
						PROCESS														
5C	MAN PGW	5C	PGW	LOAD	1.00	TRANSIT														
						SETUP														
						PROCESS														
7	MAN PGW	7	PGW	CLN	1.00	TRANSIT										CHEM CLN				
						SETUP														
						PROCESS														

OPERATION PROFILE

F 15 MCG - Upper Stage

NAME D. DIVELESS ALC 00 DATE 17 JUN 89 RCC MANPGW SHEET 2 OF 3

WCD 360000 WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED	
					%		%			%	
7A	MAN PGW	UNLO	1.00	TRANSIT							onto Pallets on carts From Est. Conv.
				SETUP				PM09003	1	100.00	
				PROCESS		1	100.00				
7B	MAN PGW	LOAD	1.00	TRANSIT							BLAST BOOTH
				SETUP							
				PROCESS		1	100.00	PM0412	1	100.00	
9	MAN PGW	CLW	1.00	TRANSIT							BLAST
				SETUP							
				PROCESS		1	100.00	PM0412	1	100.00	
9A	MAN PGW	UNLO	1.00	TRANSIT							UNLOAD BLAST BOOTH TO FLOW (pallet) on cart
				SETUP							
				PROCESS		1	100.00	PM0901	1	100.00	
9B	MAN PGW	LOAD	1.00	TRANSIT							O.H. Conv.
				SETUP							
				PROCESS		1	100.00	PM0903	1	100.00	

F.15 mcs - Upper Jung (uJ) (S)

26338A
WCD 36011N WCD DATE 89041 EQUIPMENT
MANPOWER

[illegible]

OPERATION PROFILE

F-15 MCG - Refractor Bolt

NAME D. DIVELEISS ALC 00 DATE 17 Jun 89 RCC MANPGW SHEET 1 OF 1

WCD 360120 WCD DATE 890114

P/N		26338A															
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	%	HRS.	%			HRS.				
5	MAN PGW	DIS	1.00	TRANSIT												TO BASKETS TO CONV.	
				SETUP													
				PROCESS													
5A	MAN PGW	LOAD	1.00	TRANSIT													
				SETUP													
				PROCESS													
6	MAN PGW	PROC	1.00	TRANSIT												DEGRADOSE	
				SETUP													
				PROCESS													
6A	MAN PGW	UNLO	1.00	TRANSIT													
				SETUP													
				PROCESS													
6B	MAN PGW	LOAD	1.00	TRANSIT												BLAST BOOTH	
				SETUP													
				PROCESS													

OPERATIONAL PROFILE

F.15 MCG - REEFERS BOAT

SHEET 2 OF 4

NAME D. DIVERS ALC CC DATE 17 Jun 83 RCC MANPGW

WCD DATE 89041

WCD 360122

NSN 263382

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED	
					%		%			%	
9	MAN PGW	CN	1.00	TRANSIT							BLAST CLEAN
				SETUP							
				PROCESS		1	100.04	PM0413	1	100.04	
9A	MAN PGW	UNLO	1.00	TRANSIT							TO PALLET
				SETUP							
				PROCESS			100.08				
9C	MAN PGW	MOVE	1.00	TRANSIT							TO QUEN AREA
				SETUP							
				PROCESS		1	100.08	FL0003	1	100.08	
9D	MAN PGW	LOAD	1.00	TRANSIT							QUEN CAMER
				SETUP							
				PROCESS		1	100.08				
11	MAN PGW	BACK	1.00	TRANSIT							4 HR BACK
				SETUP							
				PROCESS	100		4.00		PM0453	1	100.04

OPERATIONAL PROFILE

NAME <u>D DIVERBISS</u> ALC <u>00</u> DATE <u>17 Jul 89</u> RCC <u>MANNING</u> SHEET <u>4</u> OF <u>4</u>										
PCN NSN PIN		WCD _____ WCD DATE _____								
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					MANDATORY FLOW HOURS % HRS.	Skill CODE/ LEVEL	QTY. HRS.	TIME REQUIRED % HRS.		EQUIPMENT CODE QTY.
30	MAN RGW	Rem		TRANSIT						Rem Riv. etc IF REQ
				SETUP						
				PROCESS						
				TRANSIT						
				SETUP						
				PROCESS						
				TRANSIT						
				SETUP						
				PROCESS						
				TRANSIT						
				SETUP						
				PROCESS						
				TRANSIT						
				SETUP						
				PROCESS						
				TRANSIT						
				SETUP						
				PROCESS						

1551-1552

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 4 OF 4

PCN NSN P/N		WCD		WCD DATE		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		
					%	HRS.			%	HRS.			%	HRS.	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

F-15 MFG - SPINDLE ASSY (SHEET)

NAME D. DINESS ALC 00 DATE 17 JUN 89 RCC MANPGW SHEET 2 OF 3

WCD 36013N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED	
					%		%			%	
7A	MAN PGW	UNLO	1.00	TRANSIT							ONTO PALLETS ON CARS FROM QH. CONV.
				SETUP				PM0903	1	100.00	
				PROCESS							
7B	MAN PGW	UNLO	1.00	TRANSIT							SCAFF BOOTH
				SETUP							
				PROCESS							
9	MAN PGW	CLW	1.00	TRANSIT							BLAST
				SETUP							
				PROCESS							
9A	MAN PGW	UNLO	1.00	TRANSIT							UNLOAD BLAST BOOT TO FLOOR (pallet) ON CART
				SETUP							
				PROCESS							
9B	MAN PGW	LOAD	1.00	TRANSIT							O.H. CONV.
				SETUP							
				PROCESS							

OPERATIONAL PROFILE

F-15 INGS - SPINNING ASSY (SI)

NAME D. J. [unclear] ALC 000 DATE 11-JUN-89 RCC MANPSW SHEET 3 OF 3

WCD 36013N WCD DATE 89041

WCD 36013N WCD DATE 89041

MSN	P/N	26338A	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS				
								%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%	HRS.		
9C	MAN	PGW	TRAN	1.000	TRAN	1.000	TRANSIT									Trans from 0903 to OVER CONV SECTION				
							SETUP													
							PROCESS													
11	MAN	PGW	Proc	1.000	Proc	1.000	TRANSIT									HEAT 4HRS				
							SETUP													
							PROCESS	100	4.000											
20	MAN	PGW	UNLO	1.000	UNLO	1.000	TRANSIT									To Boiler Conv.				
							SETUP													
							PROCESS													
20A	MAN	PGW	INSP	1.000	INSP	1.000	TRANSIT									E&I 3				
							SETUP													
							PROCESS													
20B	MAN	PGW	LOAD	1.000	LOAD	1.000	TRANSIT									Load Conv. O.H. TO mach Shop				
							SETUP													
							PROCESS													

Trans from 0903 TO OVER CONV SECTION

HEAT 4HRS

24. Conv. To Roller Conv.

E&I

3

LOAD CONV. O.H. TO MACH SING

OPERATION PROFILE F-15 MIG - SWIVEL CRANK DRAG BOLT

NAME D. Divalbiss ALC 00 DATE 17 JUN 89 RCC MANPGW SHEET 1 OF 3

WCD 36014 WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS			
					%	HRS.			%	HRS.			%	HRS.				
5	MAN PGW	LOAD	1.00	TRANSIT											WORK BENCH			
				SETUP														
				PROCESS														
5A	MAN PGW	DIS	1.00	TRANSIT														
				SETUP														
				PROCESS														
5B	MAN PGW	LOAD	1.00	TRANSIT											POLICE CONV.			
				SETUP														
				PROCESS														
5C	MAN PGW	LOAD	1.00	TRANSIT														
				SETUP														
				PROCESS														
7	MAN PGW	CLN	1.00	TRANSIT											CHEM CLN			
				SETUP														
				PROCESS														

OPERATION PROFILE

F-15 MIG - SWIVEL CRANKS DRAIN BOLT

NAME D. DIVELESS ALC 00 DATE 17 JUL 89 RCC MANPGW SHEET 2 OF 3

WCD 360142 WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			TIME REQUIRED	DATA SOURCE COMMENTS
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.	
7A	MAN PGW	UNLO	1.00	TRANSIT											onto Pallets on carts From O.H. Conv.
				SETUP							PM0903	1	100	.08	
				PROCESS			KIOS	1	100	.08					
7B	MAN PGW	LOAD	1.00	TRANSIT											BLAST BOOTH
				SETUP											
				PROCESS			KIOS	1	100	.05	PM0412	1	100	.05	
9	MAN PGW	CLW	1.00	TRANSIT											BLAST
				SETUP											
				PROCESS			KIOS	1	100	.10	PM0412	1	100	.10	
9A	MAN PGW	UNLO	1.00	TRANSIT											UNLOAD BLAST BOOTH To Fuselage (pallet) on carts
				SETUP											
				PROCESS			KIOS	1	100	.08	PM0412	1	100	.08	
9B	MAN PGW	LOAD	1.00	TRANSIT											O.H. Conv.
				SETUP											
				PROCESS			KIOS	1	100	.08	PM0903	1	100	.08	

OPERATION PROFILE

NAME:

(PCN)

[illegible]

515

OPERATION PROFILE

F.15 MUG COVER ASSY (ST)

NAME D. Divehluss ALC 00 DATE 17 JUN 89 RCC MANPGW SHEET 1 OF 2

OCN		NSN		PM		26338A		WCD 36016N		WCD DATE 88041					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED %	TIME REQUIRED HRS.	DATA SOURCE COMMENTS		
					%	HRS.	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	EQUIPMENT CODE				QTY.	
5	MAN PGW	LOAD	1.00	TRANSIT									Work Bench		
				SETUP											
				PROCESS											
5A	MAN PGW	DIS	1.00	TRANSIT											
				SETUP											
				PROCESS											
5B	MAN PGW	LOAD	1.00	TRANSIT									Roller Conv.		
				SETUP											
				PROCESS											
5C	MAN PGW	LOAD	1.00	TRANSIT											
				SETUP											
				PROCESS											
7	MAN PGW	CLN	1.00	TRANSIT									CHEM CLN		
				SETUP											
				PROCESS											

OPERATION PROFILE

15 MG - COLLAR ASSY

NAME <u>D DUEBESS</u> ALC <u>00</u> DATE <u>17 JUL 89</u> RCC <u>MANPGW</u> SHEET <u>2 OF 3</u>		WCD <u>36016N</u> WCD DATE <u>89041</u>												
PCN	NSN	P/N	26338A											
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	DATA SOURCE COMMENTS
7A	MAN PGW	UNLO	1.000	TRANSIT						PM09003	1	100	.08	onto Pallets oil carts From O.H. Conv.
7B	MAN PGW	LOAD	1.000	TRANSIT		KIOS	1	100	.08					CLASH BOOTH
9	MAN PGW	CLW	1.000	TRANSIT		KIOS	1	100	.05	PM0412	1	100	.05	BLAST
9A	MAN PGW	UNLO	1.000	TRANSIT		KIOS	1	100	.25	PM0412	1	100	.25	UNLOAD GUNST BOOT TO FLOOR (pallet) oil carts
9B	MAN PGW	LOAD	1.000	TRANSIT		KIOS	1	100	.08	PM09001	1	100	.08	O.H. Conv.

OPERATING PROFILE

F-15 MIG-28 AIRCRAFT

SHEET 3 OF 3

RCC MANPOWER

DATE 17 Jun 89

ALC

NAME

WCD DATE 89041

WCD 36016

26338A

PCN
NSN
PIN

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS			
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%	HRS.	
9C	MAN PGW	TRAN	1100	TRANSIT										Trans from 0903 TO OVER CONV SECTION		
				SETUP												
				PROCESS												
11	MAN PGW	Proc	1100	TRANSIT										HEAT 4HRS		
				SETUP												
				PROCESS												
20	MAN PGW	UNLO	1100	TRANSIT	100	4.00								24. CONV. To Roller Conv.		
				SETUP												
				PROCESS												
20A	MAN PGW	INSP	1100	TRANSIT										E&I 16		
				SETUP												
				PROCESS												
20B	MAN PGW	LOAD	1100	TRANSIT										LOAD CONV. O.H. TO MACH SING		
				SETUP												
				PROCESS												

OPERATION PROFILE

F-15 MIG - JURY BASED APX PIN (ST)

NAME D. DIVELBISS ALC 00 DATE 17 JUN 89 RCC MANPGW SHEET 1 OF 3

WCD 360019N WCD DATE 83041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.			%	HRS.			%	HRS.	
5	MAN PGW	LOAD	1.00	TRANSIT											WORK BENCH
				SETUP											
				PROCESS											
5A	MAN PGW	DIS	1.00	TRANSIT											
				SETUP											
				PROCESS											
5B	MAN PGW	LOAD	1.00	TRANSIT											RELIEF CORV.
				SETUP											
				PROCESS											
5C	MAN PGW	LOAD	1.00	TRANSIT											
				SETUP											
				PROCESS											
7	MAN PGW	CLN	1.00	TRANSIT											CHEM CLN.
				SETUP											
				PROCESS											

BR

OPERATION PROFILE

CIS TICS - July 2008

SHEET 2 OF 3

NAME D. Dineen ALC 00 DATE 17 JUN 89 RCC MANPGWRCH
NSN
PIN

26338A

WCD 36019WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS			
					%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%	HRS.	
7A	MAN PGW	UNLO	1.000	TRANSIT									ONTO Pallets ON carts From SH. Conv.			
				SETUP												
				PROCESS												
7B	MAN PGW	LOAD	1.000	TRANSIT									EAST BOOTH			
				SETUP												
				PROCESS												
9	MAN PGW	CLW	1.000	TRANSIT									BLAST			
				SETUP												
				PROCESS												
9A	MAN PGW	UNLO	1.000	TRANSIT									UNLOAD EAST BOOTH TO FLORID (pallet) ON CART			
				SETUP												
				PROCESS												
9B	MAN PGW	LOAD	1.000	TRANSIT									O.H. Conv.			
				SETUP												
				PROCESS												

ONTO Pallets
ON CARS
From O.H. Conv.

BLAST BOOTH

BLAST

UNLOAD
BLAST BOOTH
TO
FLORIDA (Pallet)
ON CARS

O.H. Conv.

2181

NAME _____

26338A

OPERATION PROFILE

NAME D. DIVELESS ALC 00 DATE 17 JUN 89 RCC MANPGW SHEET 2 of 3

SCN 26338A WCD 36023N WCD DATE 890641

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.		
7A	MAN PGW	UNLO	1.00	TRANSIT												ONTO PALLETS ON CARTS FROM QTY. CONV.
				SETUP							PM0903	1		100	08	
				PROCESS												
7B	MAN PGW	LW	1.00	TRANSIT						KIOS						BLAST BOOTH
				SETUP												
				PROCESS												
9	MAN PGW	CLW	1.00	TRANSIT						KIOS						BLAST
				SETUP												
				PROCESS												
9A	MAN PGW	UNLO	1.00	TRANSIT						KIOS						UNLOAN BLAST BOOTH TO FLOW (pallet) ON CART
				SETUP												
				PROCESS												
9B	MAN PGW	LOCO	1.00	TRANSIT												O.H. CONV.
				SETUP												
				PROCESS							PM0903	1		100	08	

OPERAT. PROFILE

F 15 MIG - CONNECTING LINK (C)

SHEET 3 OF 3

RCC MANPOWER

DATE 1 Feb 89

ALC

NAME D

WCD DATE 89041

WCD 36023N

PCN 26338A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED %	QTY.	EQUIPMENT CODE	TIME REQUIRED %	
9C	MAN PGW	TRAN	1.000	TRANSIT							Trans from 0103 TO OVER CONV SECTION
				SETUP							
				PROCESS							
11	MAN PGW	Proc	1.000	TRANSIT							HEAT 4HRS
				SETUP							
				PROCESS							
36D	MAN PGW	UNLO	1.000	TRANSIT	100 4.00						O.A. CONV. TO Roller Conv.
				SETUP							
				PROCESS							
30A	MAN PGW	INSP	1.000	TRANSIT							E&I 4
				SETUP							
				PROCESS							
30B	MAN PGW	LOAD	1.000	TRANSIT							LOAD CONV. OH, TO MACH SING
				SETUP							
				PROCESS							

OPERATION PROFILE

NAME D Divebiss ALC 00 DATE 17 Jun 88 RCC MANPGW SHEET 1 OF 22

PCN 263381A WCD 36025N WCD DATE 88041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					SKILL CODE/ LEVEL	QTY.	%	QTY.	EQUIPMENT CODE	QTY.	%	HRS.	
5	MAN PGW	LOAD	1.00	TRANSIT									WORK BENCH
				SETUP					PM0181	1	100	.08	
				PROCESS	H305	1	100	.08	WB0503	1	100	.08	
5A	MAN PGW	DIS	1.00	TRANSIT									
				SETUP									
				PROCESS	H305	1	100	.17	WB0503	1	100	.17	
5B	MAN PGW	LOAD	1.00	TRANSIT									COLLECT CONV.
				SETUP									
				PROCESS	H305	1	100	.08	CO0004	1	100	.08	
5C	MAN PGW	LOAD	1.00	TRANSIT									
				SETUP					CO0004	1	100	.08	
				PROCESS	K105	1	100	.08	PM0903	1	100	.08	
6	MAN PGW	CLN	1.00	TRANSIT									CHECK CLN
				SETUP	K105	1	100	.03	PM0903	1	100	2.39	
				PROCESS					PM0626	1	100	2.39	

24-

OPERATION PROFILE

FILES FILE - Bell Creek Ass'y (TC)

NAME D. Dine-Biss ALC 00 DATE 17 JUL 89 RCC MANPGW SHEET 2 OF 3

PCN
NSN
PIN

26338A

WCD 36025N

WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.		
6A	MAN PGW	UNLO	1.000	TRANSIT												ONTO PALLETS ON CARS From Qtr. Conv.
				SETUP							PM0903	1	100	108		
				PROCESS												
6B	MAN PGW	LOAD	1.000	TRANSIT												BLAST BOOTH
				SETUP												
				PROCESS												
9	MAN PGW	CLW	1.000	TRANSIT												BLAST
				SETUP												
				PROCESS												
9A	MAN PGW	UNLO	1.000	TRANSIT												UNLOAD BLAST BOOTH FOR FLASK (pallet) ON CARS
				SETUP												
				PROCESS												
9B	MAN PGW	LOAD	1.000	TRANSIT												O.H. Conv.
				SETUP												
				PROCESS												

OPERATION PROFILE

F-15 MIG - High Pressure Piston

NAME D. D. WILKINS ALC 00 DATE 17 Jun 89 RCC MANI/6W SHEET 1 OF 1

WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
WCD 36026N		WCD DATE 83041	
26338A			
W			

OPERATIONAL PROFILE

F-15 MIG - High Pressure Piston

SHEET 2 OF 4

NAME D. DWELBESS ALC 00 DATE 17 JUN 89 RCC MANPW

PCN
NSN
PN

26338A

WCD 36026N

WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SHELL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.			%	HRS.			%	HRS.	
9	MAN PGW	CUN	1.00	TRANSIT											BLAST CLEAN
				SETUP											
				PROCESS			H305	1	100	.17	PM0413	1	100	.17	
9A	MAN PGW	UNLO	1.00	TRANSIT											TO PALLET
				SETUP											
				PROCESS			H305	1	100	.08					
9C	MAN PGW	MOVE	1.00	TRANSIT											TO OVEN Area
				SETUP											
				PROCESS			H305	1	100	.08	FL0003	1	100	.08	
9D	MAN PGW	LOAD	1.00	TRANSIT											OVEN CAMER
				SETUP											
				PROCESS			H305	1	100	.08					
11	MAN PGW	BARE	1.00	TRANSIT											4 HR BARE
				SETUP											
				PROCESS	100	4.00					PM0413	1	100	4.00	

FORM 10-75

OPERATIONAL PROFILE

F-15 ILLUM - High Pressure Ratio

SHEET 3 OF 4

NAME D. DUBESSIS ALC 00 DATE 17 Jun 89 RCC MANAGER

WCD 36026N WCD DATE 89041

(KCN) NSN 26338A P/N

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED	
					%		%			%	
11B	MAN PGW	UNLO	1.00	TRANSIT							UNLOAD OVER
				SETUP							
				PROCESS		1	100.08				
11C	MAN PGW	LOAD	1.00	TRANSIT							O.H. CONV.
				SETUP							
				PROCESS		1	100.08	PM0902	1	100.08	
20	MAN PGW	UNLO	1.00	TRANSIT							O.H. CONV.
				SETUP							
				PROCESS		1	100.08	PM0902	1	100.08	
20A	MAN PGW	INSP	1.00	TRANSIT							E&I S
				SETUP							
				PROCESS		1	100.08				
20B	MAN PGW	LOAD	1.00	TRANSIT							O.H. CONV.
				SETUP							
				PROCESS		1	100.08	PM0901	1	100.08	

OPERATION PROFILE

NAME DDIVEBIS ALC 00 DATE 17 Jun 89 RCC MANPGW SHEET 4 OF 4

PCN
MSN
PIN

WCD

WCD DATE

R/SN	P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
							%	HRS.		SKILL CODE/ LEVEL	QTY.	%	HRS.		EQUIPMENT CODE	
		30	MAN PGW	REM		TRANSIT										REM Riv.
						SETUP										etc
						PROCESS										IF
						TRANSIT										REQ
						SETUP										
						PROCESS										
						TRANSIT										
						SETUP										
						PROCESS										
						TRANSIT										
						SETUP										
						PROCESS										
						TRANSIT										
						SETUP										
						PROCESS										
						TRANSIT										
						SETUP										
						PROCESS										
						TRANSIT										
						SETUP										
						PROCESS										

Rem Riv.
ERC
IF
REQ

DEOT

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 4 OF 4

PCN NSN PIN		WCD		WCD DATE		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS			
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.		QTY.	TIME REQUIRED %	TIME REQUIRED HRS.
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

OPERATION PROFILE

NAME KEVIN HAW ALC DATE 10/10/00 RCC PGP-Struts SHEET 1 OF 5

PCN 26339A WCD 36000N WCD DATE 8/20/01

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.		
010	MAN PGP	MATCH	1.0	TRANSIT												Match-up
				SETUP												
				PROCESS			DVHD	1		1.0						
501		Insp	1.0	TRANSIT												P/R Assy Organ Polish
				SETUP												
				PROCESS			HB093	1		1.0	W10001	1		1.0		
502		Assy	1.0	TRANSIT												Build up inner cylinder
				SETUP												
				PROCESS			HB093	1		1.5	W10001	1		1.5		
502A		Assy	1.0	TRANSIT												Build up transmission
				SETUP												
				PROCESS												
502B		Assy	1.0	TRANSIT												Assemble inner to outer.
				SETUP												
				PROCESS			HB093	1		2	W10001	1		2		
				TRANSIT												
				SETUP												
				PROCESS			HB093	1		0.8	W10001	1		0.8		

F-15 MLG Assy

012

OPERATION PROFILE

NAME KERSHAW ALC _____ DATE _____ RCC Pg P - Struts SHEET 2 OF 5

FOR NSN 26338A WCD 2600N WCD DATE 8/24/1

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
						QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	
5026	MAN RSP	ASMY	1.0	TRANSIT								Assemble Jury link
				SETUP								
				PROCESS		1		1	WAD001	1		
504		INSP	1.0	TRANSIT								Check stroke and finger lock
				SETUP		1	60	1	WAD01	1	60	
				PROCESS			40	1			40	
504A		ASMY	1.0	TRANSIT								Assemble Brake lines and begin accs
				SETUP								
				PROCESS		1		3	WAD01	1		
506		TEST		TRANSIT								Shut test and brake line test.
				SETUP								
				PROCESS		1		7.6	RAD450	1		
506A		ASMY		TRANSIT								Seal and paperwork
				SETUP								
				PROCESS		1		1	WAD01	1		

F-15 MLG ASMY

OPERATION PROFILE

NAME KERSHAW ALC DD DATE 00 RCC MANAGER - Struts SHEET 2 OF 5

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					SKILL CODE/ LEVEL	QTY.	%	TIME REQUIRED HRS.	EQUIPMENT CODE	QTY.	%	HRS.	
510	MAN 76P	PROP	1.0	TRANSIT	3409	1		.02					TANAK paperwork for computer and security
				SETUP									
				PROCESS	3409	1		.1					
510A	76P	LOAD	1.0	TRANSIT									LOAD ON Paint Line
				SETUP									
				PROCESS	3409	1		.07	Pm0924	1		.07	
510B	76P	WASH	1.0	TRANSIT					Pm0924	1		.02	Trichloroethane WASH
				SETUP	3409	1	90	.12	Pm0924	1	90	.12	
				PROCESS			10	.5			10	.5	
				TRANSIT					Pm0444	1	90	.12	
				SETUP							10	.5	
				PROCESS									
510C	76P	WASH	1.0	TRANSIT	3409	1	min	.12	Pm0924	1	min	.12	MARK
				SETUP				Ave			Ave	.17	
				PROCESS				MAX			MAX	.25	

F-15 MLG Strut Paint (Final)

OPERATION PROFILE

F.15 mlg
ASPARS

NAME D. D. DUELL ALC 00 DATE 17 Jun 89 RCC MAN12GW SHEET 1 OF 4

WCD 36020N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	QTY.	Skill CODE/ LEVEL	EQUIPMENT CODE	QTY.	%	HRS.	
5	MAN PGW	Dis	1.00	TRANSIT									
				SETUP									
				PROCESS									
5A	MAN PGW	Load	1.00	TRANSIT				H305	H3053	1	100	.08	
				SETUP									
				PROCESS									
6	MAN PGW	Proc	1.00	TRANSIT				H305	G0004	1	100	.06	
				SETUP									
				PROCESS	100	.25						.25	
6A	MAN PGW	UNLO	1.00	TRANSIT									
				SETUP									
				PROCESS									
6B	MAN PGW	Load	1.00	TRANSIT				H305	PM0421	1	100	.08	
				SETUP									
				PROCESS									
				TRANSIT				H305	PM0413	1	100	.06	
				SETUP									
				PROCESS									

TO BASKETS
TO
CONV.

DEGREASE

BLAST
BOOTH

OPERATION PROFILE

F-15 MILG - SPRING

NAME D. DIVELOSS ALC 00 DATE 17 JUL 89 RCC MANAGER SHEET 2 OF 4

WCD 360200N WCD DATE 890411

PCN 26338A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	QTY.	EQUIPMENT CODE	TIME REQUIRED %	
9	MAN			TRANSIT							BLAST CLEAN
	PGW	CW	1.00	SETUP							
				PROCESS	H305	1	100.16	PM0413		100.16	
9A	MAN			TRANSIT							TO Pallet
	PGW	UNLD	1.00	SETUP							
				PROCESS	H305	1	100.108				
9C	MAN			TRANSIT							TO OVEN AREA
	PGW	MOVE	1.00	SETUP							
				PROCESS	H305	1	100.08	FL0003		100.08	
9D	MAN			TRANSIT							OVEN CAMERA
	PGW	LOXO	1.00	SETUP							
				PROCESS	H305	1	100.108				
11	MAN			TRANSIT							4 H2 BARS
	PGW	BAKE	1.00	SETUP							
				PROCESS							

15C-20W2X

OPERATIONAL PROFILE

F-15 MGS - Sprague

NAME O. D. V. BISS ALC 00 DATE 17 Jun 89 RCC MAN PGM SHEET 3 OF 4

WCD 360220N WCD DATE 89041

26338A

ICN
NSN
PIN

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	QTY.	EQUIPMENT CODE	TIME REQUIRED %	
11B	MAN PGM	UNLO	1.00	TRANSIT							MAN PGM
				SETUP							
				PROCESS							
11C	MAN PGM	LOAD	1.00	TRANSIT							MAN PGM
				SETUP							
				PROCESS							
20	MAN PGM	UNLO	1.00	TRANSIT							O.H. CONV
				SETUP							
				PROCESS							
20A	MAN PGM	INSP	1.00	TRANSIT							F&I
				SETUP							
				PROCESS							
20B	MAN PGM	LOAD	1.00	TRANSIT							O.H. CONV
				SETUP							
				PROCESS							

OPERATIONAL PROFILE

F-15 MIG-SPARK

NAME D DIVERBISS ALC 00 DATE 17 Jun 89 RCC MANRGA SHEET 4 OF 4

WCD 360200 WCD DATE 890400

PCN 26338A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER		EQUIPMENT			DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	QTY.	%	
30	MAN RGW	REM		TRANSIT									REM Riv. etc IF REQ
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 4 OF 4

PCN NSN P/N	OPERATION NUMBER	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS			
					%	HRS.	QTY.	%	HRS.	EQUIPMENT CODE		QTY.	%	HRS.
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

OPERATION PROFILE

DR

F-15 MLG - Connecting Link (Titanium)

NAME D Divebiss ALC 00 DATE 17 Jun 89 RCC MANPGW SHEET 1 OF 3

CN		NSN		P/N		26338A		WCD 36023N		WCD DATE 89041			
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED			
					%	HRS.			%	HRS.			
5	MAN PGW	LOAD	1.00	TRANSIT								Work Bench	
				SETUP									
				PROCESS									
5A	MAN PGW	DIS	1.00	TRANSIT									
				SETUP									
				PROCESS									
5B	MAN PGW	LOAD	1.00	TRANSIT								Roller Conv.	
				SETUP									
				PROCESS									
5C	MAN PGW	LOAD	1.00	TRANSIT									
				SETUP									
				PROCESS									
7	MAN PGW	CLN	1.00	TRANSIT								CHEM CLN.	
				SETUP									
				PROCESS									

OPERATION PROFILE

F-15 MLS COLLEGE TRAINING (ST)

NAME D. Divebiss ALC 00 DATE 17 JUN 89 RCC MANPGW SHEET 1 OF 3

WCD 36022N WCD DATE 89041

PCN 26338A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.	
5	MAN PGW	LOAD	1.000	TRANSIT									WORK BENCH
				SETUP					PM02181	1	100	.08	
				PROCESS									
5A	MAN PGW	DIS	1.000	TRANSIT									
				SETUP									
				PROCESS									
5B	MAN PGW	LOAD	1.000	TRANSIT									Roller Conv.
				SETUP									
				PROCESS									
5C	MAN PGW	LOAD	1.000	TRANSIT									
				SETUP									
				PROCESS									
7	MAN PGW	CLW	1.000	TRANSIT									CHEM CLW
				SETUP									
				PROCESS									

OPERATION PROFILE

F-15 MIG - COMBAT TROOP - ST

SHEET 3 OF 3

RCC MANPOWER

DATE 17 Jun 89

00

ALC

NAME

WCD 36422N WCD DATE 89041

26338A

NSN P/N

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	QTY.	SKILL CODE/LEVEL	QTY.	EQUIPMENT CODE	%	HRS.	
9C	MAN PGW	TRAN	1.000	TRANSIT									Trans from 0903 to OVER CONU SECTION
				SETUP						PM10903	100	08	
				PROCESS									
11	MAN PGW	Proc	1.000	TRANSIT						PM10903	100	4.00	HEAT 4HRS
				SETUP									
				PROCESS	100	4.000				PM10753	1000	4.00	
20	MAN PGW	UNCD	1.000	TRANSIT						PM10753	1000	4.00	To 04 CONU. 2010108
				SETUP						PM10753	1000	4.00	
				PROCESS									
20A	MAN PGW	INSP	1.000	TRANSIT			1	D107	1	00003	100	08	E&I 3
				SETUP									
				PROCESS									
20B	MAN PGW	LOAD	1.000	TRANSIT			1	D107	1	00003	100	08	LOAD CONU. 041, TV mach Sinq
				SETUP									
				PROCESS									

OPERATION PROFILE

F-15 MILS - COLLAR TRUSSION (ST)

NAME D. DINEBESS ALC 00 DATE 17 JUL 89 RCC MANPGW SHEET 2 OF 3

PCN		NSN		P/N		WCD 360222N		WCD DATE 85041		EQUIPMENT		MANPOWER		TIME REQUIRED		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS		
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS			
					%	HRS.			%	HRS.			%	HRS.			%	HRS.				
7A	MAN PGW	UNLO	1.00	TRANSIT															onto Pallets on carts From O.H. Conv.			
				SETUP																		
				PROCESS																		
7B	MAN PGW	LOAD	1.00	TRANSIT															Blast Booth			
				SETUP																		
				PROCESS																		
9	MAN PGW	CLW	1.00	TRANSIT															Blast			
				SETUP																		
				PROCESS																		
9A	MAN PGW	UNLO	1.00	TRANSIT															UNLOAD Blast Boot To Floor (pallet) on cart			
				SETUP																		
				PROCESS																		
9B	MAN PGW	LOAD	1.00	TRANSIT															O.H. Conv.			
				SETUP																		
				PROCESS																		

OPERATION PROFILE

NAME <u>KERSHAW</u>		ALC		DATE		RCC <u>MANAGER-STW-5</u>		SHEET <u>4</u> OF <u>5</u>			
PCN		WCD <u>3600N</u>		WCD DATE		WCD DATE		SHEET <u>4</u> OF <u>5</u>			
NSN		WCD <u>3600N</u>		WCD DATE		WCD DATE		SHEET <u>4</u> OF <u>5</u>			
PIN		WCD <u>3600N</u>		WCD DATE		WCD DATE		SHEET <u>4</u> OF <u>5</u>			
26338A		WCD <u>3600N</u>		WCD DATE		WCD DATE		SHEET <u>4</u> OF <u>5</u>			
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	MANPOWER	TIME REQUIRED	EQUIPMENT	TIME REQUIRED	DATA SOURCE COMMENTS	
500	MANAGER	Rim	1.0	TRANSIT						Prime	
				SETUP	MIN	1	60	1	60		02
				PROCESS	AUE		40		40		.5
501	RCC	Rim	1.0	TRANSIT	MAX					Paint white	
				SETUP					40		.5
				PROCESS							
502	RCC	Rim	1.0	TRANSIT	MIN	1	60	1	60	Paint white	
				SETUP	AVE		40		40		.5
				PROCESS							
503	RCC	Rim	1.0	TRANSIT	MAX					Paint white	
				SETUP					40		.5
				PROCESS							
504	RCC	Rim	1.0	TRANSIT	MIN	1	60	1	60	strip marking	
				SETUP	AVE		40		40		.5
				PROCESS							

F-15 126 strut paint (Knel)

OPERATION PROFILE

NAME VERSHAW ALC DD DATE 00 RCC MANAGER SHEET 1 OF 1

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.
512	MAN RGP	DELS	1.0	TRANSIT SETUP PROCESS			3409 1						App'l deals
520	RGP	PAR	1.0	TRANSIT SETUP PROCESS			3409 1						Complete paperwork and final Insp
520A	RGP	UNLD	1.0	TRANSIT SETUP PROCESS			3409 1						UNLOAD
666b	RGP	SELL	1.0	TRANSIT SETUP PROCESS			3409 1						SELL
				TRANSIT SETUP PROCESS									

F-15 MLG PART.

OPERATION PROFILE

NAME <u>MEL ANDERSON</u> ALC <u>00</u> DATE <u>23 JUNE 89</u> RCC <u>---</u> SHEET <u>1</u> OF <u>2</u>														
WCD <u>36001A</u> WCD DATE <u>89041</u>														
PIN <u>26338A</u>														
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	MANPOWER QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	PROCESS		KI07	1			PM 0901	1			FMPI STA 34M OVERHEAD
				TRANSIT				PM 0901	1					
				PROCESS				PM 0901	1		.05			
13A	MAN PNA	MAG	1.0	TRANSIT						PM 0901	1			
				PROCESS				PM 0901	1					
				TRANSIT				PM 0901	1					
13B	MAN PNA	UNLD	1.0	PROCESS		KI07	1			PM 0901	1			
				TRANSIT				PM 0901	1					
				PROCESS				PM 0901	1		.05			
140	MAN PNA	TEMP	.38	TRANSIT		OVHD	1			FL 0002	1			TEMPER ETCH
				PROCESS				CE 15	1					
				PROCESS				PM 5600T	1		.16			
160	MAN PNA	MAG	.42	TRANSIT		OVHD	1			FL 0002	1			FMPI STA 8A BLDG 505
				PROCESS				CE 10	1					
				PROCESS				PM 6671	1		.21			

OPERATION PROFILE

NAME <u>MEL ANDERSON</u> ALC <u>00</u> DATE <u>23 JUNE 89</u> RCC <u>---</u> SHEET <u>2</u> OF <u>2</u>		WCD <u>36001N</u> WCD DATE <u>89041</u>											
PCN NSN PIN	26338A												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	MANPOWER	EQUIPMENT	DATA SOURCE COMMENTS				
							QTY.	TIME REQUIRED % HRS.	QTY.	TIME REQUIRED % HRS.			
230	MAN PNA	MAG	.25	TRANSIT		OVHD	1	.05	1	.05	FMPI STA 8A BLOG SOS		
				PROCESS									
				PROCESS		DB09	1	.21	PM 6671	1		.21	
240	MAN PNA	FPI	.33	TRANSIT			1	.05			STA 26A BLOG SOS		
				PROCESS									
				PROCESS		DB09	1	.20	PM 5819P	1		1.09	
400	MAN PNA	MAG	.38	TRANSIT		OVHD	1	.05	1	.05	FMPI STA 8A BLOG SOS		
				PROCESS									
				PROCESS		DB09	1	.21	PM 6671	1		.21	
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

F-15 ML6 OPERA PROFILE

NAME Turner ALG 00 DATE 6-6-89 RCC MANPRA SHEET 1 OF 6

PCN 26338A WCD 3600IN

WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.	
21	MAN	Remo	.73	TRANSIT	JA09	1		.02					Bench OP
	PRA			SETUP	JA09	1		.28					
				PROCESS	JA09	1		.09					
40	MAN	NICK	.05	TRANSIT	JA08	1		.02					Bench OP
	PRA			SETUP	JA08	1		.28					
				PROCESS	JA08	1		.35					
45	MAN	Repe	1.00	TRANSIT	JA11	1		.02					
	PRA			SETUP	JA11	1		.51	PM 6977	1		.51	
				PROCESS	JA11	1		.91	PM 6977	1		.91	
50	MAN	Repe	.05	TRANSIT	JA11	1		.02					
	PRA			SETUP	JA11	1		.19	PM 6977	1		.19	
				PROCESS	JA11	1		.35	PM 6977	1		.35	
60	MAN	Repe	.05	TRANSIT	JA11	1		.02					
	PRA			SETUP	JA11	1		.51	PM 6977	1		.51	
				PROCESS	JA11	1		.76	PM 6977	1		.76	

OPERATION PROFILE

NAME ALO DATE RCC SHEET 2 OF 6

PCN NSN P/N			WCD		WCD DATE										
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		TIME REQUIRED		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.		EQUIPMENT CODE
70	MAN	Repe	.05	TRANSIT			JA 10	1			.02				
	SETUP					JA 10	1			.19		PM 6977	1	.19	
	PROCESS					JA 10	1			.35		PM 6977	1	.35	
80	MAN	Repe	.05	TRANSIT			JA 10	1			.02				
	SETUP					JA 10	1			.19		PM 6977	1	.19	
	PROCESS					JA 10	1			.35		PM 6977	1	.35	
90	MAN	Repe	.05	TRANSIT			JA 09	1			.02				Bench
	SETUP					JA 09	1			.19					
	PROCESS					JA 09	1			.35					
95	MAN	Repe	.05	TRANSIT			JA 09	1							Bench
	SETUP					JA 09	1			.19					
	PROCESS					JA 09	1			.35					
405	MAN	Repe	1.00	TRANSIT			JA 10	1			.02				
	SETUP					JA 10	1			.19		PM 5282	1	.19	
	PROCESS					JA 10	1			.28		PM 5282	1	.28	

OPERATION PROFILE

NAME ALG DATE RCC SHEET 3 OF 6

PCN NSN P/N			WCD		WCD DATE									
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT			DATA SOURCE COMMENTS		
					%	HRS.	QTY.	SKILL CODE/ LEVEL	%	HRS.	QTY.		EQUIPMENT CODE	
409	MAN			TRANSIT			1	JA 10		.02		PM		
	PRA	Mach	.91	SETUP			1	JA 10		.50	1	5282	.50	
				PROCESS			1	JA 10		.44	1	PM 5282	.44	
410	MAN			TRANSIT			1	JA 10		.02				Bench OP
	PRA	INST	.91	SETUP			1	JA 10		.19				
				PROCESS			1	JA 10		1.01				
419	MAN			TRANSIT			1	JA 10		.02		PM		
	PRA	Mach	.05	SETUP			1	JA 10		.50	1	0084	.50	
				PROCESS			1	JA 10		.44	1	PM 0084	.44	
420	MAN			TRANSIT			1	JA 10		.02				Bench OP
	PRA	INST	.05	SETUP			1	JA 10		.19				
				PROCESS			1	JA 10		1.01				
429	MAN			TRANSIT			1	JA 10		.02		PM		
	PRA	Mach	.91	SETUP			1	JA 10		.50	1	0084	.50	
				PROCESS			1	JA 10		.21	1	0084	.21	

PCN NSN P/N		WCD DATE		WCD		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		
					%	HRS.			%	HRS.			%	HRS.	
436	MAN	INST.	.91	TRANSIT			JA 10	1		.02					Bench OP
	SETUP					JA 10	1		.19						
	PROCESS					JA 10	1		.28						
439	MAN	Mxh	.05	TRANSIT			JA 10	1		.02					
	SETUP					JA 10	1		.50	PM 0081	1		.50		
	PROCESS					JA 10	1		.21	PM 0081	1		.21		
440	MAN	INST	.05	TRANSIT			JA 10	1		.02					Bench OP
	SETUP					JA 10	1		.19						
	PROCESS					JA 10	1		.28						
449	MAN	Mxh	.91	TRANSIT			JA 10	1		.02					
	SETUP					JA 10	1		.50	PM 0081	1		.50		
	PROCESS					JA 10	1		.21	PM 0081	1		.21		
450	MAN	INST	.91	TRANSIT			JA 10	1		.02					Bench OP
	SETUP					JA 10	1		.19						
	PROCESS					JA 10	1		.28						

OPERATION PROFILE

DR

NAME ALG DATE RCC SHEET 5 OF 6

PCN		NSN		P/N		WCD		WCD DATE		MANPOWER		EQUIPMENT		DATA SOURCE	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		COMMENTS
					%	HRS.			%	HRS.			%	HRS.	
459	MAN PRA	Mach	.05	TRANSIT			JA 10	1		.02	PM 8079				
				SETUP			JA 10	1		.50	PM 8079			.50	
				PROCESS			JA 10	1		.21	PM 8079			.21	
460	MAN PRA	INST	.05	TRANSIT			JA 10	1		.02					Bench OP
				SETUP			JA 10	1		.19					
				PROCESS			JA 10	1		.28					
469	MAN PRA	Mach	.82	TRANSIT			JA 10	1		.02	PM 8079			.50	
				SETUP			JA 10	1		.50	PM 8079			.50	
				PROCESS			JA 10	1		.85	PM 8079			.85	
470	MAN PRA	INST	.82	TRANSIT			JA 10	1		.02					Bench OP
				SETUP			JA 10	1		.19					
				PROCESS			JA 10	1		.77					
479	MAN PRA	Mach	.05	TRANSIT			JA 10	1		.02	PM 8079				
				SETUP			JA 10	1		.50	PM 8079			.50	
				PROCESS			JA 10	1		.85	PM 8079			.85	

OPERATION PROFILE

NAME ALG DATE RCC SHEET 6 OF 6

WCD																		WCD DATE				WCD			
PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT				DATA SOURCE COMMENTS										
						%	HRS.		QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED %	HRS.										
480	MAN PRA	INST	.05	INST	TRANSIT			JA 10	1								Bench OP								
					SETUP																				
					PROCESS																				
489	MAN PRA	Mach	.82	Mach	TRANSIT			JA 10	1								Bench OP								
					SETUP																				
					PROCESS																				
490	MAN PRA	INST	.82	INST	TRANSIT			JA 10	1								Bench OP								
					SETUP																				
					PROCESS																				
499	MAN PRA	Mach	.05	Mach	TRANSIT			JA 10	1								Bench OP								
					SETUP																				
					PROCESS																				
500	MAN PRA	INST	1.00	INST	TRANSIT			JA 09	1								Bench OP								
					SETUP																				
					PROCESS																				

F-15 ALG

OPERATION PROFILE

NAME <u>Turner</u> ALC <u>00</u> DATE <u>6-7-89</u> RCC <u>MAN PRB</u> SHEET <u>1</u> OF <u>2</u>													
PCN <u>26538A</u> WCD <u>3600IN</u> WCD DATE <u>89041</u>													
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE		QTY.	TIME REQUIRED %
25	MAN PRB	Hone	.33	TRANSIT		JA 10	1						
				SETUP		JA 10	1						
				PROCESS		JA 10	1						
26	MAN PRB	Hone	.27	TRANSIT		JA 10	1						
				SETUP		JA 10	1						
				PROCESS		JA 10	1						
115	MAN PRB	Grin	.53	TRANSIT		JA 9	1						
				SETUP		JA 9	1						
				PROCESS		JA 9	1						
120	MAN PRB	Grin	.05	TRANSIT		JA 10	1						
				SETUP		JA 10	1						
				PROCESS		JA 10	1						
130	MAN PRB	Grin	.06	TRANSIT		JA 10	1						
				SETUP		JA 10	1						
				PROCESS		JA 10	1						

212

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET <u>2</u> OF <u>2</u>					
PCN _____		NSN _____		P/N _____		WCD _____		WCD DATE _____					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED			
					%	HRS.		%	HRS.				
190	MAN	Grin	06	TRANSIT			JA 10	1		02			N/A
	SETUP					JA 10	1		106		106		
	PROCESS					JA 10	1		150		150		
210	MAN	Grin	05	TRANSIT			JA 10	1		02			CNC
	SETUP					JA 10	1		78		78		
	PROCESS					JA 10	1		929		929		
215	MAN	Grin	53	TRANSIT			JA 10	1		02			
	SETUP					JA 10	1		153		153		
	PROCESS					JA 10	1		208		208		
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 2

ECN 26338A		WCD 36002N		WCD DATE 89041								
NSN	PM											
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED		
					%	HRS.	%	HRS.	%	HRS.		
13	MAN PNA	LOAD	1.0								FMPI STA 34M OVERHEAD	
				PROCESS	KI07	1		.05	PM 0901	1		
13A	MAN PNA	MAG	1.0	TRANSIT								
				PROCESS	DB09	1		.21	PM 0901	1		
13B	MAN PNA	UNLD	1.0	TRANSIT								
				PROCESS	KI07	1		.05	PM 0901	1		
90	MAN PNA	TEMP	.46	TRANSIT							TEMPER ETCH	
				PROCESS	OVHD	1		.05	FL 0002	1		
110	MAN PNA	MAG	.42	TRANSIT							FMPI STA 8A BLOG SOS	
				PROCESS	DB09	1		.23	PM S600T	1		

OPERATIONAL PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 2 OF 2

PCN 26338A WCD 36002N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	QTY.	%	
190	MAN PNA	MAG	.42	TRANSIT			OVHD	1		.05	1		FMPI STA 8A BLDG SOS
				PROCESS									
				PROCESS			DB09	1		.05	1		
200	MAN PNA	FPI	.42	TRANSIT				1		.05			STA 26A BLDG SOS
				PROCESS									
				PROCESS			DB09	1		.20	1		
235	MAN PNA	MAG	.58	TRANSIT			OVHD	1		.05	1		FMPI STA 8A BLDG SOS
				PROCESS									
				PROCESS			DB09	1		.05	1		
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

OPERATION PROFILE

NAME Turner ALG 00 DATE 6-6-89 ACC MANPRA SHEET 1 OF 1

PCN		NSN		P/N		WCD		36002-N		WCD DATE		8754					
OPERATION NUMBER	ACC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED %	HRS.	DATA SOURCE COMMENTS			
					%	HRS.		QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE				QTY.	TIME REQUIRED %	HRS.
30	MAN	NICK	.24	TRANSIT			JA 08	1						Bench OP			
	SETUP					JA 08	1										
	PROCESS					JA 08	1										
35	MAN	Poli	.05	TRANSIT			JA 08	1						Bench OP			
	SETUP					JA 08	1										
	PROCESS					JA 08	1										
40	MAN	HANE	.05	TRANSIT			JA 09	1									
	SETUP					JA 09	1										
	PROCESS					JA 09	1										
42	MAN	Rep2	.05	TRANSIT			JA 09	1						Bench OP			
	SETUP					JA 09	1										
	PROCESS					JA 09	1										
45	MAN	Rep2	.05	TRANSIT			JA 09	1						Bench OP			
	SETUP					JA 09	1										
	PROCESS					JA 09	1										

OPERATION PROFILE

NAME ALG DATE RCC SHEET 2 OF

PCN NSN PIN		WCD		WCD DATE		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS			
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		
					%	HRS.			%	HRS.			%	HRS.	
48	MAN	Pd1	1.00	TRANSIT			JA 09	1		.02				Bench OP	
	PRA			SETUP			JA 09	1		.02					
				PROCESS			JA 09	1		.03					
239	MAN	Mach	.76	TRANSIT			JA 08	1		.02					
	PRA			SETUP			JA 08	1		.50	PM 5282	1			.50
				PROCESS			JA 08	1		.29	PM 5282	1			.29
240	MAN	INST	.76	TRANSIT			JA 08	1						Bench OP	
	PRA			SETUP			JA 08	1		.19					
				PROCESS			JA 08	1		.30					
244	MAN	Mach	.05	TRANSIT			JA 08	1		.02					
	PRA			SETUP			JA 08	1		.50	PM 5282	1			.50
				PROCESS			JA 08	1		.29	PM 5282	1			.29
245	MAN	INST	.05	TRANSIT			JA 08	1		.02				Bench OP	
	PRA			SETUP			JA 08	1		.19					
				PROCESS			JA 08	1		.30					

PCN

NSN

P/N

ALG

DATE

RCC

SHEET 2 OF 4

PCN NSN P/N		WBD		WCD DATE		MANPOWER				EQUIPMENT				DATA SOURCE COMMENTS		
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED			
					%	HRS.			%	HRS.			%	HRS.		
249	MAN	Mach	.86	TRANSIT			JA 10	1		.02						
	PRA			SETUP			JA 10	1		.50		PM 5282	1		.50	
				PROCESS			JA 10	1		.29		PM 5282	1		.29	
250	MAN	INST	.86	TRANSIT			JA 10	1		.02						Bench OP
	PRA			SETUP			JA 10	1		.19						
				PROCESS			JA 10	1		.30						
254	MAN	Mach	.05	TRANSIT			JA 10	1		.02						
	PRA			SETUP			JA 10	1		.50		PM 5282	1		.50	
				PROCESS			JA 10	1		.29		PM 5282	1		.29	
255	MAN	INST	.05	TRANSIT			JA 10	1		.02						Bench OP
	PRA			SETUP			JA 10	1		.19						
				PROCESS			JA 10	1		.10						
259	MAN	Drill	.05	TRANSIT			JA 09	1		.02						
	PRA			SETUP			JA 09	1		.76		PM 0450	1		.76	
				PROCESS			JA 09	1		1.40		PM 0450	1		1.40	

150-2000000

OPERATION PROFILE

NAME <u>Turner</u>		ALC <u>00</u>		DATE <u>6-7-87</u>		RCC <u>MAN PRB</u>		SHEET <u>1</u> OF <u>2</u>						
PCN <u>26338A</u>		WCD <u>36002N</u>		WCD DATE <u>89011</u>										
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS			
					MANDATORY FLOW HOURS	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE		QTY.	TIME REQUIRED %	HRS.
70	MAN PRB	Grin	33	TRANSIT		JA 10	1					SOS		
				SETUP		JA 10	1							
				PROCESS		JA 10	1							
80	MAN PRB	Grin	42	TRANSIT		JA 9	1					SOS		
				SETUP		JA 9	1							
				PROCESS		JA 9	1							
82	MAN PRB	Grin	58	TRANSIT		JA 10	1					SOS		
				SETUP		JA 10	1							
				PROCESS		JA 10	1							
85	MAN PRB	Grin	58	TRANSIT		JA 10	1					SOS		
				SETUP		JA 10	1							
				PROCESS		JA 10	1							
160	MAN PRB	Grin	17	TRANSIT		JA 10	1					SOS		
				SETUP		JA 10	1							
				PROCESS		JA 10	1							

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN		NSN		P/N		WCD		WCD DATE		MANPOWER				EQUIPMENT		DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED				
					%	HRS.			%	HRS.			%	HRS.			
170	MAN	Grin	.17	TRANSIT			JA 09	1		.02							
	PRB			SETUP			JA 09	1		1.53	PM 1301	1		1.53			
				PROCESS			JA 09	1		1.80	PM 1307	1		1.80			
175	MAN	Grin	.58	TRANSIT			JA 10	1		.02						505	
	PRB			SETUP			JA 10	1		1.06		1		1.06			
				PROCESS			JA 10	1		1.79		1		1.79			
177	MAN	Grin	.64	TRANSIT			JA 10	1		.02						505	
	PRB			SETUP			JA 10	1		1.06		1		1.06			
				PROCESS			JA 10	1		.99		1		.99			
				TRANSIT													
				SETUP													
				PROCESS													
				TRANSIT													
				SETUP													
				PROCESS													

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 1 OF 1

NAME <u>MEL ANDERSON</u> ALC <u>00</u> DATE <u>23 JUNE 89</u> RCC <u>---</u> SHEET <u>1</u> OF <u>1</u>		WCD <u>36003A</u> WCD DATE <u>89091</u>											
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOUR	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE		QTY.	TIME REQUIRED %
1S	MAN PGW	LOAD	1.0	TRANSIT									
				PROCESS									
				PROCESS									
1SA	MAN PNA	FPI	.75	TRANSIT									
				PROCESS									
				PROCESS									
1SB	MAN PNA	FPI	.25	TRANSIT									
				PROCESS									
				PROCESS									
1SC	MAN PGW	UNLD	1.0	TRANSIT									
				PROCESS									
				PROCESS									
3S	MAN PNA	FPI	1.0	TRANSIT									
				PROCESS									
				PROCESS									

STA 26A
BLOG 505

212

NAME Turner ALB 00 DATE 6-7-89 RCC MANPRA SHEET 1 OF 1

PCN NSN P/N			26338A			WBD 36003N			WCD DATE 8904			EQUIPMENT			DATA SOURCE COMMENTS		
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED			
					%	HRS.		QTY.	%	HRS.	%			HRS.			
25	MAN	Poli	.31	TRANSIT			JA09	1			.02						
	SETUP					JA09	1			.50	PM 4131	1		.50			
	PROCESS					JA09	1			.36	PM 4131	1		.36			
27	MAN	Disa	1.00	TRANSIT			JA09	1			.02					Bench OP	
	SETUP					JA09	1			.02							
	PROCESS					JA09	1			.19							
55	MAN	Poli	1.00	TRANSIT			JA09	1									
	SETUP					JA09	1			.50	PM 4131	1		.50			
	PROCESS					JA09	1			.57	PM 4131	1		.57			
70	MAN	Poli	1.00	TRANSIT			JA09	1									
	SETUP					JA09	1			.50	PM 5282	1		.50			
	PROCESS					JA09	1			.82	PM 5282	1		.82			
				TRANSIT													
				SETUP													
				PROCESS													

150-2111120

OPERATIONAL PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 2

PCN 26338A WCD 36004N WCD DATE 89041

26338A																
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.	%			HRS.	EQUIPMENT CODE	QTY.	%		HRS.	
13	MAN PNA	LOAD	1.0	PROCESS										FMPI STA 34M OVERHEAD		
				TRANSIT												
				PROCESS												
				TRANSIT												
13A	MAN PNA	MAG	1.0	PROCESS												
				TRANSIT												
				PROCESS												
				TRANSIT												
13B	MAN PNA	UNLD	1.0	PROCESS												
				TRANSIT												
				PROCESS												
				TRANSIT												
120	MAN PNA	TEMP	.56	TRANSIT										TEMPER ETCH		
				PROCESS												
				PROCESS												
				TRANSIT												
140	MAN PNA	MAG	.56	TRANSIT										FMPI STA 8A BLDG 505		
				PROCESS												
				PROCESS												
				TRANSIT												

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 2 OF 2

PCN 26338A WCD 36004N WCD DATE 89041

NSN P/N 26338A		OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
%	HRS.						SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED				
									%	HRS.			%	HRS.			
260	MAN PNA	MAG	.56	TRANSIT		TRANSIT		OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLOG SOS	
						PROCESS						CE 10	1		.10		
						PROCESS		DB09	1		.05	PM 6671	1		.10		
270	MAN PNA	FPI	.56	TRANSIT		TRANSIT			1		.05					STA 26A BLOG SOS	
						PROCESS						CE 15	1		1.09		
						PROCESS		DB09	1		.20	PM 5819P	1		1.09		
310	MAN PNA	MAG	.56	TRANSIT		TRANSIT		OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLOG SOS	
						PROCESS						CE 10	1		.10		
						PROCESS		DB09	1		.05	PM 6671	1		.10		
				TRANSIT													
				SETUP													
				PROCESS													
				TRANSIT													
				SETUP													
				PROCESS													

OPERATION PROFILE

NAME <u>Turner</u>		ALG <u>00</u>		DATE <u>6-7-89</u>		RCC <u>MAX P.B.A.</u>		SHEET <u>1</u> OF <u>1</u>							
PCN <u>26337A</u>		WCD <u>260000</u>		WCD DATE <u>8/23/81</u>											
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%		HRS.
25	MAN	Remo	1.00	TRANSIT			TA08	1							Bench OP
	SETUP					TA08	1								
	PROCESS					TA08	1								
30	MAN	Rep3	1.00	TRANSIT			TA09	1						Bench OP	
	SETUP					TA09	1								
	PROCESS					TA09	1								
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME <u>Turner</u>		ALC <u>00</u>		DATE <u>6-8-89</u>		RCC <u>MANPRB</u>		SHEET <u>1</u> OF <u>2</u>				
PCN	NSN	WCD <u>36004N</u>		WCD DATE <u>8904</u>								
PIN <u>20338A</u>												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
						SKILL CODE/LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.	
80	MAN	Grin	.25	TRANSIT		IA 1D	1	.02				
	SETUP				IA 1D	1	.76	PM 1312	1	.76		
	PROCESS				TA 1D	1	1.15	PM 1312	1	1.15		
90	MAN	Grin	.25	TRANSIT		IA 1D	1	.02				
	SETUP				IA 1D	1	.76	PM 1312	1	.76		
	PROCESS				TA 1D	1	.89	PM 1312	1	.89		
100	MAN	Grin	.25	TRANSIT		IA 1D	1	.02				
	SETUP				IA 1D	1	.76	PM 1312	1	.76		
	PROCESS				IA 1D	1	.99	PM 1312	1	.89		
110	MAN	Grin	.25	TRANSIT		IA 1D	1	.02				
	SETUP				IA 1D	1	.76	PM 1312	1	.76		
	PROCESS				IA 1D	1	.99	PM 1312	1	.99		
210	MAN	Grin	.25	TRANSIT		IA 1D	1	.02				
	SETUP				IA 1D	1	.76	PM 1312	1	.76		
	PROCESS				IA 1D	1	1.78	PM 1312	1	1.78		

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET <u>2</u> OF <u>2</u>															
PCN NSN PIN															
WCD _____ WCD DATE _____															
MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS											
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		
					%	HRS.			%	HRS.			%	HRS.	
220	MAN	Grin	25	TRANSIT			JA 10	1							
	SETUP					JA	1					PM 1312	1		76
	PROCESS					JA	1					PM 1312	1		90
230	MAN	Grin	25	TRANSIT			JA	1							
	SETUP					JA	1					PM 1312	1		76
	PROCESS					JA	1					PM 1312	1		109
240	MAN	Grin	25	TRANSIT			JA	1							
	SETUP					JA	1					PM 1312	1		76
	PROCESS					JA	1					PM 1312	1		124
				TRANSIT											
	SETUP														
	PROCESS														
				TRANSIT											
	SETUP														
	PROCESS														

OPERATIONAL PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 1 OF 2

PCN
NSN
PIN

WCD 36006A WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	QTY.	%	
13	MAN PNA	LOAD	1.0	PROCESS			KI07	1		.05	PM 0901	1	FMPI STA 34M OVERHEAD
				TRANSIT							PM 0901	1	
				PROCESS			DB09	1		.05	PM 0901	1	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1	
				PROCESS							PM 0901	1	
				TRANSIT							PM 0901	1	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1	
				PROCESS			KI07	1		.05	PM 0901	1	
				TRANSIT							PM 0901	1	
60	MAN PNA	TEMP	.10	TRANSIT			OVHD	1		.05	FL 0002	1	TEMPER ETCH
				PROCESS							CE 15	1	
				PROCESS			DB09	1		.16	PM 5600T	1	
80	MAN PNA	MAG	.10	TRANSIT			OVHD	1		.05	FL 0002	1	FMPI STA 8A BLOC 505
				PROCESS							CE 10	1	
				PROCESS			DB09	1		.16	PM 6671	1	

15C-20002C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 2 OF 2

PCN
NSN
PIN

WCD 26338A WCD 36006A WCD DATE 89041

P/M 26338A															
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.	
140	MAN PNA	MAG	.10	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPT STA 8A BLDG 505
				PROCESS											
				PROCESS			DB09	1			PM 6671	1			
150	MAN PNA	FPI	.10	TRANSIT				1		.05					STA 26A BLDG 505
				PROCESS											
				PROCESS			DB09	1		.20	PM 5819P	1		1.09	
180	MAN PNA	MAG	.10	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPT STA 8A BLDG 505
				PROCESS											
				PROCESS			DB09	1			PM 6671	1			
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME <u>Turner</u>		ALC <u>01</u>		DATE <u>6-8-81</u>		RCC <u>MANPRB</u>		SHEET <u>1</u> OF <u>1</u>				
PCN	NSN	WCD <u>26338A</u>		WCD <u>26338A</u>		WCD DATE <u>2/8/81</u>						
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	SKILL CODE/LEVEL	MANPOWER QTY.	TIME REQUIRED % HRS.	EQUIPMENT QTY.	TIME REQUIRED % HRS.	DATA SOURCE COMMENTS	
50	MAN PRB	Grin	1.00	TRANSIT		TA09	1					
				SETUP		TA09	1					
				PROCESS		TA09	1					
120	MAN PRB	Grin	1.00	TRANSIT		TA09	1					
				SETUP		TA09	1					
				PROCESS		TA09	1					
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								

OPERATION PROFILE

NAME <u>MEL ANDERSON</u> ALC <u>00</u> DATE <u>23 JUNE 89</u> RCC <u>---</u> SHEET <u>1</u> OF <u>1</u>		WCD <u>36007N</u> WCD DATE <u>89041</u>									
PCH NSN P/N		WCD <u>26338A</u>									
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANPOWER	EQUIPMENT	DATA SOURCE COMMENTS			
						SKILL CODE/ LEVEL	QTY.	TIME REQUIRED % HRS.	QTY.	TIME REQUIRED % HRS.	
13	MAN PNA	LOAD	1.0	PROCESS		KI07	1	.05	PM 0901	.05	FMPI STA 34M OVERHEAD
13A	MAN PNA	MAG	1.0	TRANSIT					PM 0901	.03	
13B	MAN PNA	UNLD	1.0	PROCESS		DB09	1	.11	PM 0901	.11	
80	MAN PNA	TEMP	.13	TRANSIT					PM 0901	.05	TEMPER ETCH
95	MAN PNA	MAG	.09	TRANSIT		OVHD	1	.05	FL 0002	.05	FMPI STA 8A BLOG 505
				PROCESS					CE 15	.16	
				PROCESS		DB09	1	.16	PM S600T	.16	
				PROCESS		OVHD	1	.05	FL 0002	.05	
				PROCESS					CE 10	.11	
				PROCESS		DB09	1	.11	PM 6671	.11	

OPERATION PROFILE

NAME <u>MEL ANDERSON</u> ALC <u>00</u> DATE <u>23 JUNE 89</u> RCC <u>---</u> SHEET <u>2</u> OF <u>2</u>		WCD <u>36007A</u> WCD DATE <u>89041</u>										
PCN NSN P/N	26338A											
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW % HRS	SKILL CODE/ LEVEL	QTY.	MANPOWER TIME REQUIRED % HRS	EQUIPMENT CODE	QTY.	EQUIPMENT TIME REQUIRED % HRS	DATA SOURCE COMMENTS
180	MAN PNA	MAG	.09	TRANSIT PROCESS PROCESS		OVHD	1	.05	FL 0002 CE 10	1	.05	FMPT STA 8A BLOG 505
190	MAN PNA	FPI	.13	TRANSIT PROCESS PROCESS		DB09	1	.05	PM 6671	1	1.09	STA 26A BLOG 505
198	MAN PNA	MAG	.39	TRANSIT PROCESS PROCESS		OVHD	1	.05	FL 0002 CE 10	1	.05	FMPT STA 8A BLOG 505
				TRANSIT SETUP PROCESS		DB09	1	.20	PM 6671	1	1.09	
				TRANSIT SETUP PROCESS								

OPERAT PROFILE

NAME Turner ALO 00 DATE 6-7-89 RCC MANPRA SHEET 1 OF 1

PCN NSN PIN		WGB		WCD		WCD DATE		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED	
					%	HRS.			%	HRS.			%	HRS.
30	MAN PRA	Poli	1.00	TRANSIT			IA 09	1						Bewh 8
				SETUP			IA 09	1						
				PROCESS			IA 09	1						
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

OPERATION PROFILE

NAME		ALC		DATE		RCC		SHEET		OF	
PCN		NSN		WCD		WCD DATE		MANPOWER		EQUIPMENT	
P/N		P/N		Mandatory Flow Hours		Skill Code/Level		Qty.		Time Required	
Operation Number		RCC		Operation Description		Mandatory Occurrence Factor		Operation Type		Data Source Comments	
60	MAN	GRIN	1.00	TRANSIT		JA 09	1				
	PRB			SETUP		JA 09	1				
				PROCESS		JA 09	1				
70	MAN	GRIN	1.00	TRANSIT		JA 09	1				
	PRB			SETUP		JA 09	1				
				PROCESS		JA 09	1				
150	MAN	GRIN	1.00	TRANSIT		JA 09	1				
	PRB			SETUP		JA 09	1				
				PROCESS		JA 09	1				
160	MAN	GRIN	1.00	TRANSIT		JA 09	1				
	PRB			SETUP		JA 09	1				
				PROCESS		JA 09	1				

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 1 OF 1

PCN 26338A WCD 36008A WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	
13	MAN PNA	LOAD	1.0	---	---	---	---	---	---	---	FMPI STA 34M OVERHEAD
				---	---	---	---	---	---	---	
				PROCESS	---	1	---	KI07	1	.05	
13A	MAN PNA	MAG	1.0	---	---	---	---	---	---	---	
				---	---	---	---	---	---	---	
				TRANSIT	---	---	---	---	---	.03	
13B	MAN PNA	UNLD	1.0	---	---	---	---	---	---	---	
				---	---	---	---	---	---	---	
				PROCESS	---	1	---	DB09	1	.05	
98	MAN PNA	MAG	1.0	---	---	---	---	---	---	---	FMPI STA 8A BLOG 505
				---	---	---	---	---	---	---	
				TRANSIT	---	1	---	OVHD	1	.05	
				---	---	---	---	---	---	---	
				---	---	---	---	---	---	---	
				PROCESS	---	1	---	CE10	1	.05	
				---	---	---	---	---	---	---	
				---	---	---	---	---	---	---	
				PROCESS	---	1	---	PM 6671	1	.05	

OPERATION OFILE

NAME Turner ALO 00 DATE 6-7-89 RCC MANARA SHEET 1 OF 4

PCN 26338A WCD 36008N WCD DATE 89041

NSN 263284		PM												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%
40	MAN	Repl.	1.00	TRANSIT			JA08	1		.02				Beach OP
	PRA			SETUP		JA08	1		.15					
				PROCESS		JA08	1		.08					
42	MAN	Repl	.05	TRANSIT			JA09	1		.02				
	PRA			SETUP		JA09	1		.51	PM 0450	1		.51	
				PROCESS		JA09	1		.78	PM 0450	1		.78	
44	MAN	Repl	.05	TRANSIT			JA09	1		.02				
	PRA			SETUP		JA09	1		.51	PM 0450	1		.51	
				PROCESS		JA09	1		.78	PM 0450	1		.78	
46	MAN	Repl	.05	TRANSIT			JA09	1		.02				
	PRA			SETUP		JA09	1		.50	PM 0450	1		.50	
				PROCESS		JA09	1		.91		1		.91	
100	MAN	Mah	.05	TRANSIT			JA10	1		.02				
	PRA			SETUP		JA10	1		.51	PM 0450	1		.51	
				PROCESS		JA10	1		.64	PM 0450	1		.64	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 4

PCN NSN P/N			WCD			WCD DATE			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED			
					%	HRS.			%	HRS.			%	HRS.		
101	MAN	INST	.05	TRANSIT			JA10	1		.02					Bench OP	
	SETUP					JA10	1		.19							
	PROCESS					JA10	1		.08							
102	MAN	INST	.05	TRANSIT			JA10	1		.02					Bench OP	
	SETUP					JA10	1		.10							
	PROCESS					JA10	1		.05							
105	MAN	Mach	.05	TRANSIT			JA11	1		.02						
	SETUP					JA11	1		.51	PM 5238	1		.51			
	PROCESS					JA11	1		.64	PM 5238	1		.64			
109	MAN	Mach	1.00	TRANSIT			JA11	1		.02						
	SETUP					JA11	1		.50	PM 5238	1		.50			
	PROCESS					JA11	1		.29	PM 5238	1		.29			
110	MAN	INST	1.00	TRANSIT			JA10	1		.02					Bench OP	
	SETUP					JA10	1		.19							
	PROCESS					JA10	1		.30							

OPERATION PROFILE

NAME		ALC		DATE		RCC		SHEET 3 OF 4				
PCN		NSN		P/N		WCD		WCD DATE				
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
						SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.		EQUIPMENT CODE	QTY.
114	MAN	Mach	.05	TRANSIT		JA09	1					
	SETUP											
	PROCESS											
115	MAN	INST	.05	TRANSIT		JA09	1				Bench	
	SETUP											
	PROCESS											
119	MAN	Mach	1.00	TRANSIT		JA10	1					
	SETUP											
	PROCESS											
120	MAN	INST	1.00	TRANSIT		JA10	1				Bench	
	SETUP											
	PROCESS											
124	MAN	Mach	.05	TRANSIT		JA10	1					
	SETUP											
	PROCESS											

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET 4 OF 4				
PCN _____		NSN _____		WCD _____		WCD DATE _____						
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED	DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.		
125	MAN	INST	.05	TRANSIT			JA 10	1				Bench
	SETUP					JA 10	1					
	PROCESS					JA 10	1					
129	MAN	MACH	1.00	TRANSIT			JA 10	1				
	SETUP					JA 10	1					
	PROCESS					JA 10	1					
130	MAN	INST	1.00	TRANSIT			JA 09	1				Bench
	SETUP					JA 09	1					
	PROCESS					JA 09	1					
134	MAN	Mach	.05	TRANSIT			JA 09	1				
	SETUP					JA 09	1					
	PROCESS					JA 09	1					
135	MAN	INST	.05	TRANSIT			JA 09	1				Bench
	SETUP					JA 09	1					
	PROCESS					JA 09	1					

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 1 OF 2

ECN 26338A WCD 36009N WCD DATE 89041															
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			TIME REQUIRED % HRS.	DATA SOURCE COMMENTS			
					MANDATORY FLOW HOURS % HRS.	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.					
13	MAN PNA	LOAD	1.0	PROCESS								FMPI STA 34M OVERHEAD			
				PROCESS											
				PROCESS											
13A	MAN PNA	MAG	1.0	TRANSIT											
				TRANSIT											
				TRANSIT											
13B	MAN PNA	UNLD	1.0	TRANSIT											
				TRANSIT											
				TRANSIT											
60	MAN PNA	TEMP	.05	TRANSIT								TEMPER ETCH			
				TRANSIT											
				TRANSIT											
80	MAN PNA	MAG	.05	TRANSIT								FMPI STA 8A BLOG SOS			
				TRANSIT											
				TRANSIT											

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 3 OF 3

FCN		NSN		P/N		WCD		36009A		WCD DATE		89041							
26338A																			
OPERATION NUMBER		RCC		OPERATION DESCRIPTION		MANDATORY OCCURRENCE FACTOR		OPERATION TYPE		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS					
										MANDATORY FLOW HOURS		SKILL CODE/LEVEL		QTY.		TIME REQUIRED		HRS.	

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-7-89 RCC MANPBA SHEET 1 OF 1

PCN NSN PN		WCD		WCD		WCD DATE		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
26338A		36009N		87041											
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED %	HRS.		
30	MAN	Mach	1.00	TRANSIT		JAG	1							Bench OP	
	SETUP				JAG	1									
	PROCESS				JAG	1									
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

10R

OPERATION PROFILE

NAME <u>Turner</u>		ALC <u>00</u>		DATE <u>6-8-89</u>		RCC <u>MAN PRB</u>		SHEET <u>1</u> OF <u>1</u>					
PCN <u>2638A</u>		WCD <u>362291</u>		WCD DATE <u>27241</u>		EQUIPMENT		DATA SOURCE COMMENTS					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED %	HRS.	
					%	HRS.	QTY.	%	HRS.	QTY.			%
50	MAN	Grin	1.00	TRANSIT			1						
	SETUP					1							
	PROCESS					1							
55	MAN	Grin	1.00	TRANSIT			1						
	SETUP					1							
	PROCESS					1							
120	MAN	Grin	1.00	TRANSIT			1						
	SETUP					1							
	PROCESS					1							
125	MAN	Grin	1.00	TRANSIT			1						
	SETUP					1							
	PROCESS					1							

OPERATION PROFILE

NAME <u>MEL ANDERSON</u> ALC <u>00</u> DATE <u>23 JUNE 81</u> RCC <u>---</u> SHEET <u>1</u> OF <u>1</u>												
WCD <u>36010N</u> WCD DATE <u>89041</u>												
WCD <u>26338A</u>												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	MANPOWER QTY.	TIME REQUIRED %	EQUIPMENT CODE	EQUIPMENT QTY.	TIME REQUIRED %	DATA SOURCE COMMENTS
1S	MAN PGW	LOAD	1.0	PROCESS		KI07	1	.05	PM 0901	1	.05	
1SA	MAN PNA	FPI	.75	TRANSIT					PM 0901	1	.07	
				PROCESS					PM 0901	1	1.05	
				PROCESS		DB09	2	.10	PM 0679E	1	1.05	
1SB	MAN PNA	FPI	.25	TRANSIT					PM 0901	1	.02	
				PROCESS					PM 0901	1	1.10	
				PROCESS		DB09	1	.05	PM 0679E	1	1.10	
1SC	MAN PGW	UNLO	1.0	TRANSIT					PM 0901	1	.09	
				PROCESS		KI07	1	.05	PM 0901	1	.05	
40	MAN PNA	FPI	1.0	TRANSIT			1	.05				STA 26A
				PROCESS					CEIS	1	1.09	B006 505
				PROCESS		DB09	1	.20	PM 5819P	1	1.09	

OPERATION PROFILE

NAME <u>Turner</u> ALC <u>00</u> DATE <u>6-7-89</u> RCC <u>MANDRA</u> SHEET <u>1</u> OF <u>2</u>												
PCN <u>26338A</u> WCD <u>36010N</u> WCD DATE <u>89041</u>												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
						SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE	QTY.	
42	MAN PRA	Pol1	.05	TRANSIT		JA 08	1		.02			Bench OP
				SETUP		JA 08	1		.02			
				PROCESS		JA 08	1		.03			
44	MAN PRA	Rep2	.05	TRANSIT		JA 10	1		.02			Bench OP
				SETUP		JA 10	1		.01			
				PROCESS		JA 10	1		.35			
46	MAN PRA	Rep2	.05	TRANSIT		JA 09	1		.02			Bench OP
				SETUP		JA 09	1		.09			
				PROCESS		JA 09	1		.35			
48	MAN PRA	Rep2	.05	TRANSIT		JA 09	1		.02			Bench OP
				SETUP		JA 09	1		.51			
				PROCESS		JA 09	1		.63			
59	MAN PRA	Mach	1.00	TRANSIT		JA 09	1		.02			
				SETUP		JA 09	1		.50			
				PROCESS		JA 09	1		.44			

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET 2 OF 3							
PCN		NSN		PIN		WCD		WCD DATE							
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.			%	HRS.			%	HRS.	
60	MAN	INST	1.00	TRANSIT			JA09	1							Bench OP
	PRA			SETUP			JA09	1							
				PROCESS			JA09	1							
64	MAN	Mech	.05	TRANSIT			JA09	1							
	PRA			SETUP			JA09	1							
				PROCESS			JA09	1							
65	MAN	INST	.05	TRANSIT			JA09	1							Bench OP
	PRA			SETUP			JA09	1							
				PROCESS			JA09	1							
69	MAN	INST	.50	TRANSIT			JA09	1							Bench OP
	PRA			SETUP			JA09	1							
				PROCESS			JA09	1							
70	MAN	None	1.00	TRANSIT			JA09	1							
	PRA			SETUP			JA09	1							
				PROCESS			JA09	1							

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET 3 OF 3									
PCN NSN P/N		WCD		WCD DATE		MANPOWER		EQUIPMENT									
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS		
					%	HRS.			%	HRS.			%	HRS.			
72	MAN	Mach	.05	TRANSIT			JA 10	1			.02						
	SETUP					JA 10	1					.50		1		.50	
	PROCESS					JA 10	1					.29		1		.29	
74	MAN	INST	.05	TRANSIT			JA 10	1			.02					Bench	
	SETUP					JA 10	1					.19					
	PROCESS					JA 10	1					.08					
75	MAN	Hole	1.00	TRANSIT			JA 09	1			.02						
	SETUP					JA 09	1					.22		1		.22	
	PROCESS					JA 09	1					.16		1		.16	
77	MAN	INST	.05	TRANSIT			JA 09	1			.02					Bench	
	SETUP					JA 09	1					.50					
	PROCESS					JA 09	1					.29		1			.29
78	MAN	Mach	.05	TRANSIT			JA 10	1			.02						
	SETUP					JA 10	1					.19		1		.19	
	PROCESS					JA 10	1					.08		1		.08	

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 1 OF 2

WCD 3601N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	EQUIPMENT CODE	QTY.	%	HRS.	
13	MAN PNA	LOAD	1.0	█										FMPI STA 34M OVERHEAD
				█										
				PROCESS			KI07	1		PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT						PM 0901	1		.03	
				█						PM 0901	1		.11	
				PROCESS			DB09	1		PM 6369	1		.11	
13B	MAN PNA	UNLD	1.0	TRANSIT						PM 0901	1		.02	
				█										
				PROCESS			KI07	1		PM 0901	1		.05	
60	MAN PNA	TEMP	.75	TRANSIT			OVHD	1		FL 0002	1		.05	TEMPER ETCH
				PROCESS						CEIS	1		.16	
				PROCESS			DB09	1		PM 5600T	1		.16	
80	MAN PNA	MAG	.75	TRANSIT			OVHD	1		FL 0002	1		.05	FMPI STA 8A BLOC 50S
				PROCESS						CEIO	1		.11	
				PROCESS			DB09	1		PM 6671	1		.11	

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 3 OF 3

PCN		NSN		WCD		36011A		WCD DATE		89041				
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS			
					%	HRS.	QTY.	SKILL CODE/LEVEL	%	HRS.		QTY.	EQUIPMENT CODE	
140	MAN PNA	MAG	.05	TRANSIT			OVHD	1	.05	FL 0002	1	.05	FMPI STA 8A BLDG 505	
				PROCESS										
				PROCESS										
150	MAN PNA	FPI	.05	TRANSIT			DB09	1	.05	PM 6671	1		STA 26A BLDG 505	
				PROCESS										
				PROCESS										
190	MAN PNA	MAG	.25	TRANSIT			OVHD	1	.05	FL 0002	1	.05	FMPI STA 8A BLDG 505	
				PROCESS										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

OPERATION PROFILE

NAME <u>Turner</u> ALC <u>02</u> DATE <u>6-7-89</u> RCC <u>MANPRA</u> SHEET <u>1</u> OF <u>4</u>										
PCN NSN PIN	WCD 36011N	WCD DATE 89041	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	%		HRS.
21	MAN PRA	Remo	.26	TRANSIT		JA 09	1		.02	Bench
				SETUP		JA 09	1		.28	
				PROCESS		JA 09	1		.09	
22	MAN PRA	Remo	1.00	TRANSIT		JA 09	1		.02	Bench
				SETUP		JA 09	1		.28	
				PROCESS		JA 09	1		.10	
23	MAN PRA	Poli	.95	TRANSIT		JA 09	1		.02	Bench
				SETUP		JA 09	1		.02	
				PROCESS		JA 09	1		.03	
25	MAN PRA	Repa	1.00	TRANSIT		JA 10	1		.02	
				SETUP		JA 10	1		.50	
				PROCESS		JA 10	1		.32	
26	MAN PRA	Mach	.05	TRANSIT		JA 11	1		.02	
				SETUP		JA 11	1		.51	
				PROCESS		JA 11	1		.64	

五

NAME _____		ALC _____		DATE _____		RCC _____		SHEET 2 OF 4					
PCN _____		NSN _____		P/N _____		WCD _____		WCD DATE _____					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT			DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%
35	MAN	Rep3	.26	TRANSIT			1						Bench OP
	SETUP					1							
	PROCESS					1							
38	MAN	Rep2	1.00	TRANSIT			1						Bench OP
	SETUP					1							
	PROCESS					1							
200	MAN	INST	.26	TRANSIT			1						Bench OP
	SETUP					1							
	PROCESS					1							
201	MAN	Mach	1.00	TRANSIT			1						
	SETUP					1							
	PROCESS					1							
203	MAN	INST	1.00	TRANSIT			1						Bench OP
	SETUP					1							
	PROCESS					1							

OPERATION PROFILE

NAME		ALC		DATE		RCC		SHEET 3 OF 4						
PCN		NSN		PIN		WCD		WCD DATE						
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW %	HRS.	MANPOWER		EQUIPMENT		TIME REQUIRED %	HRS.	DATA SOURCE COMMENTS	
							SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.				EQUIPMENT CODE
205	MAN	Mach	1.00	TRANSIT			JA 10	1						
	SETUP									PM 4131	1		.50	
	PROCESS									PM 4131	1		.26	
206	MAN	Mach	.89	TRANSIT			JA 10	1						
	SETUP									PM 4131	1		.50	
	PROCESS									PM 4131	1		.31	
208	MAN	INST	.89	TRANSIT			JA 10	1						Bench OP
	SETUP													
	PROCESS													
210	MAN	Hone	.89	TRANSIT			JA 09	1						
	SETUP									PM 4140	1		.22	
	PROCESS									PM 4140	1		.18	
212	MAN	Mach	.05	TRANSIT			JA 10	1						
	SETUP									PM 4140	1		.50	
	PROCESS									PM 4140	1		.31	

WR

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET 4 OF 4						
PCN _____		NSN _____		PIN _____		WCD _____		WCD DATE _____						
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW		MANPOWER		EQUIPMENT			TIME REQUIRED	DATA SOURCE COMMENTS	
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE			QTY.
215	MIN GRA	INST	.05	TRANSIT			JA 09	1					Bench	
				SETUP			JA 09	1						
				PROCESS			JA 09	1						
217	MAN GRA	HOME	.05	TRANSIT			JA 09	1						
				SETUP			JA 09	1						
				PROCESS			JA 09	1						
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

AK

OPERATION PROFILE

NAME <u>Turner</u>		ALC <u>00</u>		DATE <u>6-8-89</u>		RCC <u>MANIP</u>		SHEET <u>1</u> OF <u>1</u>					
PCN <u>26338A</u>		WCD <u>3011K</u>		WCD DATE <u>29/6/81</u>									
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.		EQUIPMENT CODE	QTY.
50	MAN PRB	GRM	1.00	TRANSIT			JA 10	1					
				SETUP			JA 10	1					
				PROCESS			JA 10	1					
120	MAN PRB	GRM	1.00	TRANSIT			JA 10	1					
				SETUP			JA 10	1					
				PROCESS			JA 10	1					
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 2

WCD 36012N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		%	QTY.			%	HRS.	
13	MAN PNA	LOAD	1.0	TRANSIT										FMPI STA 34M OVERHEAD
				PROCESS			KI07		1	PM 0901	1		.05	
				TRANSIT						PM 0901	1		.03	
13A	MAN PNA	MAG	1.0	TRANSIT						PM 0901	1		.11	
				PROCESS			DB09		1	PM 6369	1		.11	
				TRANSIT						PM 0901	1		.02	
13B	MAN PNA	UNLD	1.0	TRANSIT										
				PROCESS			KI07		1	PM 0901	1		.05	
				TRANSIT						FL 0002	1		.05	
80	MAN PNA	TEMP	.10	TRANSIT			OVHD		1	CE15	1		.16	TEMPER ETCH
				PROCESS			DB09		1	PM 5600T	1		.16	
				TRANSIT						FL 0002	1		.05	
100	MAN PNA	MAG	.10	TRANSIT			OVHD		1	CE10	1		.11	FMPI STA 8A BLOC 505
				PROCESS			DB09		1	PM 6671	1		.11	
				TRANSIT						FL 0002	1		.05	

OPERATION PROFILE

NAME <u>Turner</u>		ALC <u>00</u>		DATE <u>6-8-87</u>		RCC <u>MANPRB</u>		SHEET <u>1</u> OF <u>1</u>						
PCN <u>26338A</u>		WCD <u>26012N</u>		WCD DATE <u>29041</u>										
PIN		MANPOWER		EQUIPMENT										
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
								%	HRS.			%	HRS.	
70	MAN PRB	Grin	1.00	TRANSIT		IA09	1			6937				
				SETUP		IA09	1		PM 6937	1		29		
				PROCESS		IA09	1		PM 6937	1		59		
160	MAN PRB	Grin	1.00	TRANSIT		IA09	1							
				SETUP		IA09	1		PM 6937	1		30		
				PROCESS		IA09	1		PM 6937	1		64		
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 1 OF 2

WCD 36013A WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.	
13	MAN PNA	LOAD	1.0	█										FMPI STA 34M OVERHEAD
				█										
				PROCESS			KI07	1		.05	PM 0901	1	.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1	.03	
				█							PM 0901	1	.11	
				PROCESS			DB09	1		.11	PM 6369	1	.11	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1	.02	
				█										
				PROCESS			KI07	1		.05	PM 0901	1	.05	
80	MAN PNA	TEMP	.05	TRANSIT			OVHD	1		.05	FL 0002	1	.05	TEMPER ETCH
				PROCESS							CE 15	1	.16	
				PROCESS			DB04	1		.16	PM 5600T	1	.16	
95	MAN PNA	MAG	.05	TRANSIT			OVHD	1		.05	FL 0002	1	.05	FMPI STA 8A BLOC 505
				PROCESS							CE 10	1	.11	
				PROCESS			DB09	1		.11	PM 6671	1	.11	

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 2 OF 2

WCD _____ WCD DATE _____															
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.		
175	MAN PNA	MAG	.05	TRANSIT			OVHD	1		.05	FL 0002	1	.05	FMPI STA 8A BLDG 505	
				PROCESS											
				PROCESS			DB09	1	.11	PM 6671	1	.11	CE 10		1
179	MAN PNA	FPI	.05	TRANSIT				1		.05				STA 26A BLDG 505	
				PROCESS											
				PROCESS			DB09	1	.20	PM 5819P	1	1.09	CE 15		1
189	MAN PNA	MAG	.05	TRANSIT			OVHD	1		.05	FL 0002	1	.05	FMPI STA 8A BLDG 505	
				PROCESS											
				PROCESS			DB09	1	.11	PM 6671	1	.11	CE 10		1
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

612

OPERATION PROFILE

NAME <u>Turner</u>		ALC <u>00</u>		DATE <u>6-7-89</u>		RCC <u>MAN PRA</u>		SHEET <u>1</u> OF <u>1</u>					
PCN <u>26338A</u>		WCD <u>36013N</u>		WCD DATE <u>89041</u>									
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE		QTY.	TIME REQUIRED %
30	MAN PRA	Repe	1.00	TRANSIT		JA 09	1					Bench OP	
				SETUP		JA 02	1						
				PROCESS		JA 09	1						
197	MAN PRA	Mach	1.00	TRANSIT		JA 10	1						
				SETUP		JA 10	1						
				PROCESS		JA 10	1						
200	MAN PRA	INST	1.00	TRANSIT		JA 10	1					Bench OP	
				SETUP		JA 10	1						
				PROCESS		JA 10	1						
204	MAN PRA	Mach	.05	TRANSIT		JA 10	1						
				SETUP		JA 10	1						
				PROCESS		JA 10	1						
205	MAN PRA	INST	.05	TRANSIT		JA 10	1					Bench OP	
				SETUP		JA 10	1						
				PROCESS		JA 10	1						

OPERATION PROFILE

NAME <u>Turner</u>		ALC <u>00</u>	DATE <u>6-8-89</u>	RCC <u>MANPRB</u>	SHEET <u>1</u> OF <u>1</u>								
PCN NSN PIN	WCD <u>3603N</u>		WCD DATE <u>89041</u>										
26338A													
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			TIME REQUIRED HRS.	DATA SOURCE COMMENTS	
					MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	QTY.			TIME REQUIRED %
60	MAN	Grin	1.00	TRANSIT		JA 10	1						
	SETUP				JA 10	1							
	PROCESS				JA 10	1							
70	MAN	Grin	1.00	TRANSIT		JA 10	1						
	SETUP				JA 10	1							
	PROCESS				JA 10	1							
150	MAN	Grin	1.00	TRANSIT		JA 10	1						
	SETUP				JA 10	1							
	PROCESS				JA 10	1							
160	MAN	Grin	1.00	TRANSIT		JA 10	1						
	SETUP				JA 10	1							
	PROCESS				JA 10	1							

OPERATION PROFILE

NAME <u>MEL ANDERSON</u> ALC <u>00</u> DATE <u>23 JUNE 89</u> RCC <u>---</u> SHEET <u>1</u> OF <u>2</u>												
PCN <u>26338A</u> WCD <u>36014A</u> WCD DATE <u>89041</u>												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	SKILL CODE/LEVEL	MANPOWER QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	PROCESS		KI07	1	.05	PM 0901	1	.05	FMPI STA 34M OVERHEAD
13A	MAN PNA	MAG	1.0	TRANSIT					PM 0901	1	.03	
13B	MAN PNA	UNLD	1.0	TRANSIT					PM 0901	1	.02	
60	MAN PNA	TEMP	.05	PROCESS		OVHD	1	.05	FL 0002	1	.05	TEMPER ETCH
75	MAN PNA	MAG	.05	PROCESS		OVHD	1	.05	FL 0002	1	.05	FMPI STA 8A BLOC 505

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 2 OF 2

PCN		NSN		P/N		WCD		WCD DATE		MANPOWER				EQUIPMENT				DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS				
					%	HRS.			%	HRS.			%	HRS.					
140	MAN PNA	MAG	.05	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPT STA 8A BLOG 505				
				PROCESS															
				PROCESS			DB09	1		.11	PM 6671	1							
150	MAN PNA	FPI	.05	TRANSIT				1		.05					STA 26A BLOG 505				
				PROCESS															
				PROCESS			DB09	1		.20	PM 5819P	1		1.09					
180	MAN PNA	MAG	.54	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPT STA 8A BLOG 505				
				PROCESS															
				PROCESS			DB09	1		.11	PM 6671	1							
				TRANSIT															
				SETUP															
				PROCESS															
				TRANSIT															
				SETUP															
				PROCESS															

OPERATION PROFILE

NAME <u>Turret</u> ALC <u>00</u> DATE <u>6-7-89</u> RCC <u>MAN PRA</u> SHEET <u>1</u> OF <u>2</u>													
PCN <u>26338 A</u> WCD <u>36014N</u> WCD DATE <u>89041</u>													
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
						SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE	QTY.		TIME REQUIRED %
30	MAN	Rep2	.05	TRANSIT		JA 01	1		.02				Bench
	SETUP				JA 01	1		.19					
	PROCESS				JA 01	1		.35					
45	MAN	Rece	.10	TRANSIT		JA 01	1		.02				
	SETUP				JA 01	1		.50					
	PROCESS				JA 01	1		.47					
189	MAN	Mach	1.00	TRANSIT		JA 01	1		.02				
	SETUP				JA 01	1		.19					
	PROCESS				JA 01	1		.29					
190	MAN	INST	1.00	TRANSIT		JA 01	1		.02				Bench
	SETUP				JA 01	1		.19					
	PROCESS				JA 01	1		.30					
194	MAN	Mach	.06	TRANSIT		JA 10	1		.02				
	SETUP				JA 10	1		.50					
	PROCESS				JA 10	1		.29					

W/A

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET <u>2</u> OF <u>2</u>					
PCN _____		NSN _____		P/N _____		WCD _____		WCD DATE _____					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT			DATA SOURCE COMMENTS	
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE		QTY.
195	MAN PRA	INST	.06	TRANSIT			JA 10	1				Bench OP	
				SETUP			JA 10	1					
				PROCESS			JA 10	1					
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

OPERATION PROFILE

NAME <u>Turner</u>		ALC <u>00</u>		DATE <u>6-8-89</u>		RCC <u>MANPRB</u>		SHEET <u>1</u> OF <u>1</u>								
PCN <u>26338A</u>		WCD <u>36014N</u>		WCD DATE <u>83041</u>												
OPERATION NUMBER	HCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			TIME REQUIRED HRS.	DATA SOURCE COMMENTS	
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%			
50	MAN PRB	Grin	1.00	TRANSIT			JA 10	1								
				SETUP			JA 10	1								
				PROCESS			JA 10	1								
120	MAN PRB	Grin	1.00	TRANSIT			JA 10	1								
				SETUP			JA 10	1								
				PROCESS			JA 10	1								
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 1 OF 2

PCN 26338A WCD 36016N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	SKILL CODE/ LEVEL	EQUIPMENT CODE	QTY.	%	HRS.	HRS.	
13	MAN PNA	LOAD	1.0										FMPI STA 34M OVERHEAD
				PROCESS		1	KI07	PM 0901	1		.05	.05	
13A	MAN PNA	MAG	1.0	TRANSIT				PM 0901	1			.03	
								PM 0901	1				
				PROCESS		1	DB09	PM 6369	1				
13B	MAN PNA	UNLD	1.0	TRANSIT				PM 0901	1			.02	
				PROCESS		1	KI07	PM 0901	1		.05	.05	
70	MAN PNA	TEMP	.05	TRANSIT		1	OVHD	FL 0002	1		.05	.05	TEMPER ETCH
								CEIS	1			.16	
				PROCESS		1	DB09	PM 5600T	1		.16	.16	
90	MAN PNA	MAG	.12	TRANSIT		1	OVHD	FL 0002	1		.05	.05	FMPI STA 8A BLOC 505
								CEIO	1				
				PROCESS		1	DB09	PM 6671	1				

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 3 OF 3

WCD		MANPOWER				EQUIPMENT				DATA SOURCE COMMENTS			
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED		QTY.	TIME REQUIRED		
								%	HRS.		%	HRS.	
136	MAN PNA	MAG	.12	TRANSIT		OVHD	1		.05	1		.05	FMPI STA 8A BLOC 505
				PROCESS									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

DR

OPERATION PROFILE

NAME <u>Turner</u>		ALC <u>00</u>		DATE <u>6-7-89</u>		RCC <u>MANPRA</u>		SHEET <u>1</u> OF <u>4</u>				
PCN	NSN	WCD <u>360112N</u>		WCD DATE <u>27.8.21</u>								
PIN <u>26338A</u>												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	EQUIPMENT CODE		QTY.
30	MAN	Mech	.05	TRANSIT		JA 09	1					
	SETUP				JA 09	1						
	PROCESS				JA 09	1						
40	MAN	Hone	.05	TRANSIT		JA 09	1					
	SETUP				JA 09	1						
	PROCESS				JA 09	1						
50	MAN	Mech	.05	TRANSIT		JA 11	1					
	SETUP				JA 11	1						
	PROCESS				JA 11	1						
60	MAN	Mech	.05	TRANSIT		JA 10	1					
	SETUP				JA 10	1						
	PROCESS				JA 10	1						
139	MAN	INST	.86	TRANSIT		JA 09	1					
	SETUP				JA 09	1						
	PROCESS				JA 00	1						

OPERATION PROFILE

NAME		ALC		DATE		RCC		SHEET 2 OF 4						
PCN		NSN		WCD		WCD DATE		WCD DATE						
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS			
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.		EQUIPMENT CODE	QTY.	%
140	MAN PRA	Mech	.86	TRANSIT			JA 09	1						
				SETUP			JA 09	1		PM 8079	1		.50	
				PROCESS			JA 09	1		PM 8079	1		.37	
148	MAN PRA	Mech	.14	TRANSIT			JA 09	1						
				SETUP			JA 09	1		PM 8079	1		.50	
				PROCESS			JA 09	1		PM 8079	1		.37	
149	MAN PRA	INST	.14	TRANSIT			JA 09	1				Research		
				SETUP			JA 09	1						OP
				PROCESS			JA 09	1						
150	MAN PRA	Mech	.14	TRANSIT			JA 10	1						
				SETUP			JA 10	1		PM 8079	1		.50	
				PROCESS			JA 10	1		PM 8079	1		.37	
160	MAN PRA	INST	.57	TRANSIT			JA 10	1				Research		
				SETUP			JA 10	1						OP
				PROCESS			JA 10	1						

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET 3 OF 4							
PCN NSN PIN		WCD _____		WCD DATE _____		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		
					%	HRS.			%	HRS.			%	HRS.	
169	MAN	MACH	.09	TRANSIT			JA 10	1							
	SETUP					JA 10	1					PM 8079	1		.50
	PROCESS					JA 10	1					PM 8078	1		.22
170	MAN	INST	.09	TRANSIT			JA 10	1							Bench OP
	SETUP					JA 10	1								
	PROCESS					JA 10	1								
180	MAN	INST	1.00	TRANSIT			JA 09	1							Bench OP
	SETUP					JA 09	1								
	PROCESS					JA 09	1								
189	MAN	MACH	.29	TRANSIT			JA 10	1							
	SETUP					JA 10	1					PM 8079	1		.50
	PROCESS					JA 10	1					PM 8079	1		.22
190	MAN	INST	.29	TRANSIT			JA 10	1							Bench OP
	SETUP					JA 10	1								
	PROCESS					JA 10	1								

OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET 4 OF 4								
PCN NSN PIN		WCD _____		WCD DATE _____		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS						
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED			
					%	HRS.			%	HRS.			%	HRS.		
199	MAN	Mech	.57	TRANSIT			JA 10	1								
	SETUP					JA 10	1					PM 8079	1		.50	
	PROCESS					JA 10	1					PM 8079	1		.29	
200	MAN	INST	.57	TRANSIT			JA 10	1							Bench	
	SETUP					JA 10	1									OP
	PROCESS					JA 10	1									
209	MAN	Mech	.09	TRANSIT			JA 10	1								
	SETUP					JA 10	1					PM 8079	1		.50	
	PROCESS					JA 10	1					PM 8079	1		.29	
210	MAN	INST	1.00	TRANSIT			JA 10	1							Bench	
	SETUP					JA 10	1									OP
	PROCESS					JA 10	1									
				TRANSIT												
	SETUP															
	PROCESS															

OPERATIONAL PROFILE

NAME <u>MEL ANDERSON</u> ALC <u>00</u> DATE <u>23 JUNE 89</u> RCC <u>---</u> SHEET <u>1</u> OF <u>2</u>															
PCN <u>26338A</u> WCD <u>36019A</u> WCD DATE <u>89041</u>															
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS				
					MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE		QTY.	TIME REQUIRED %	HRS.	
13	MAN PNA	LOAD	1.0	PROCESS		KI07	1				PM 0901	1			FMPI STA 34M OVERHEAD
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1			
13B	MAN PNA	UNLD	1.0	PROCESS		DB09	1				PM 0901	1			
60	MAN PNA	TEMP	.10	TRANSIT		OVHD	1				FL 0002	1			TEMPER ETCH
80	MAN PNA	MAG	.10	PROCESS		DB09	1				PM 5600T	1			FMPI STA 8A BLOC 505

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 2 OF 2

PCN 26338A WCD 36019A WCD DATE 89091

NSN 26338A

PM

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.	
140	MAN PNA	MAG	.10	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLOG SOS
				PROCESS						CE 10	1		.10		
				PROCESS				1		.10	PM 6671	1		.10	
150	MAN PNA	FPI	.10	TRANSIT				1		.05					STA 26A BLOG SOS
				PROCESS						CE 15	1		1.09		
				PROCESS				1		.20	PM 5819P	1		1.09	
180	MAN PNA	MAG	.10	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLOG SOS
				PROCESS						CE 10	1		.10		
				PROCESS				1		.10	PM 6671	1		.10	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME <u>Turner</u> ALC <u>00</u> DATE <u>6-8-89</u> RCC <u>MAN PRB</u> SHEET <u>1</u> OF <u>1</u>											
PCN <u>26338A</u> WCD <u>36019N</u> WCD DATE <u>89041</u>											
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
						SKILL CODE/LEVEL	QTY.	%	HRS.		EQUIPMENT CODE
50	MAN	Grin	1.00	TRANSIT		JA 10	1				
	SETUP										
	PROCESS										
55	MAN	Grin	1.00	TRANSIT		JA 10	1				
	SETUP										
	PROCESS										
120	MAN	Grin	1.00	TRANSIT		JA 10	1				
	SETUP										
	PROCESS										
125	MAN	Grin	1.00	TRANSIT		JA 10	1				
	SETUP										
	PROCESS										

OPERATIONAL PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 1 OF 1

ECN 26338A WCD 36020N WCD DATE 89041

26338A		MANPOWER										EQUIPMENT				DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED				
					%	HRS.			%	HRS.			%	HRS.			
13	MAN PNA	LOAD	1.0	PROCESS			KI07	1		.05	PM 0901	1		.05	FMPI STA 34M OVERHEAD		
				TRANSIT					PM 0901	1		.03	C				
				PROCESS			DB09	1		PM 6369	1			.05			
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.02			
				PROCESS													
				PROCESS			KI07	1		.05	PM 0901	1		.05			
13B	MAN PNA	UNLD	1.0	TRANSIT													
				PROCESS													
				PROCESS			KI07	1		.05	PM 0901	1		.05			
130	MAN PNA	MAG	1.0	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLOC 505		
				PROCESS						CE10	1		.05				
				PROCESS			DB09	1		PM 6671	1		.05				

OPERATION PROFILE

NAME <u>Turner</u>		ALC <u>00</u>		DATE <u>1-7-89</u>		RCC <u>MANPRA</u>		SHEET <u>1</u> OF <u>1</u>			
PCN <u>26338A</u>		WCD <u>36020N</u>		WCD DATE <u>89041</u>							
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	SKILL CODE/LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT QTY. CODE	TIME REQUIRED % HRS.	DATA SOURCE COMMENTS
40	MAN PRA	Remo	1.00	TRANSIT		JA08	1	.02			Bench OP
				SETUP		JA08	1	.28			
				PROCESS		JA08	1	.09			
140	MAN PRA	INST	1.00	TRANSIT		JA08	1	.02			Bench OP
				SETUP		JA08	1	.19			
				PROCESS		JA08	1	.08			
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 1 OF 1

PCN 26338A WCD 36022N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.			%	HRS.			%	HRS.		
13	MAN PNA	LOAD	1.0	PROCESS											FMPI STA 34M OVERHEAD	
				TRANSIT												
				PROCESS												
13A	MAN PNA	MAG	1.0	TRANSIT											C	
				PROCESS												
				PROCESS												
13B	MAN PNA	UNLD	1.0	TRANSIT												
				PROCESS												
				PROCESS												
110	MAN PNA	TEMP	1.0	TRANSIT											TEMPER ETCH	
				PROCESS												
				PROCESS												
130	MAN PNA	MAG	1.0	TRANSIT											FMPI STA 8A BLOC 50S	
				PROCESS												
				PROCESS												

OPERATION PROFILE

NAME <u>Turner</u>		ALC <u>00</u>		DATE <u>6-7-89</u>		RCC <u>MAN PRA</u>		SHEET <u>1</u> OF <u>2</u>							
PCN NSN PIN <u>26332A</u>		WCD <u>3/022A</u>		WCD DATE <u>8/2/11</u>		MANPOWER		EQUIPMENT							
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.			%	HRS.			%	HRS.	
70	MAN PRA	Repa	1.00	TRANSIT			JA 08	1							Bench
				SETUP			JA 08	1							OP
				PROCESS			JA 08	1							
80	MAN PRA	Repa	1.00	TRANSIT			JA 09	1							Bench
				SETUP			JA 09	1							OP
				PROCESS			JA 09	1							
90	MAN PRA	Modi	1.00	TRANSIT			JA 11	1							
				SETUP			JA 11	1							
				PROCESS			JA 11	1							
350	MAN PRA	Mach	1.00	TRANSIT			JA 10	1							
				SETUP			JA 10	1							
				PROCESS			JA 10	1							
360	MAN PRA	INST	1.00	TRANSIT			JA 09	1							Bench
				SETUP			JA 09	1							OP
				PROCESS			JA 09	1							
95	MAN PRA	ReID	1.00				JA 09	1							Bench
							JA 09	1							ISC-2/MW20
							JA 09	1							"P

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN		NSN		PIN		WCD		WCD DATE		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED			
					%	HRS.			%	HRS.			%	HRS.		
370	MAN	Mah	1.00	TRANSIT			IA 10	1								
	SETUP					IA 10	1					PM	1			
	PROCESS					IA 10	1					PM	1			
380	MAN	INST	1.00	TRANSIT			IA 10	1								Bench
	SETUP					IA 10	1					PM	1			OP
	PROCESS					IA 10	1					PM	1			
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												

OPERATIONAL PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 1 OF 1

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS			
					MANDATORY FLOW HOURS	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE		QTY.	TIME REQUIRED	
								%	HRS.				%	HRS.
1S	MAN PGW	LOAD	1.0	PROCESS										
				TRANSIT										
				PROCESS										
ISA	MAN PNA	FPI	.75	PROCESS										
				TRANSIT										
				PROCESS										
ISB	MAN PNA	FPI	.25	PROCESS										
				TRANSIT										
				PROCESS										
ISC	MAN PGW	UNLD	1.0	PROCESS										
				TRANSIT										
				PROCESS										

LR

OPERATION PROFILE

NAME <u>Turner</u> ALC <u>00</u> DATE <u>6-7-89</u> RCC <u>MANPRA</u> SHEET <u>1</u> OF <u>2</u>												
PCN <u>26338A</u> WCD <u>36023N</u> WCD DATE <u>89072</u>												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
					MANDATORY FLOW HOURS	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE		QTY.
50	MAN	Remo	1.00	TRANSIT		JA08	1					Bench OP
	SETUP				JA08	1						
	PROCESS				JA08	1						
55	MAN	INST	1.00	TRANSIT		JA09	1					Bench OP
	SETUP				JA09	1						
	PROCESS				JA09	1						
59	MAN	Mxh	1.00	TRANSIT		JA10	1					
	SETUP				JA10	1						
	PROCESS				JA10	1						
60	MAN	INST	1.00	TRANSIT		JA10	1					Bench OP
	SETUP				JA10	1						
	PROCESS				JA10	1						
64	MAN	Mxh	1.00	TRANSIT		JA10	1					
	SETUP				JA10	1						
	PROCESS				JA10	1						

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 1 OF 1

WCD 36025A		WCD DATE 89041		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS		
OPERATION NUMBER	NCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		HRS.	
					%	HRS.			%	HRS.		
15	MAN PGW	LOAD	1.0	TRANSIT								
				PROCESS								
				PROCESS		KI07	1		.05	PM 0901	1	
15A	MAN PNA	FPI	.75	TRANSIT								
				PROCESS								
				PROCESS		DB09	Z		.10	PM 0679E	1	
15B	MAN PNA	FPI	.25	TRANSIT								
				PROCESS								
				PROCESS		DB09	1		.05	PM 0679E	1	
15C	MAN PGW	UNLD	1.0	TRANSIT								
				PROCESS								
				PROCESS		KI07	1		.05	PM 0901	1	
				TRANSIT								
				SETUP								
				PROCESS								

412

OPERATION PROFILE

NAME <u>Turner</u>		ALC <u>00</u>		DATE <u>6-7-89</u>		RCC <u>MANPRA</u>		SHEET <u>1</u> OF <u>2</u>				
PCN <u>26338A</u>		WCD <u>36025N</u>		WCD DATE <u>89041</u>								
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
						SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.		EQUIPMENT CODE	QTY.
30	MAN PRA	Remo	1.00	TRANSIT		JA 08	1				Bench OP	
				SETUP		JA 08	1					
				PROCESS		JA 08	1					
39	MAN PRA	Mech	1.00	TRANSIT		JA 10	1					
				SETUP		JA 10	1					
				PROCESS		JA 10	1					
40	MAN PRA	Hone	1.00	TRANSIT		JA 09	1					
				SETUP		JA 09	1					
				PROCESS		JA 09	1					
49	MAN PRA	Drill	1.00	TRANSIT		JA 09	1					
				SETUP		JA 09	1					
				PROCESS		JA 09	1					
50	MAN PRA	Mech	1.00	TRANSIT		JA 09	1				Bench OP	
				SETUP		JA 09	1					
				PROCESS		JA 09	1					

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN _____ WCD _____ WCD DATE _____															
NSN _____															
P/N _____															
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.		
60	MAN	Mxch	1.00	TRANSIT			JA 09	1						Bench OP	
	SETUP					JA 09	1								
	PROCESS					JA 09	1								
69	MAN	Mxch	1.00	TRANSIT			JA 09	1							
	SETUP					JA 09	1			PM 8079	1		.50		
	PROCESS					JA 09	1			PM 8079	1		.37		
70	MAN	INST	1.00	TRANSIT			JA 09	1						Bench OP	
	SETUP					JA 09	1								
	PROCESS					JA 09	1								
				TRANSIT											
	SETUP														
	PROCESS														
				TRANSIT											
	SETUP														
	PROCESS														
				TRANSIT											
	SETUP														
	PROCESS														

F-15 MLG

OPERATION PROFILE

NAME <u>MEL ANDERSON</u> ALC <u>00</u> DATE <u>23 JUNE 89</u> RCC <u>---</u> SHEET <u>1</u> OF <u>2</u>		WCD <u>36026N</u> WCD DATE <u>890811</u>												
ECN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
						MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	EQUIPMENT CODE		QTY.	TIME REQUIRED %
13	MAN PNA		LOAD	1.0	PROCESS		KI07	1			PM 0901	1		FMPI STA 34M OVERHEAD
13A	MAN PNA		MAG	1.0	TRANSIT						PM 0901	1		
					PROCESS						PM 0901	1		
13B	MAN PNA		UNLD	1.0	TRANSIT		DB09	1			PM 0901	1		
					PROCESS						PM 0901	1		
110	MAN PNA		TEMP	.46	TRANSIT		OVHD	1			FL 0002	1		TEMPER ETCH
					PROCESS						CE15	1		
					PROCESS		DB09	1			PM 5600T	1		
130	MAN PNA		MAG	.42	TRANSIT		OVHD	1			FL 0002	1		FMPI STA 8A BLOC 505
					PROCESS						CE10	1		
					PROCESS		DB09	1			PM 6671	1		

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 3 OF 3

PCN		NSN		P/N		WCD		36026A		WCD DATE		89041		DATA SOURCE													
26338A						OPERATION		MANDATORY		MANPOWER		EQUIPMENT		COMMENTS													
OPERATION		RCC		OPERATION		MANDATORY		OPERATION		SKILL		TIME REQUIRED		TIME REQUIRED													
NUMBER				DESCRIPTION		OCCURRENCE		TYPE		CODE/		QTY.		QTY.													
						FACTOR				LEVEL		%		HRS.													
												%		HRS.													
260	MAN PNA	MAG	.42	TRANSIT		OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLOG SOS													
															PROCESS												
															PROCESS		DB09	1									
270	MAN PNA	FPI	.42	TRANSIT		OVHD	1		.05	CE 15	1		1.09	STA 26A BLOG SOS													
															PROCESS												
															PROCESS		DB09	1									
300	MAN PNA	MAG	.58	TRANSIT		OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLOG SOS													
															PROCESS												
															PROCESS		DB09	1									
				TRANSIT																							
															SETUP												
															PROCESS												
				TRANSIT																							
															SETUP												
															PROCESS												

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-8-85 RCC MANPRB SHEET 1 OF 2

PCN NSN PIN			WCD 26338A			WCD 36026N			WCD DATE 89041			EQUIPMENT			DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT CODE	QTY.	TIME REQUIRED		HRS.		
					%	HRS.		%	HRS.			%	HRS.			
70	MAN	Grin	1.00	TRANSIT			JA 10		1				.02			
	PRB			SETUP			JA 10		1					.29		
				PROCESS			JA 10		1						.81	
80	MAN	Grin	.65	TRANSIT			JA 10		1				.02			
	PRB			SETUP			JA 10		1					.50		
				PROCESS			JA 10		1						1.35	
90	MAN	Grin	.67	TRANSIT			JA 10		1				.02			
	PRB			SETUP			JA 10		1					.29		.49
				PROCESS			JA 10		1						.76	
100	MAN	Grin	.05	TRANSIT			JA 10		1				.02			
	PRB			SETUP			JA 10		1					.50		.50
				PROCESS			JA 10		1						1.15	
180	MAN	Grin	1.00	TRANSIT			JA 10		1				.02			
	PRB			SETUP			JA 10		1					.30		.30
				PROCESS			JA 10		1						1.12	

OPERATION PROFILE

NAME _____

ALC _____

DATE _____

RCC _____

SHEET 2 OF 2

PCN
NSN
PIN

WCD

WCD DATE

P/N		MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS		
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%	HRS.
190	MAN	Grin	.33	TRANSIT			IA	1		.02					
	PRB			SETUP			IA	1		.50		PM 6936	1		.50
				PROCESS			IA	1		1.44		PM 6936	1		1.44
240	MAN	Grin	.67	TRANSIT			IA	1		.02					
	PRB			SETUP			IA	1		.29		PM 6936	1		.29
				PROCESS			IA	1		.76		PM 6936	1		.76
250	MAN	Grin	.05	TRANSIT			IA	1		.02					
	PRB			SETUP			IA	1		.50		PM 6936	1		.50
				PROCESS			IA	1		1.56		PM 6936	1		1.56
				TRANSIT			↑								
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

KC-135 146

OPERATIONAL PROFILE

NAME <u>Turner</u>		ALC <u>02</u>		DATE <u>6-9-89</u>		RCC <u>MAN PRB</u>		SHEET <u>1</u> OF <u>3</u>							
PCN	NSN	WCD <u>15013N</u>		WCD DATE <u>89037</u>											
PIN	<u>69657A</u>														
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%		HRS.
40	MAN	Grin	10	TRANSIT			JA09	1		02					
	SETUP					JA09	1		104	PM 6600	1		104		
	PROCESS					JA09	1		371	PM 6600	1		371		
50	MAN	Grin	10	TRANSIT			JA09	1		02					
	SETUP					JA09	1		104	PM 6600	1		104		
	PROCESS					JA09	1		461	PM 6600	1		461		
60	MAN	Grin	10	TRANSIT			JA09	1		02					
	SETUP					JA09	1		104	PM 6600	1		104		
	PROCESS					JA09	1		216	PM 6600	1		216		
70	MAN	Grin	10	TRANSIT			JA09	1		02					
	SETUP					JA09	1		104	PM 6600	1		104		
	PROCESS					JA09	1		376	PM 6600	1		376		
260	MAN	Grin	38	TRANSIT			JA10	1		02					
	SETUP					JA10	1		153	PM 1303	1		153		
	PROCESS					JA10	1		611	PM 1303	1		611		

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 3

PCN		NSN		P/N		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD		WCD DATE		WCD	
-----	--	-----	--	-----	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--	----------	--	-----	--

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 3 OF 3

PCN NSN PN			WCD			WCD DATE			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED			
					%	HRS.			%	HRS.			%	HRS.		
480	MAN	GRN	38	TRANSIT			JA 10	1		02						
	SETUP					JA 10	1		1.53	PM 1303	1		1.53			
	PROCESS					JA 10	1		10.41	PM 1303	1		11.41			
490	MAN	GRN	28	TRANSIT			JA 10	1		02						
	SETUP					JA 10	1		1.53	PM 1303	1		1.53			
	PROCESS					JA 10	1		5.87	PM 1303	1		5.87			
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												

KC-135 MLG

OPERATION PROFILE

NAME <u>Turner</u> ALC <u>00</u> DATE <u>6-9-89</u> RCC <u>MANPRA</u> SHEET <u>1</u> OF <u>5</u>												
PCN <u>69657A</u> WCD <u>15013N</u> WCD DATE <u>89037</u>												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	MANPOWER SKILL CODE/LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.	DATA SOURCE COMMENTS
35	MAN PRA	Remo	.25	TRANSIT		JA 08	1	.02				Bench OP
				SETUP		JA 08	1	.28				
				PROCESS		JA 08	1	.30				
140	MAN PRA	Mach	.35	TRANSIT		JA 10	1	.02				
				SETUP		JA 10	1	1.04	PM 4561	1	1.04	
				PROCESS		JA 10	1	1.48	PM 4561	1	1.48	
150	MAN PRA	Mach	.32	TRANSIT		JA 10	1	.02				
				SETUP		JA 10	1	1.04	PM 4561	1	1.04	
				PROCESS		JA 10	1	1.70	PM 4561	1	1.70	
160	MAN PRA	Mach	.38	TRANSIT		JA 10	1	.02				
				SETUP		JA 10	1	1.04	PM 4561	1	1.04	
				PROCESS		JA 10	1	1.30	PM 4561	1	1.30	
170	MAN PRA	Repa	.25	TRANSIT		JA 10	1	.02				
				SETUP		JA 10	1	1.04	PM 4561	1	1.04	
				PROCESS		JA 10	1	1.82	PM 4561	1	1.82	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 5

PCN NSN P/N			WCD			WCD DATE			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY HRS.	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED			
									%	HRS.			%	HRS.		
180	MAN	Rep2	.25	TRANSIT			JA 10	1		.02						
	SETUP					JA 10	1		PM 4562	1		1.04				
	PROCESS					JA 10	1		PM 4562	1		1.81				
190	MAN	Rep2	.06	TRANSIT			JA 10	1		.02						
	SETUP					JA 10	1		PM 4562	1		1.04				
	PROCESS					JA 10	1		PM 4562	1		.85				
200	MAN	Rep2	.08	TRANSIT			JA 10	1		.02						
	SETUP					JA 10	1		PM 4562	1		1.04				
	PROCESS					JA 10	1		PM 4562	1		1.55				
205	MAN	Mach	.22	TRANSIT			JA 10	1		.02						
	SETUP					JA 10	1		PM 4562	1		.50				
	PROCESS					JA 10	1		PM 4562	1		.68				
210	MAN	Mach	.50	TRANSIT			JA 08	1		.02					Book	
	SETUP					JA 08	1				1.15					
	PROCESS					JA 08	1				1.67					

OPERAT. PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 3 OF 5

PCN NSN PIN			WCD		WCD DATE		MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED			
					%	HRS			%	HRS			%	HRS		
568	MAN	Mach	90	TRANSIT			IA 09	1		.02	1211hc					
	SETUP					IA 09	1		.50	2570	1		.50			
	PROCESS					IA 09	1		.44	2570	1		.44			
570	MAN	INST	90	TRANSIT			IA 09	1		.02	1211hc					Bench
	SETUP					IA 09	1		.19	2570	0		0			
	PROCESS					IA 09	1		.35	2570	0		0			
573	MAN	Mach	95	TRANSIT			IA 09	1		.02	1211hc					
	SETUP					IA 09	1		.50	2570	1		.50			
	PROCESS					IA 09	1		.27	2570	1		.27			
575	MAN	INST	95	TRANSIT			IA 09	1		.02						Bench
	SETUP					IA 09	1		.19							
	PROCESS					IA 09	1		.27							
578	MAN	Mach	90	TRANSIT			IA 09	1		.02	1211hc					
	SETUP					IA 09	1		.50	2570	1		.50			
	PROCESS					IA 09	1		.44	2570	1		.44			

OPERATION PROFILE

NAME		ALC		DATE		RCC		SHEET 4 OF 5						
PCN		NSN		P/N		WCD		WCD DATE						
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.	%	HRS.		
580	MAN	INST	.90	TRANSIT			1							Bench
	SETUP					1								
	PROCESS					1								
585	MAN	Mech	.95	TRANSIT			1							
	SETUP					1								
	PROCESS					1								
590	MAN	INST	.95	TRANSIT			1							Bench
	SETUP					1								
	PROCESS					1								
598	MAN	Mech	.86	TRANSIT			1							
	SETUP					1								
	PROCESS					1								
600	MAN	Inst	.86	TRANSIT			1							Bench
	SETUP					1								
	PROCESS					1								

OPERATIONAL PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 5 OF 5

PCN			NSN			P/N			WCD			WCD DATE			DATA SOURCE COMMENTS		
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED %	TIME REQUIRED HRS.	DATA SOURCE COMMENTS			
					%	HRS.		QTY.	%	HRS.	EQUIPMENT CODE				QTY.		
608	MAN	Rep2	.92	TRANSIT			JA 10	1		.02	L						
	SETUP					JA 10	1		.50	PM 2570	1		.50				
	PROCESS					JA 10	1		.27	PM 2570	1		.27				
610	MAN	Rep2	.92	TRANSIT			JA 10	1		.02				Bench			
	SETUP					JA 10	1		.19								
	PROCESS					JA 10	1		.21								
618	MAN	Mach	.75	TRANSIT			JA 10	1		.02	L						
	SETUP					JA 10	1		.50	PM 2570	1		.50				
	PROCESS					JA 10	1		.22	PM 2570	1		.22				
620	MAN	INST	.75	TRANSIT			JA 10	1		.02				Bench			
	SETUP					JA 10	1		.19								
	PROCESS					JA 10	1		.30								
				TRANSIT													
				SETUP													
				PROCESS													

OPERATION PROFILE

NAME <u>MEL ANDERSON</u> ALC <u>00</u> DATE <u>23 JUNE 89</u> RCC <u>---</u> SHEET <u>1</u> OF <u>2</u>												
WCD <u>15013A</u> WCD DATE <u>89037</u>												
P/N <u>69657A</u>												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	SKILL CODE/LEVEL	MANPOWER QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	PROCESS		KI07	1	.05	PM 0901	1	.05	FMPI STA 34M OVERHEAD
13A	MAN PNA	MAG	1.0	TRANSIT					PM 0901	1	.03	
13B	MAN PNA	UNLD	1.0	PROCESS		DB09	1	.43	PM 6369	1	.43	
280	MAN PNA	TEMP	.38	TRANSIT		OVHD	1	.05	FL 0002	1	.05	TEMPER ETCH
300	MAN PNA	MAG	.65	PROCESS		DB09	1	.26	PM 5600T	1	.26	FMPI STA 8A BLOC 50S

UP

OPERATION PROFILE

KC-135 MLG - OUTER CYL (ST)

NAME D. Drabiss ALC 00 DATE 17 Jul 89 RCC MANPGW SHEET 1 OF 2

WCD 15013N WCD DATE 88037

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS			
					%	HRS.			%	HRS.			%	HRS.				
5	MAN PGW	LOAD	1.00	TRANSIT											WORK BENCH			
				SETUP														
				PROCESS														
							H305	1										
5A	MAN PGW	DIS	1.00	TRANSIT														
				SETUP														
				PROCESS														
							H305	1							Roller Conv.			
5B	MAN PGW	LOAD	1.00	TRANSIT														
				SETUP														
				PROCESS														
							H305	1										
5C	MAN PGW	LOAD	1.00	TRANSIT														
				SETUP														
				PROCESS														
							H305	1										
7	MAN PGW	CLN	1.00	TRANSIT											CHEM CLN.			
				SETUP														
				PROCESS														
							H305	1										

OPERATION PROFILE

KC-135 MILG

NAME D. DIVELESS ALC 00 DATE 17 JUN 89 RCC MANPGW SHEET 2 OF 3

PCH
NSH
PIN

69675A

WCD 15013N

WCD DATE 89037

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.	
7A	MAN PGW	UNLO	1.000	TRANSIT											on to Pallets on carts From O.H. Conv.
				SETUP							PM10903	1	100	.08	
				PROCESS											
7B	MAN PGW	LOAD	1.000	TRANSIT											BLAST Booth
				SETUP											
				PROCESS											
9	MAN PGW	CLW	1.000	TRANSIT											BLAST
				SETUP											
				PROCESS											
9A	MAN PGW	UNLO	1.000	TRANSIT											UNLOAD BLAST BOOT TO FLOOR (pallet) on cart
				SETUP											
				PROCESS											
9B	MAN PGW	LOAD	1.000	TRANSIT											O.H. Conv.
				SETUP											
				PROCESS							PM10903	1	100	.08	

OPERATION PROFILE

KC-135MUG

NAME D. DIVERGESS ALC 00 DATE 17 Jun 89 RCC MANPSW SHEET 3 OF 3

WCD 150130 WCD DATE 89037

P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			SKILL CODE/ LEVEL	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
						%	HRS.			QTY.	%	HRS.		EQUIPMENT CODE	QTY.		%	HRS.																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
2C		MAN PGW	TRAN	1.00	TRANSIT											Trans from 0903 to OVER CONV SECTION																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
					SETUP														HEAT 4HRS																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																								
					PROCESS																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																						
11		MAN PGW	Proc	1.00	TRANSIT																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																						
					SETUP																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																						
					PROCESS	100	4.00																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				

OPERATIONAL PROFILE

NAME Turner ALC 00 DATE 6-1-87 RCC MANPRB SHEET 1 OF 2

PCN NSN PIN		69657A		WCD 15014N		WCD DATE 87037											
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS				
					%	HRS.	QTY.	%	HRS.	QTY.	%	HRS.					
140	MAN PRB	Grin	.10	TRANSIT			1		JA 10		1.02		SOS				
				SETUP			1		JA 10	5307	1	1.04					
				PROCESS			1		JA 10	5307	1	3.76					
150	MAN PRB	Grin	.50	TRANSIT			1		JA 10		1.02		SOS				
				SETUP			1		JA 10	?	1	1.06					
				PROCESS			1		JA 10	?	1	4.46					
160	MAN PRB	Grin	.50	TRANSIT			1		JA 10		1.02						
				SETUP			1		JA 10	1303	1	.82					
				PROCESS			1		JA 10	1303	1	1.84					
250	MAN PRB	Grin	.10	TRANSIT			1		JA 10		.62						
				SETUP			1		JA 10	5307	1	1.04					
				PROCESS			1		JA 10	5307	1	4.46					
260	MAN PRB	Grin	.50	TRANSIT			1		JA 10		.62		SOS				
				SETUP			1		JA 10	?	1	1.06					
				PROCESS			1		JA 10	?	1	6.59					

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN NSN PIN	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		WCD DATE		EQUIPMENT		TIME REQUIRED HRS.	DATA SOURCE COMMENTS
						%	HRS.	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.		
										%	HRS.				
270	MAN RIB	Grin	56		TRANSIT			JA 10	1						
					SETUP										
					PROCESS										
					TRANSIT			JA 10	1						
					SETUP										
					PROCESS										
					TRANSIT										
					SETUP										
					PROCESS										
					TRANSIT										
					SETUP										
					PROCESS										
					TRANSIT										
					SETUP										
					PROCESS										
					TRANSIT										
					SETUP										
					PROCESS										

OPERATIONAL PROFILE

NAME Turner ALC 00 DATE 6-9-89 RCC MANPRA SHEET 1 OF 3

PCN 69657A

WCD 15014N

WCD DATE 89073

6965 1A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.		QTY.	%	HRS.	QTY.		%	HRS.
105	MAN	Mach	.75	TRANSIT			JA 10	1		.02				
	SETUP					JA 10	1		1.04	PM 4563	1		1.04	
	PROCESS					JA 10	1		1.28	PM 4563	1		1.28	
110	MAN	Mach	.50	TRANSIT			JA 10	1		.02				
	SETUP					JA 10	1		1.04	PM 4563	1		1.04	
	PROCESS					JA 10	1		1.92	PM 4563	1		1.92	
120	MAN	Mach	.75	TRANSIT			JA 10	1		.02				
	SETUP					JA 10	1		1.04	PM 4563	1		1.04	
	PROCESS					JA 10	1		1.30	PM 4563	1		1.30	
130	MAN	Mach	.35	TRANSIT			JA 10	1		.02				
	SETUP					JA 10	1		.46	PM 4563	1		.28	
	PROCESS					JA 10	1		.45	PM 4563	1		.45	
339	MAN	Mach	.80	TRANSIT			JA 09	1		.02				
	SETUP					JA 09	1		.50	PM 2571	1		.50	
	PROCESS					JA 09	1		1.11	PM 2571	1		1.11	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 3 OF 3

PCN NSN P/N			WCD _____			WCD DATE _____			MANPOWER					EQUIPMENT			DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED					
					%	HRS.			%	HRS.			%	HRS.				
268	MAN			TRANSIT			JA 10	1		.02								
	PRA	Mach	.75	SETUP			JA 10	1		0	pm 2571	0				0		
				PROCESS			JA 10	1		0	pm 2571	0				0		
370	MAN			TRANSIT			JA 10	1		.02								
	PRA	INST	.75	SETUP			JA 10	1		.19								
				PROCESS			JA 10	1		.43								
				TRANSIT														
				SETUP														
				PROCESS														
				TRANSIT														
				SETUP														
				PROCESS														
				TRANSIT														
				SETUP														
				PROCESS														
				TRANSIT														
				SETUP														
				PROCESS														
				TRANSIT														
				SETUP														
				PROCESS														

Bench

OPERATION PROFILE

KC135-MLG-INNER CYL-STEEL

NAME D Dive'liss ALC 00 DATE 17 Jun 89 RCC MANPGW SHEET 1 OF 3

PCN NSN P/N		69657A		WCD 15014		WCD DATE 89037											
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS				
					%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%	HRS.		
5	MAN PGW	LOAD	1.00	TRANSIT						890184	1	100.00	WORK BENCH				
				SETUP													
				PROCESS													
5A	MAN PGW	DIS	1.00	TRANSIT													
				SETUP													
				PROCESS													
5B	MAN PGW	LOAD	1.00	TRANSIT						890503	1	100.00	ROLLER CONV.				
				SETUP													
				PROCESS													
5C	MAN PGW	LOAD	1.00	TRANSIT						890504	1	100.00					
				SETUP													
				PROCESS													
7	MAN PGW	CLN	1.00	TRANSIT						890903	1	100.00	CHEM CLN.				
				SETUP													
				PROCESS													

OPERATION PROFILE

KC-135 - INNER CYL

NAME D. DIVEGISS ALC 00 DATE 17-JUN 89 RCC MANPGW SHEET 3 OF 3

WCD 150124N WCD DATE 890037

PCN 09657A

OPERATION NUMBER		RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
						%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%	HRS.
9C	MAN PGW	TRAN	1.00	TRANSIT								P70903	1	100	.08	Trans from 0903 to OVER CONV SECTION
				SETUP												
				PROCESS												
11	MAN PGW	Proc	1.00	TRANSIT								P70903	1	100	.08	HEAT 4HRS
				SETUP												
				PROCESS	100	4.00					P70903	1	100	.08		
20	MAN PGW	UNLO	1.00	TRANSIT								P70903	1	100	.08	To 04/Conv. Roller Conv.
				SETUP												
				PROCESS												
20A	MAN PGW	INSP	1.00	TRANSIT								P70903	1	100	.08	E&I
				SETUP												
				PROCESS												
20B	MAN PGW	LOAD	1.00	TRANSIT												LOAD CONV. QH. TO MACH SHOP
				SETUP												
				PROCESS												

OPERATION PROFILE

NAME <u>MEL ANDERSON</u> ALC <u>00</u> DATE <u>23 JUNE 89</u> RCC <u> </u> SHEET <u>1</u> OF <u>2</u>									
WCD <u>15014N</u> WCD DATE <u>89037</u>									
69657A									
OPERATION NUMBER	ROC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	MANPOWER	EQUIPMENT	TIME REQUIRED	DATA SOURCE COMMENTS
					%	QTY.	EQUIPMENT CODE	%	
13	MAN PNA	LOAD	1.0						FMPI STA 34M OVERHEAD
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 6369	.43	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		
							PM 0901		
				PROCESS		1	PM 0901	.05	
				TRANSIT			PM 0901		

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 2 OF 2

WCD 15019N WCD DATE 89017

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	TIME REQUIRED	SKILL CODE/LEVEL	QTY.	%	TIME REQUIRED	
					%	HRS.				HRS.	
300	MAN PNA	FPI	.35	TRANSIT				1		.05	STA 26A BLOC 505
				PROCESS							
				PROCESS			DB09	1		1.09	
335	MAN PNA	MAG	.95	TRANSIT				1		.05	FMPI STA 8A BLOC 505
				PROCESS							
				PROCESS			DB09	1		1.09	
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-9-89 RCC MANPRA SHEET 1 OF 1

PCN		69657A		WCD 15015N		WCD DATE 89037													
NSN																			
P/N																			
OPERATION NUMBER		RCC		OPERATION DESCRIPTION		MANDATORY OCCURRENCE FACTOR		OPERATION TYPE		MANDATORY FLOW HOURS		SKILL CODE/LEVEL		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
28		MAN		Mod 1		1.00		TRANSIT				JA 10		1					
		PRA						SETUP				JA 10		1		PM 3478			
								PROCESS				JA 10		1		PM 3478			
30		MAN		ReID		100		TRANSIT				JA 10		1				Bench	
		PRA						SETUP				JA 10		1					
								PROCESS				JA 10		1					
								TRANSIT											
								SETUP											
								PROCESS											
								TRANSIT											
								SETUP											
								PROCESS											
								TRANSIT											
								SETUP											
								PROCESS											

OPERATION PROFILE

KC-135 MGS - BARRY - 50000

AL
NI
GRZ

NAME D. DIVERBISS ALC 00 DATE 17 Jun 89 RCC MANREGW SHEET 1 OF 2

WCD 150150 WCD DATE 89037														
69657A														
PCN	NSN	P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
								%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	
			5	MAN REGW	DIS	1.00	TRANSIT							
							SETUP							
							PROCESS							
			5A	MAN REGW	LOAD	1.00	TRANSIT							
							SETUP							
							PROCESS							
			6	MAN REGW	Proc	1.00	TRANSIT							
							SETUP							
							PROCESS	100.75						
			6A	MAN REGW	UNLO	1.00	TRANSIT							
							SETUP							
							PROCESS							
			6B	MAN REGW	STACK	1.00	TRANSIT							
							SETUP							
							PROCESS							

1.00.75

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 1 OF 1

WCD 15015N WCD DATE 89037

69657A

PCN
NSN
P/N

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		%	HRS.			%	HRS.	
15	MAN PGW	LOAD	1.0	TRANSIT										
				PROCESS										
				PROCESS			KI07		.05	PM 0901	1		.05	
15A	MAN PNA	FPI	.75	TRANSIT						PM 0901	1		.07	
				PROCESS						PM 0901	1		1.05	
				PROCESS			DB09	Z	.10	PM 0679E	1		1.05	
15B	MAN PNA	FPI	.25	TRANSIT						PM 0901	1		.02	
				PROCESS						PM 0901	1		1.10	
				PROCESS			DB09	1	.05	PM 0679E	1		1.10	
15C	MAN PGW	UNLD	1.0	TRANSIT						PM 0901	1		.09	
				PROCESS										
				PROCESS			KI07	1	.05	PM 0901	1		.05	
				TRANSIT										
				SETUP										
				PROCESS										

OPERATIONAL PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 1 OF 1

PCID 69657A WCD 15016N WCD DATE 89037

P/M		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS							
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		
					%	HRS.			%	HRS.			%	HRS.	
15	MAN PGW	LOAD	1.0	TRANSIT											
				PROCESS											
				PROCESS		KI07	1		.05	PM 0901	1	.05			
15A	MAN PNA	FPI	.75	TRANSIT							PM 0901	1	.07		
				PROCESS						PM 0901	1	1.05			
				PROCESS		DB09	2		.10	PM 0679E	1	1.05			
15B	MAN PNA	FPI	.25	TRANSIT							PM 0901	1	.02		
				PROCESS						PM 0901	1	1.10			
				PROCESS		DB09	1		.05	PM 0679E	1	1.10			
15C	MAN PGW	UNLD	1.0	TRANSIT							PM 0901	1	.09		
				PROCESS											
				PROCESS		KI07	1		.05	PM 0901	1	.05			
35	MAN PNA	FPI	1.0	TRANSIT							PM 4118	1	.05		STA 26A
				PROCESS						CE15	1	1.09			BLOG 505
				PROCESS		DB09	1		.20	PM 5819P	1	1.09			

STA 26A
BL06 505

62

KC-135 MSG. P. 2 CONTIN.

526405-551

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-9-89 RCC MANPRA SHEET 1 OF 1

WCD 15017N WCD DATE 89037

PCH NSN
PIN 69657A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS			
					%	HRS.	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED				
								%	HRS.			%		HRS.		
25	MAN RA	Chec	100	TRANSIT			1			1						
				SETUP			1		pm 4127	1						
				PROCESS			1		pm 4127	1						
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												

OPERAT. PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 1 OF 1

PCID NSH P/N 69657A WCD 15017A WCD DATE 89037

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		EQUIPMENT	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		%	HRS.	%	HRS.			%	HRS.			%	HRS.	
1S	MAN PGW	LOAD	1.0	---																

				PROCESS			KI07	1	.05			PM 0901	1		.05					
1SA	MAN PNA	FPI	.75	TRANSIT								PM 0901	1		.07					
				--- PROCESS								PM 0901	1		1.05					
				PROCESS			DB09	2	.10			PM 0679E	1		1.05					
1SB	MAN PNA	FPI	.25	TRANSIT								PM 0901	1		.02					
				--- PROCESS								PM 0901	1		1.10					
				PROCESS			DB09	1	.05			PM 0679E	1		1.10					
1SC	MAN PGW	UNLD	1.0	TRANSIT								PM 0901	1		.09					

				PROCESS			KI07	1	.05			PM 0901	1		.05					
				TRANSIT																
				SETUP																
				PROCESS																

OPERATIONAL PROFILE

KS-135 m/c Piston Rod (AL)

NAME D. DINEUBISS ALC 00 DATE 17 Jun 88 RCC MANPGW SHEET 1 OF 2

WCD 15017N WCD DATE 89037

PCN 69657A

NSN 69657A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS				
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%	HRS.		
5	MAN PGW	DIS	1.00	TRANSIT													
				SETUP													
				PROCESS													
5A	MAN PGW	LOAD	1.00	TRANSIT										LOAD DEGREASE			
				SETUP													
				PROCESS													
6	MAN PGW	PROC	1.00	TRANSIT										DEGREASE			
				SETUP													
				PROCESS	10	1.25											
6A	MAN PGW	UNLO	1.00	TRANSIT										From DEGR. To Conv.			
				SETUP													
				PROCESS													
6B	MAN PGW	STACK	1.00	TRANSIT										From Conv. To Floor			
				SETUP													
				PROCESS													

1.50-314W2C

OPERATIONAL PROFILE

OK

NAME <u>DWIELISS</u> ALC <u>00</u> DATE <u>17 JUL 89</u> RCC <u>MTANRGW</u> SHEET <u>2</u> OF <u>2</u>												
PCN <u>200A</u> NSN <u>60</u> WCD <u>15017</u> WCD DATE <u>89037</u>												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
					MANDATORY FLOW HOURS % HRS.	SKILL CODE/LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.		TIME REQUIRED % HRS.
200A 60	MTAN RGW	TRAN	1.000	TRANSIT								TO E&I
				SETUP								
				PROCESS								
200 60	MTAN RGW	INSP	1.000	TRANSIT								E&I
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								

OPERATION PROFILE

NAME KERSHMAN ALC 00 DATE 00 RCC struts SHEET 1 OF 1

WCD 15043N WCD DATE 88152

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.	
010	MAN 96P	MATCH	1.0	TRANSIT									MATCH-1 up
				SETUP									
				PROCESS	DVHD	1		1.0					
500		INSP	1.0	TRANSIT									Check accuracy & completeness of preparation
				SETUP									
				PROCESS	H8095	1		.17	W1A0001	1		.17	
501		INSP	1.0	TRANSIT									Pre-assembly inspection of all parts
				SETUP									
				PROCESS	H8095	1		.25	W1A0001	1		.25	
502		ASBY	1.0	TRANSIT	H8095	1	5	1	W1A0001	1	5	1	Assembly
				SETUP			2	5.5			2	5.5	
				PROCESS			93	2			93	2	
504		ASBY	1.0	TRANSIT									Torque Bolts
				SETUP									
				PROCESS	H8095	1		.25	W1A0001	1		.25	

PCN 69657A

OPERATION PROFILE

NAME KEESHAN ALC ALC DATE 15043A RCC ALC SHEET 2 OF 2

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					MANDATORY FLOW HOURS	QTY.	TIME REQUIRED	EQUIPMENT CODE	QTY.	TIME REQUIRED	
					%		%			%	
505	MAN PER	INSR	1.0	TRANSIT							check studs stroke
				SETUP							
				PROCESS		1	.02	W40001	1	.02	
				TRANSIT		1	.02				pressure test
				SETUP				P10450	1	1.83	
				PROCESS		1	1.83	CE99	1	.05	
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							

40-135 mgg Assy

OPERATION PROFILE

NAME KERSHAW ALC DD DATE _____ RCC MANREP - Struts SHEET 1 OF 3

WCD 15043N WCD DATE 88152																		
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS				
					%	HRS.		SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%	HRS.		
510	MAN REP	PROP	1.0	TRANSIT				3409	1						TANCO paperwork for completion and accuracy			
				SETUP														
				PROCESS				3409	1									
510A	REP	LOAD	1.0	TRANSIT											LOAD ON Paint line			
				SETUP														
				PROCESS				3409	1			Pm0924	1				.07	
510B	REP	WASH	1.0	TRANSIT											Trichloroethane WASH			
				SETUP				3409	1			Pm0924	1				90	.12
				PROCESS												10	.5	
				TRANSIT									Pm0444	1		90	.12	
				SETUP												10	.5	
				PROCESS														
510C	REP	MARK	1.0	TRANSIT				3409	1					Pm0924	1		min	.12
				SETUP													AVE	.17
				PROCESS													MAX	.25

KC-135 024 Strut Paint (Final)

OPERATION PROFILE

NAME KERSHAW ALC 00 DATE 00 RCC MANAGER STUDS SHEET 2 OF 3

WCD 15043N WCD DATE 88152

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT	TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	HRS.			%	HRS.		%	HRS.	
510D	MAN PGR	Rim	1.0	TRANSIT											Prime
				SETUP	MIN	.75		3009	1	60	.25	Pm0924	60	.25	
				PROCESS	AVE	.88		3009	1	40	.5	Pm0924	40	.5	
				TRANSIT	MAX	1			1			Pm0925	60	.25	Paint white
				SETUP								Pm0925	40	.5	
				PROCESS											
510E	PGR	Rnt	1.0	TRANSIT											
				SETUP	MIN	2		3009	1	60	.25	Pm0924	60	.25	
				PROCESS	AVE	3				40	.5		40	.5	
				TRANSIT	MAX	4						Pm0926	60	.25	
				SETUP									40	.5	
				PROCESS											
510F	PGR	510P	1.0	TRANSIT				3009	1	MIN	.12	Pm0924	1	min	strip marking
				SETUP						AVE	.17			Ave	
				PROCESS						MAX	.25			MAX	

KC-135M45 strut paint (final)

OPERATION PROFILE

NAME VERSHAW ALC DD DATE 150430N RCC MANAGER-HUD SHEET 3 OF 3

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.
512	MAN PAP	DCL5	1.0	TRANSIT									Apply
				SETUP									decals
				PROCESS			1		17	Pm0924	1		17
515	PAP	PAP	1.0	TRANSIT									Complete
				SETUP									paperwork
				PROCESS			1		25	Pm0924	1		and Insp
515A	PAP	UNLD	1.0	TRANSIT									UNLOAD
				SETUP									
				PROCESS			1		05	Pm0924	1		
9999	PAP	SELL	1.0	TRANSIT									SELL
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

AC-135 MLS PAP

OPERATION PROFILE

KC-135 MAIN LANDING GEAR (MLG)

NAME D. Dye/buss ALC 00 DATE 17 JUN 89 RCC MANPCW SHEET 1 OF 1

PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		S&L CODE/ LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
						%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.		
5		MAN PCW	IND.	1.00	TRANSIT											INDUCT
					SETUP											
					PROCESS											
7		MAN PCW	Spl.	1.00	TRANSIT			HBOS	1	100	16					SEPERATE INTO SUB- ASSYS
					SETUP											
					PROCESS											
					TRANSIT			HBOS	1	30	4.50					730 4.50 70 3.00 70 3.00
					SETUP											
					PROCESS											
					TRANSIT											
					SETUP											
					PROCESS											
					TRANSIT											
					SETUP											
					PROCESS											
					TRANSIT											
					SETUP											
					PROCESS											